### HITACHI

Inverter VRF Multi-Split Air Conditioning System Set-Free Series IVX/Mini IVX Series

1



Applicable for Mansions, Villas, Supermarkets, Small Shops, Offices

# The Future of Air Conditioning is Here

Introducing the Hitachi Commercial Air Conditioner Set-Free, IVX and Mini IVX - the ideal air conditioning solution for virtually any commercial space, big or small.

Featuring a wide variety of lightweight and compact indoor and outdoor units, you have the power to choose the type of comfort for every room, on every level, on every building.

The future of comfort is here.

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### ACHI Air Conditioning Solutions

### OUTDOOR UNITS

Capacity From 5 to 54 HP

Hitachi Outdoor Units are designed to give you the cooling comfort you deserve while providing ease of installation. These air conditioners feature Hitachi's revolutionary scroll compressor that uses R410a refrigerant that's energy efficient and environmentally friendly at the same time.



### INDOOR UNITS

6 Indoor Units that can be used interchangeably

(See P.46-61)

(See P.25-44)

State-of-the-art control network system provides you ease of access for virtually endless comfort. Old and new refrigerant types are applicable to match the requirements of your outdoor unit.





e Inverter Slim Type

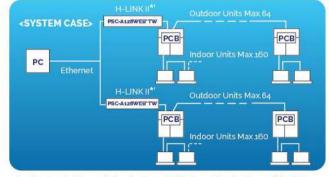
(See P.14-17)

NETW

### NETWORK SYSTEMS (CS-NET)

The CS-NET System, designed specifically for Hitachi Air Conditioners, is optimized for central management systems of buildings and is compatible with computer-controlled systems.

- Through H-LINKII wiring, connect up to 64 outdoor units.
- Through H-LINKII wiring, connect up to 160 indoor units.



\* 1: Max length of transmission wire for each of indoor unit and outdoor unit is 1,000m.



### CONTROLLERS



#### Wireless Remote **Control Switch**

Wireless function for easy operation



**Remote Control** Switch

Large LCD display for aircon status



g Types of Controllers for Efficient Air Conditioning

**High-Performance** Remote Control Switch Audio guidance and

large LCD display



### troller els

tional controller ideal for hotels and other similar establishments



### Centralized ON/OFF Controller

Controls operation per remote control group. Can connect up to 16 remote control groups and 160 indoor units.



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### **Central Station** Controller EZ

With 8.5 in. touch panel that can control up to 160 indoor units of 64 groups in 4 interval spaces



### 7 Days Timer

When matched with other remote controls,the schedule-based centralized controller can be used to set daily on/off operations every week.

**Central Station** 

Controls up to 160 indoor units of 64 groups in 4 interval spaces



Standard Centralized Controller Operates and display 16 groups of indoor units

Wired Con for Hote
Multi-func

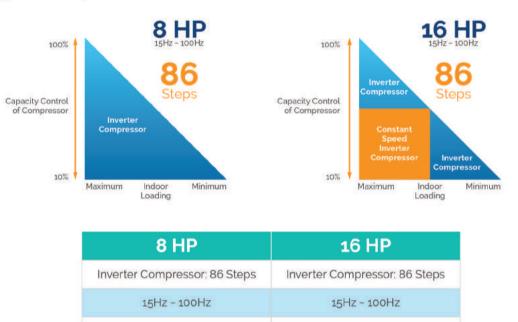




### **New Research & Development**

1 Hz / Step Precise Control

High Efficiency DC Inverter Compressor features an IPM tuner that uses vector control technology to control 1 Hz/Step accurately so that the compressor automatically adjusts operation under optimal condition, doubling operational efficiency and reducing power consumption.



### **New Research & Development**

### New DC Inverter Scroll Compressor

Product: 86 Steps

Hitachi Set-Free features a DC Motor and new driving mechanism that reduces unit weight up to 50% less than conventional compressors. The Inverter DC Motor has the ability to modulate its operating speed increasing its efficiency.

#### New R410A scroll

30 years of research by Hitachi produced the most innovative scroll compressor yet.



### New Driving Mechanism (Including fuel control mechanism ... etc.)

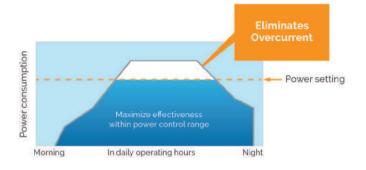
When refrigerant is compressed, heat and mechanical consumption are greatly reduced, thus making it more reliable.

### DC Motor

Product: 172 Steps

Air conditioner load ranges from low speed to high speed making operations more efficient.

Self-Demand Control feature automatically controls power consumption by self-detecting current and controls it's original external signals to select multiple operation modes for different requirements.

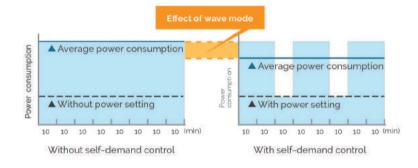


		A variety of selection criteria for power consumption					
ROYAL series	MQ(D) Top-flow	100%`80%`70%`60%`40%					
IVX	5°6FPS(B)	100%`75%`50%					
series	8 10 12 FPS(D)	100%`80%`70%`60%					

Note: At self-demand control, operating capacity may be reduced.

### New Wave Mode

The power rationing setup of Wave Mode enables you to turn the unit on or off automatically between intervals to lower power consumption. It is even capable of using minimal electricity to maintain a constant comfortable temperature in running mode.

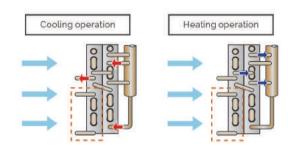


### **New Research & Development**

Heat Exchange Optimized to Lower Cooling Waste

Cooling Operation: Newly designed subcooler enhances cooling capacity for more operational efficiency.

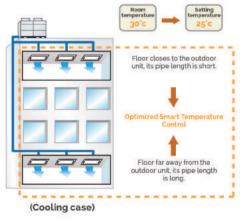
Heating Operation: Liquid flow (Path 1) and gas flow (Path 2) are developed to prevent evaporation and abrupt temperature drops. Subcooler is also placed at a low position to prevent frosting.



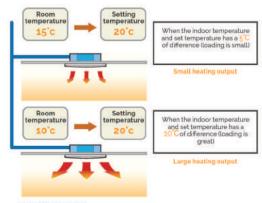
### **New Research & Development**

### Smart Temperature Control

Smart temperature control automatically adjusts to the right setting so that each floor has an even cooling or heating supply.



Smart Temperature Control can also sense the location of the room, floor number, sunlight exposure and the room capacity to automatically adjust cooling or heating output.



(Heating case)



### Variety of Models

Modular configuration can achieve a maximum of 54HP, meeting virtually any building requirement. A variety of cooling capacities are also available for you to choose from.

### A Variety of The Indoor Units

Below are the different types of indoor units to meet different space condition with appropriate indoor combination.





Floor Type

0.0002625















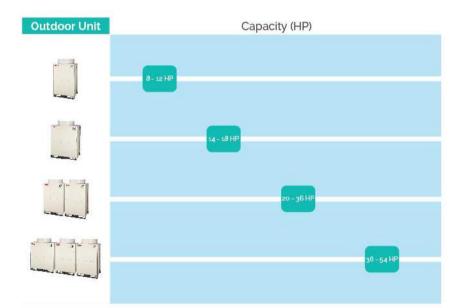


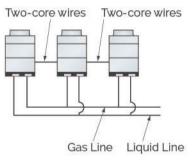


Slim profile and simplified piping. Uses minimal floor area

### Standard Modular Outdoor Unit (For MQ(D) Model)

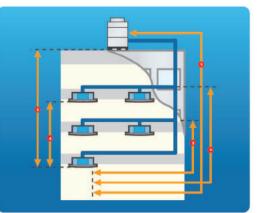
Only two-core wires and two pipes are required to make a parallel connection for more small horsepower outdoor units, thereby obtaining a large horsepower outdoor unit.





	Item		8HP	10HP	12HP	14HP	16HP	18HP	20HP	22HP
	Туре		RAM- 8MQ(D)	RAM- 10MQ(D)	RAM- 12MQ(D)	RAM- 14MQ(D)	RAM- 16MQ(D)	RAM- 18MQ(D)	RAM- 12+8MQ(D)	RAM- 8+14MQ(D)
Pipe Gas line		mm	Ф19.05	Ф22.2	Φ25.4	Φ25.4	Φ28.6	Φ28.6	Ф28.6	Ф28.6
size	Liquid line		Φ9.53	Φ9.53	Ф12.7	Ф12.7	Ф12.7	Ф15.88	Ф15.88	Ф15.88
Mul	iti-kit type un	it	-	-	-	-	T.	-	E-NP6925	E-NP6925
	Item		24HP	26HP	28HP	зоНР	32HP	34HP	36HP	38HP
	Туре		RAM- 10+14MQ(D)	RAM- 12+14MQ(D)	RAM- 14+14MQ(D)	RAM- 14+16MQ(D)	RAM- 16+16MQ(D)	RAM- 10+12+12MQ(D)	RAM- 12+12+12MQ(D)	RAM- 10+12+16MQ(D
Pipe	Gas line	mm	Ф28.6	Ф31.75	Ф31.75	Ф31.75	Ф31.75	Ф31.75	Ф38.1	Φ381
size	Liquid line		Φ15.88	Ф19.05	Ф19.05	Ф19.05	Ф19.05	Ф19.05	Ф19.05	Φ19.05
Mu	lti-kit type un	it	E-NP692S	E-NP9025	E-NP9025	E-NP9025	E-NP902s	E-NP9025	E-NP902S	E-NP9025*2
	item		40HP	42HP	44HP	46HP	48HP	50HP	52HP	54HP
	Туре		RAM- 12+12+16MQ(D)	RAM- 12+14+16MQ(D)	RAM- 12+14+18 MQ(D)	RAM- 14+14+18MQ(D)	RAM- 14+16+18MQ(D)	RAM- 18+18+14MQ(D)	RAM- 18+18+16MQ(D)	RAM- 18+18+18MQ(D)
Pipe	Gas line		Ф381	Ф38.1	Ф38.1	Ф38.1	Ф38.1	Ф381	Ф38.1	Ф381
size	Liquid line	mm.	Ф19.05	Ф19.05	Ф19.05	<b>Φ19.05</b>	Ф19.05	Ф19.05	Ф19.05	Φ19.05
Mul	lti-kit type un	it	E-NP902s*2	E-NP902s*2	E-NPg02s*2	E-NPg025'2	E-NP9025*2	E-NP9025'2	E-NPg02s*2	E-NP9025*2

### Pipe Length Up to165m (Equivalent Length to 190m)



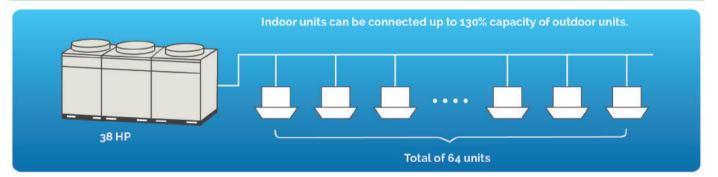
			Top-F MQ(D)		Side-Flow FPSB/FPSD Type		
			The number of the indoor unit is less than the recommended maximum combined number of unit	The number of the indoor unit exceed the recommended maximum combined number of unit		8-12HP	
	Total length of piping		1000m	300m	95m	250m	
2		Actual length 📵	165	m	75m	100m	
		Equivalent length 🚺	190	m	95m	120m	
3	Maximum piping length	Length between first multi-kit and the furthest indoor unit 🧧	90m	40m	-	40m	
4		Length between each multi-kit and each indoor unit 😫	40m	30m	10m	40m	
5		Between the indoor unit 👩	151	n	3m	15m	
6	Maximum piping lift	Indoor unit— Outdoor unit (Upper) 🚯	50/70	im.	30m	40m	
		Indoor unit— Outdoor unit (Lower) 😗	40/70	)*2m	20m	30m	

Notes: 1. For total piping length of MQ(D) type is 1.000m, the recommended maximum quantity of the indoor units can reference connecting quantity of indoor units.

2.\*1: More than 50m, stricty follow corresponding.

\*2: More than 40m, stricty follow corresponding.

### One Outdoor Unit Can Connect with 64 Indoor Units (Only for ROYAL Series)



### Connecting quantity of indoor units is listed as below :

Horsepower of MQ(D) type of outdoor units	8HP	10HP	12HP	14HP	16HP	18HP	20HP	22HP	24HP	26HP	28HP	30HP
Max. compatible indoor units	13	16	19	23	26	26	33	36	40	43	47	50

Horsepower of MQ(D) type of outdoor units	32HP	34HP	36HP	38HP	40HP	42HP	44HP	46HP	48HP	50HP	52HP	54HP
Max. compatible indoor units	53	56	59	64	64	64	64	64	64	64	64	64

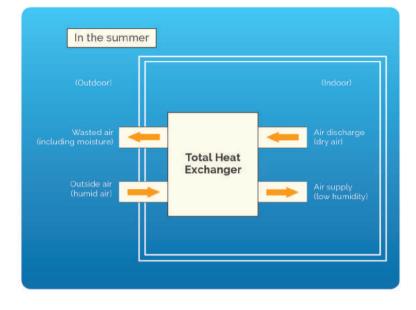
Note: If a value in parentheses () is 1000m of piping and the recommended maximum quantity of the indoor units is over quantity of the pipe arrangement, the recommended maximum quantity is limited (see explanation in above list)

Horsepower of FPS / FPSB / FPSD type of outdoor units	5HP	6HP	8HP	10HP	12HP
Max, compatible indoor units	4	4	5	5	5

Note: Connection capacity is within 100% -130% of range.

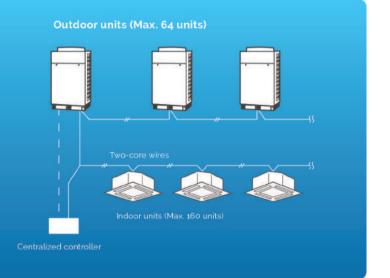
### Power Saving Total Heat Exchanger

The ventilation system of the Set-Free unit's total heat exchanger can be adjusted to balance the difference between interior and exterior temperature during air exhaust.



### H-LINK II Easy and Simple Wiring Configuration

The new wiring configuration for H-LINK II features two-core wired connected to each indoor and outdoor unit (max. 64 refrigerant system sets). This method connects all signal wires of all indoor and outdoor units to the same set of signal wires. In addition, indoor and outdoor units can be connected with a centralized controller.



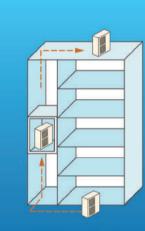
	H-LINKⅡ
Outdoor units	Max. 64 units
Indoor units	Max. 160 units

### Ease of Installation

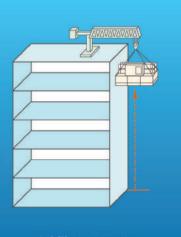
Indoor and outdoor units feature compact design to reduce weight and simplify installation

### Transport via Elevator

The lightweight outdoor unit can be lifted by an elevator making the use of specialized hooks or apparatus unnecessary.



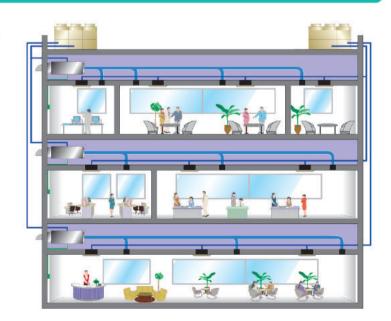
(Set-Free System)



(Chiller System)

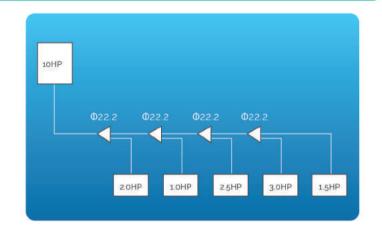
### Independent Refrigerant System

Hitachi Set-Free can be installed and tested on each floor even when a building has not yet been constructed completely. Installer can independently test each refrigerant system so full system configuration is not necessary



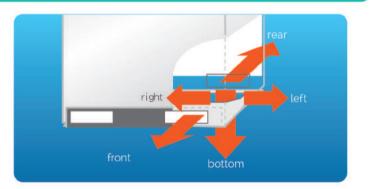
### Single Refrigerant Piping for Shorter Installation Time

The innovative single pipe system is possible by transforming the entire piping system into a singular copper pipe (less than 10HP is recommended).



### Flexible Refrigerant Piping (for MQ(D) Type)

Outdoor piping connection is made easy thanks to its five-way directional flexibility (front, rear, left, right and bottom).

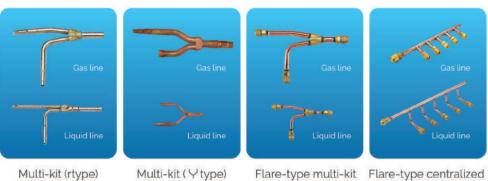


### Flexible Multi-Kit Installation

Multi-kit with insulation is included to decrease installation works and increase system reliability.

Note :1. Maintenance holes of lock-type multi-kit and middle centralized manifold penstock are required. 2. Refrigerant flow noise is reduced by

means of Hitachi multi-kit.



Multi-kit (rtype)

Multi-kit (Ytype)

multi-kit

### **Simplified Piping**

Single piping system or reduced piping system reduces construction and installation cost.





### Simplified Wiring System

Innovative non-polar two-core wires are applicable to both indoor and outdoor units to connect wiring immediately and effectively. In addition, because of the non-polar transmission, the connecting error between@and@ends are minimized to prevent poor transmission.



### Automatic Setting

The number of refrigerant systems for indoor units can be set automatically.

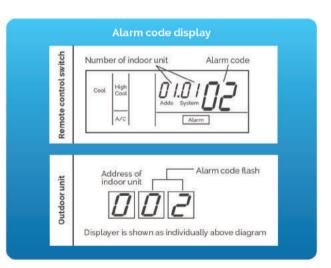
### **Refrigerant Saving**

The R410a Refrigerant is not only highly efficient, but eco-friendly too.

Diameter of pipe	R22 model	
Φ9-53	0.065 x 30 x 4 = 7.8kg	0.070 x (70 + 30 x 4) +13.3kg
Ф12.7	0.120 x 70 = 8.4kg	122
Total	16.2kg (100%)	13.3kg(82%)

### Self-Diagnose Function

With just one button, you can check the unit's status through the remote control. Vital system information such as pressure differences (high and low) and maintenance status is displayed. It can also detect anomalies in wiring, piping or unit installation.

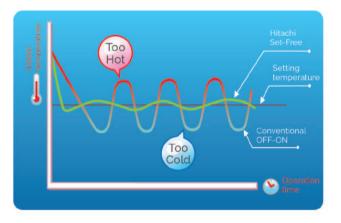


## More Comfortable User Experience

Hitachi Set-Free has constant temperature control that enhances the user's cooling experience.

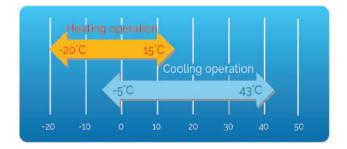
### **Constant Temperature Control**

By employing Hitachi's Inverter Control Technology, the indoor unit detects room ambient temperature and relative temperature of the unit. The operation of the compressor, electronic expansion valve and refrigerant flow is automatically modulated, offering maximum efficiency.



### Wide Range of Operation

Hitachi Set-Free has the capacity to operate within -20 to -43°C.



### **Smart Restart Function**

During power outages, Hitachi Set-Free has a restart function (pre-setting required) that can avoidre-setting trouble.

### Low Noise

Using computational fluid dynamics (CFD) analysis techniques, Hitachi Set-Free decreases air impedance in each of the indoor and outdoor units for optimum noise levels during operation.



\*Tested in low fan speed of RPI-36NR.

\*The sound pressure is measured at 1.5m below a center of each units.

'The sound pressure level is measure in an anechoic chamber so that reflected sound should be taken into consideration in the field.

### **Right Ventilation for Vitality**

Being in a closed space for a long time may cause people to become sluggish, stressed or fatigued, which can cause lower work efficiency.

The ventilation system features a total heat exchanger which can automatically enhance the air quality hence create a more comfortable workplace environment.

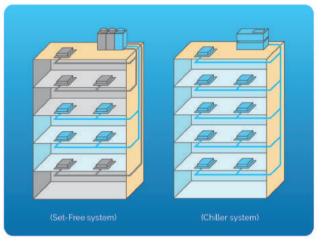


## Independent Unit Operation

Hitachi Set-Free enables all units to operate independently based on your individual requirements.

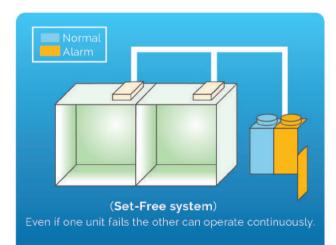
### Individual Partition Area Control

Hitachi Set-Free can control individual partition areas and the total operating load of outdoor units to avoid unnecessary operations in unoccupied areas.



### Emergency Backup Operation

Backup operation function prevents the system from going to a complete halt when an outdoor unit fails.



### **Space-Saving Installation**

The small and lightweight outdoor units can be installed on a staircase landing or balcony.



### Flexible Refrigerant Piping

Connecting quantity of indoor units can be up to 130% quantity of outdoor units.

### A Model for Every Room

Outdoor units are available from 5 HP to 54HP, while indoor units are available in 6 varieties that can virtually meet any room/floor, size, condition or requirement.

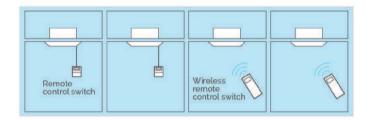
### Network System

A Central Management Network System can inform its users the operating state through a centralized controller or PC. The system can monitor the operation of air conditioners in real time and also set operating schedules and individual temperatures to make management easy. The two-core wiring connections of H-LINK II is compatible to users' every need to build various controlling systems.

### REMOTE CONTROL FOR INDIVIDUAL OPERATIONS

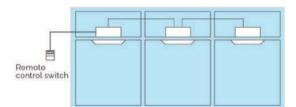
Controlling Systems

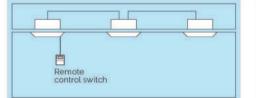
Individual indoor units installed in each room can be controlled by either a wired or wireless remote control.

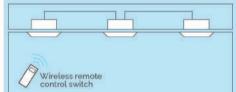


### ONE CONTROLLER FOR MULTIPLE UNITS

Fixed remote control can control a maximum of 16 indoor units and turn the unit on/off or modify their operation modes. Wired and wireless remote controls on the other hand can be used to turn the unit on/off units in the same room. Wired and wireless remote controls can control a maximum of 16 indoor units when separately.







### ONE UNIT WITH TWO REMOTE CONTROLS

There are two ways to control an indoor unit using two remote controls:

Control a single indoor unit using two wired remote controls
 Control a single indoor unit using a wired remote control

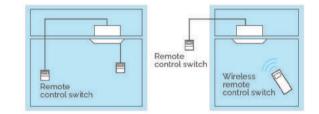
and a wireless remote control

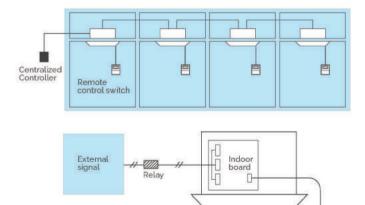
### CONTROL REMOTE CONTROLS VIA A CENTRALIZED CONTROLLER

The centralized controller can control not just the indoor units in different rooms, but also the wired remote controls as well.

### CONNECTION WITH LOCAL CONTROLLER

Signal conversion is available by ways of relay and an external controller that can turn the indoor units on/off and monitor the system's operation.





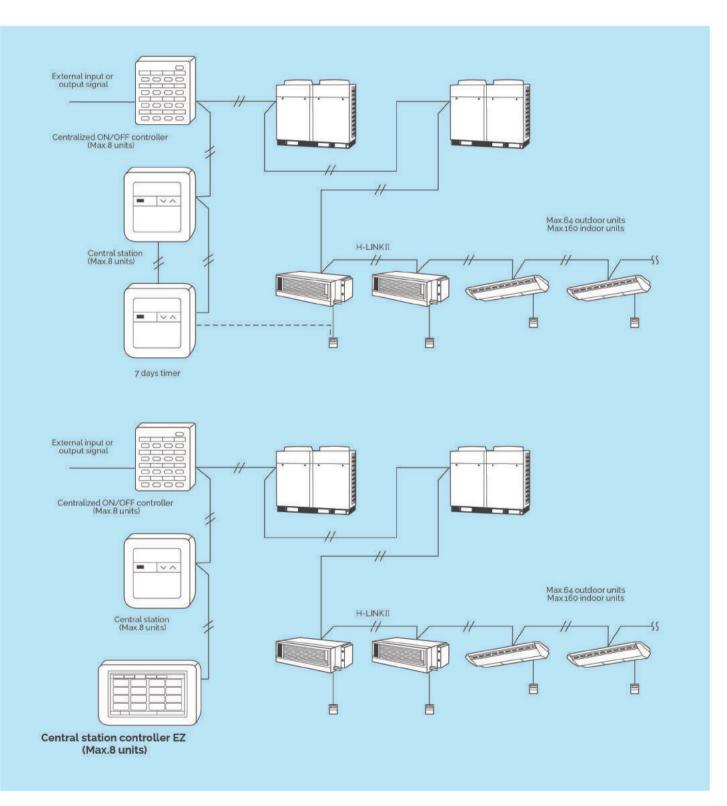
### CS-NET For More Details, Please Contact Your Hitachi Sales Officer

CS-NET can synchronize with the centralized controller, PC or management computer in the building to monitor operation and check any anomaly in the system.

\* Applying the wiring connections of H-LINK II, such as non-polar two-core wires, it can connect all indoor units together to simplify construction.

### 1.Network Management System of Centralized Controller

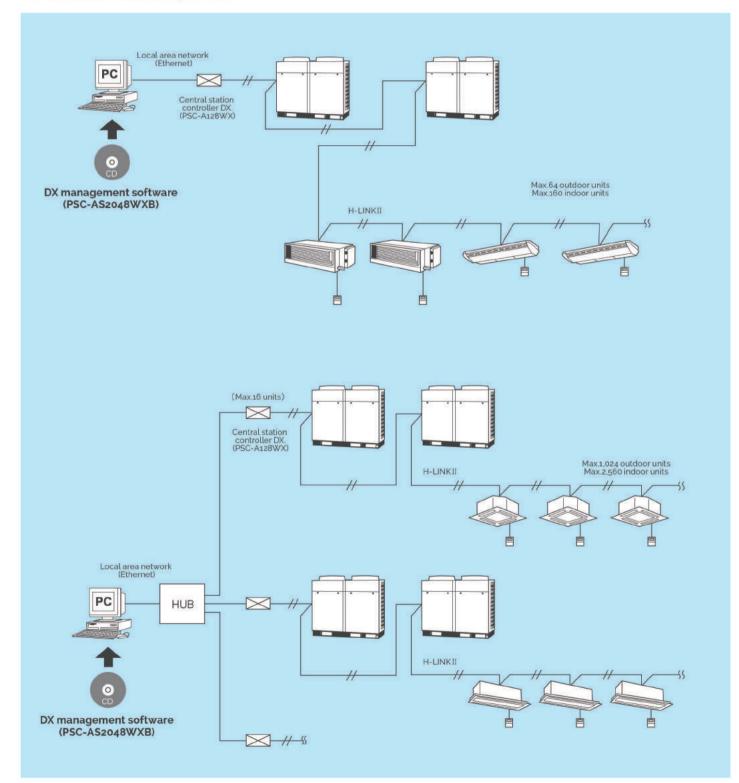
Transmission lines between indoor units, outdoor units and the centralized controller are combined to form a public network, that simplifies the wiring system to reduce the risk of system errors.



### 2.Network Management System of PC Framework

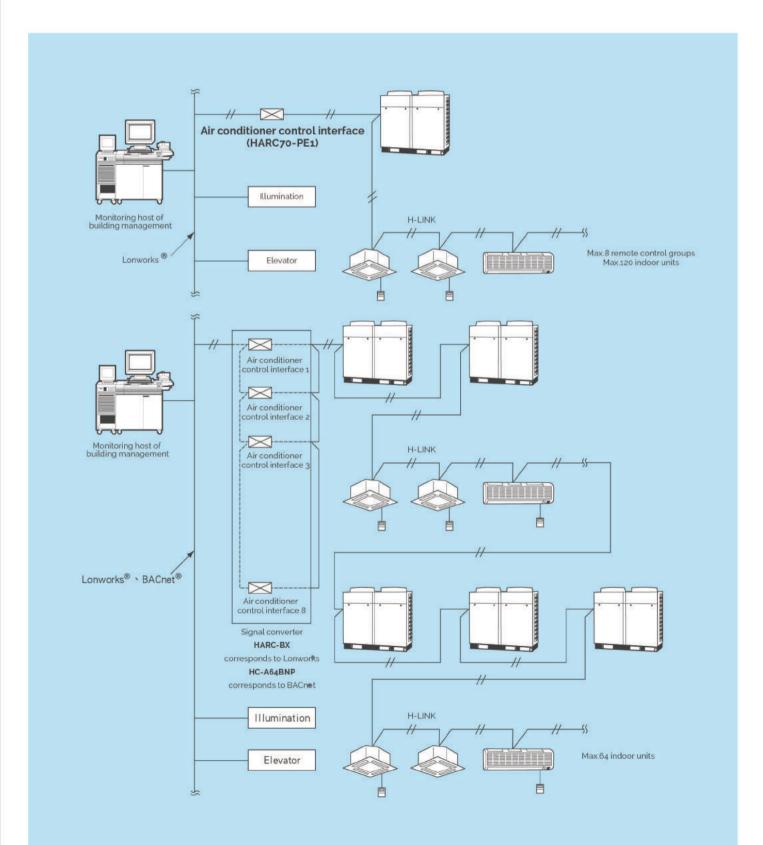
- \* Parallel connection of 16 air converter control interface (PSC-A128WX) by means of one set of management software to control 1,024 outdoor units and 2,560 indoor units.
- \* Provides configuration diagram of local air conditioners
- \* Monitor and manage operations via LAN
- \* Vivid image interface to easily display the operation and temperature of each indoor unit
- \* 16 operating modes can be set per day for weekly schedule; 5 specific dates can be set for annual schedule
- \* Operates with central station controller EZ, central, and centralized on/off controller
- \* Schematic diagram for calculating ratio, operating time and temperature setting is used to facilitate air conditioner operations



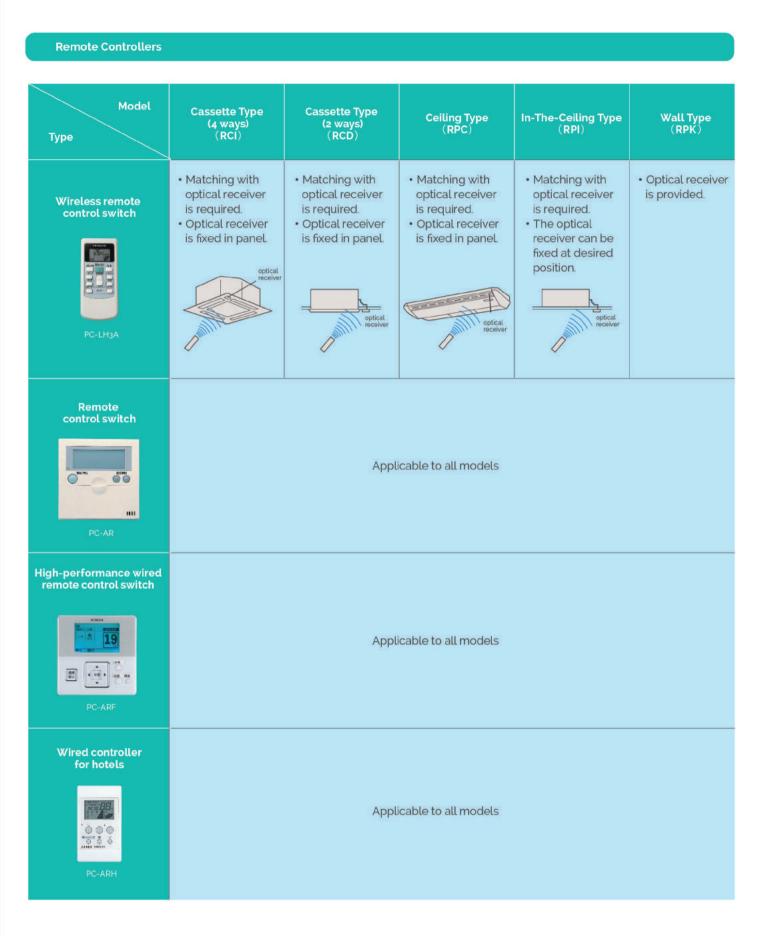


### 3. Building Management System

The building management system can connect with the management computer in the building to integrate with the central air conditioning systems. Specific signal converters lets Hitachi units connect with an open network (Lonworks®, BACnet®) to meet the demands of modern establishments.

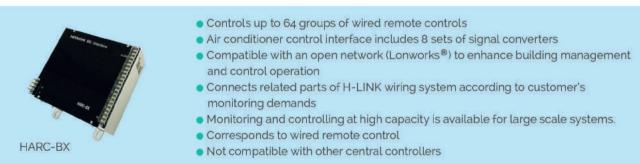


Central station controller EZ	<ul> <li>Independently controls 64 groups of indoor units.</li> <li>8.5-inch touch screen to display information clearly and facilitate operation.</li> <li>Controls a maximum of 160 indoor units of 64 groups in 4 blocks.</li> <li>Provides basic control functions</li> <li>Remote operation, urgent stop, setting operation and fault signals are available via external input or output signal.</li> <li>Create daily operation settings such as temperature control or power off.</li> <li>Display cumulative operating time of each month of each group to manage energy use.</li> <li>Self-demand control can limit power consumption in specific time and save energy.</li> <li>Two-core signal wire for easy installation (Max wiring length 1,000m).</li> </ul>
Central centralized controller	<ul> <li>Independently controls 64 groups of indoor units.</li> <li>Control up to 160 indoor units of 64 groups in 4 blocks.</li> <li>Provide basic control functions</li> <li>Three functional settings based on user requirement.</li> <li>Remote operation, urgent stop, setting operation and alarm signals are available via external input or output signal.</li> <li>Matches with other centralized controllers.</li> <li>Two-core signal wire for easy installation (max wiring length 1.000m).</li> </ul>
Standard centralized controller	<ul> <li>Can be used as a small centralized controller for remote controller groups.</li> <li>Controls up to 16 groups of wired remote controls (Max.128 indoor units).</li> <li>Provides basic control functions.</li> <li>Remote operation, urgent stop, setting operation and alarm signals are available via external input or output signal.</li> <li>Connects up to 8 centralized controllers in H-LINK.</li> <li>Matches with other centralized controllers.</li> <li>Two-core signal wire for easy installation (Max wiring length 1.000m).</li> </ul>
Centralized ON/OFF controller	<ul> <li>Simultaneously or independently controls 16 groups of wired remote controls.</li> <li>Controls up to 16 groups of wired remote controls (Max.160 indoor units).</li> <li>Centralized controller for displaying operation status.</li> <li>Connects up to 8 centralized controllers in H-LINK.</li> <li>Can be used with other centralized controllers (PSC-A64S1, PSC-5S).</li> <li>Matching with remote control or wireless remote control is required.</li> <li>Two-core signal wire for easy installation (Max wiring length 1,000m).</li> </ul>
7 days timer	<ul> <li>Operation based on daily set schedule in a week.</li> <li>Switches two modes of weekday setting.</li> <li>Users can set up to 3 times of operations every day.</li> <li>Digital display to show and confirm setting operation and content easily.</li> <li>Restores original setting mode within three days after power failure.</li> <li>Matches with other centralized controllers or wired remote controls.</li> <li>V (Max wiring length 1,000m).</li> </ul>



### Air Conditioner Control Interface

PSC-A128WX	<ul> <li>Controls up to 64 outdoor units and 160 indoor units in the H-LINKII</li> <li>PC (OS : Windows XP) can be used as a centralized control, daily. Schedule setting, and monitoring of air conditioner</li> <li>Central station controller DX management software (PSC-AS2048WXB) is required.</li> <li>Remote operation, urgent stop, setting operation and alarm signals are available via external input or output signal</li> <li>One computer can connect up to 16 of PSC-A128WX and control 2.048 groups and 2.560 indoor units</li> <li>Provides configuration diagram of field conditioner to facilitate viewing of user interface</li> <li>Features air conditioner use ratio, operating time, and setting temperature of air conditioner to save energy</li> </ul>
HARC70-P1	<ul> <li>Controls up to 8 groups of wired remote controls</li> <li>Compatible with an open network (Lonworks®) to enhance building management and operation</li> <li>The air conditioner must match with remote control</li> <li>Simplified wiring through H-LINK</li> <li>Not compatible with other centralized controllers</li> </ul>
HC-A64BNP	<ul> <li>Controls up to 64 indoor units</li> <li>Compatible with an open network (BACnet<sup>®</sup>) to enhance building management and operation</li> <li>The air conditioner must match with remote control</li> <li>Simplified wiring through H-LINK</li> </ul>
НС-Аз2МВ	<ul> <li>Controls up to 32 indoor units</li> <li>Compatible with an open network (MODbus) to enhance building management and control operation</li> <li>Simplified wiring through H-LINK</li> </ul>
HC-A8LAN	<ul> <li>Controls up to 8 groups of wired remote controls</li> <li>Not compatible with other central controllers</li> <li>Simplified wiring through H-LINK</li> <li>Compatible with an Ethernet<sup>®</sup> open netwiork to enhance building management and control operation.</li> </ul>
Air Conditioner Control Inter	face



★Trademark of Lonworks<sup>®</sup> is registered in USA and other countries by Echelon Corporation.

★Trademark of Windows®is registered in USA and other countries by Microsoft Corporation.

			Indi	vidual Control			
			Re				
	Functions			PC-LH3A + (PC-ALH\ALHD\ ALHP\ALHZ)	PSC-A16RS	PSC-A64S	
	Functions	Remote control switch	High-performa nce wired remote control	Wired controller for Hotels	Wireless remote control + ( Optical receiver )	Centralized ON/OFF controller	Central station
	Operation/Power off	0	0	0	0	0	0
	Switching operating modes	0	0	0	0	×	0
	Temperature	0	0	0	0	×	0
Setting	Fan speed setting	0	0	0	0	×	0
function	Limitation of remote control	0	0	х	x	×	0
	Airflow angle setting Resetting display of filter cleaning		0	0	0	×	0
			0	×	0	×	0
	Operation/Power off to all machines	X (Note)	X (Note)	X (Note)	X(Note)	0	0
	Operating status	0	0	0	0	0	0
	Operating mode	0	0	0	0	×	0
	Temperature setting	0	0	0	×	×	0
Monitoring function	Fan speed	0	0	0	×	×	0
	Air flow	0	0	0	×	×	0
	Alarm code	0	0	0	0	×	0
	Display of filter cleaning	0	0	×	0	×	0
	Time set	0	0	×	0	Δ	Δ
Daily function	Daily operation		0	×	×	Δ	Δ
	Appointed date operation		0	×	x	Δ	Δ
	Urgently stopping signal input	×	×	×	×	0	0
Others	Calculating fee of other power consumption	×	×	×	×	×	×
	H-LINK II	0	0	0	0	0	0
Notes					Mode of optical receiver: PC-ALH(4-Way Cassette Type) PC-ALHD(2-Way Cassette Type) PC-ALHP(Ceiling Type) PC-ALHZ(In-The-ceiling Type, Wall Type)		

 $\triangle$ : Combination with 7 days timer is required. -: Setting in host system is required.

	Individually. Regio	onal Control	Intelligent Management								
	Centralized Contro	oller		Air conditioner Co	Air conditioner Control Interface • Management Software						
PSC-5S	PSC-5S PSC-AIT PSC-A64GT		HC-A64BNP	HARC70-P1 HARC-BX	НС-Аз2МВ	HC-A8LAN	PSC-A128WX + PSC-AS2048WXB				
Standard centralized controller	7 days timer	Central station controller EZ	BACnet Air conditioner control interface	Lonworks Air conditioner control interface	MODbus Air conditioner control interface	LAN Air conditioner control interface	Central station controller DX + Central station controller DX management software				
0	×	0	0	0	0	0	0				
0	×	0	0	0	0	0	0				
0	×	0	0	0	0	0	0				
0	×	0	0	0	0	0	0				
0	×	0	0	0	×	0	0				
0	×	0	×	0	0	0	0				
0	×	0	0	0 X X		0	0				
0	×	0	( <u> </u>	0	-	-	0				
0	×	0	0	0	0	0	0				
0	×	0	0	0	0	0	0				
0	×	0	0	0	0	0	0				
0	×	0	0	0 0 0 0		0					
0	×	0	×	0	0	0	0				
0	×	0	0	0	0	0	0				
0	×	0	0	×	×	0	0				
Δ	0	0	-			-	0				
Δ	0	0	-		-	-	0				
Δ	0	0	-	-		-	0				
0	×	0	×	×	×	×	0				
×	×	×	×	×	×	×	0				
×	0	0	0	×	0	0	0				
	<ul> <li>Operating schedule is set by matching with wired remote control or centralized controller.</li> </ul>		<ul> <li>Provides signals to connect with BMS host.</li> </ul>	• Provides signals to connect with BMS host.	<ul> <li>Provides signals to connect with BMS host.</li> </ul>	<ul> <li>Provides signals to connect with BMS host.</li> </ul>	<ul> <li>Matches with personal computer or tablet PC is required.</li> <li>Contains calculation of the ratio of easy air conditioner using.</li> </ul>				

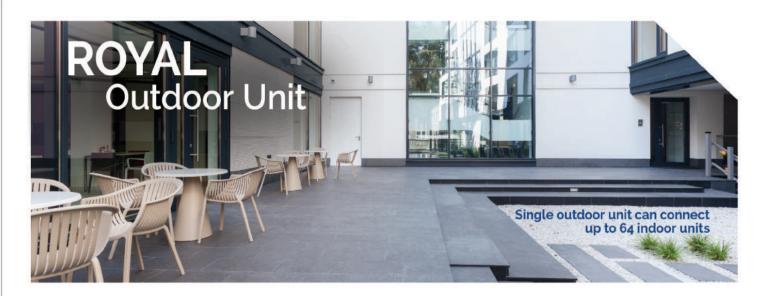
(Note) : As multiple indoor units match with one common remote control, the entire indoor unit system can be operated/stopped.



# **Set-Free**

press

Compact and Powerful Air Conditioning Solution



### **POWER SAVING**

### DC INVERTER SCROLL COMPRESSOR

With the combination of a DC motor and a new and highly efficient driving mechanism, the outdoor unit reduced weight up to 50% less than conventional units.

### New driving mechanism

The new driving mechanism can enhance reliability because it decreases mechanical movement when the refrigerant is compressed.

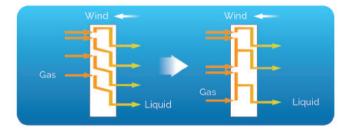
### 1Hz / Step precise control

High-efficiency DC inverter compressor applies vector technology to control the compressor 1Hz/step accurately so that it can automatically adjust operation for optimal comfort.



### OPTIMIZED HEAT EXCHANGER

2 in 1 path arrangements (such as fluid path 2 and airflow path 1) were developed to prevent damage in the heat exchanger to further enhance its performance.

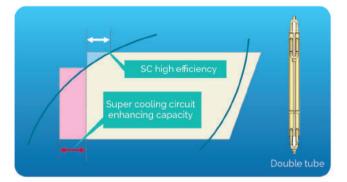


### ENERGY SAVING

With the combination of the optimized heat exchanger, the optimized heat transfer pipe for the refrigerant, and efficient sub cooling circuit; the Energy Efficiency Ratio (EER) is increased. Higher EERs mean bigger savings.

### SUPER COOLING CIRCUIT

High efficiency double pipe heat exchanger (for MQ(D) type only) enhances overall performance.



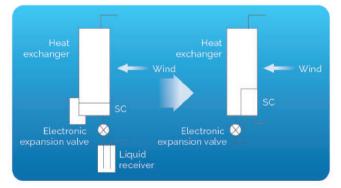
### Inverter DC fan motor

New control board distributes cooling load efficiently during low or high speeds.



### **Efficient Sub Cooler Design**

The sub cooler is placed in front of the unit for optimum performance.



### **Environment Friendly**

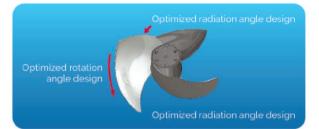
Improved cooling cycle reduces the amount of cooling waste to minimize environmental impact.



### **INSTANT COMFORT**

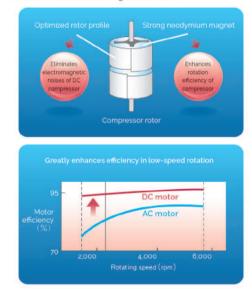
### HIGHLY EFFICIENT FAN

- New three wing ultra-flow fan with 644mm diameter
- Low rotation, low noise and low power consumption



### **QUIET OPERATION**

- Inverter DC motor design enhances operational efficiency
- Compressor rotor generates electromagnetic interference to eliminate electromagnetic noise



### **OVERVOLTAGE PROTECTION RELAY** (Optional)





Additional feature that protects the unit from damage caused by overvoltage. Abnormal overvoltage may be caused by various reasons including sudden power interruptions, lightning impulses, switching impulses, etc.

### EASY INSTALLATION

### LIGHT WEIGHT DESIGNS, TRANSPORTED BY ELEVATOR

• Compact and lightweight unit can be delivered via elevator easily.

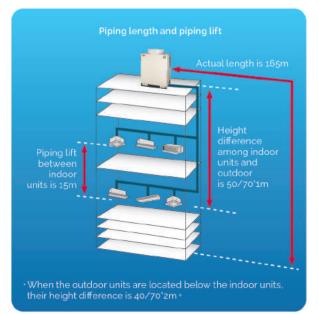
RAM-8~12MQ(D)	Transported by elevator with 8 people loading capacity
RAM-14~18MQ(D)	Transported by elevator with 10 people loading capacity



 Integrated unit casing allows compressors to be arranged side by side.

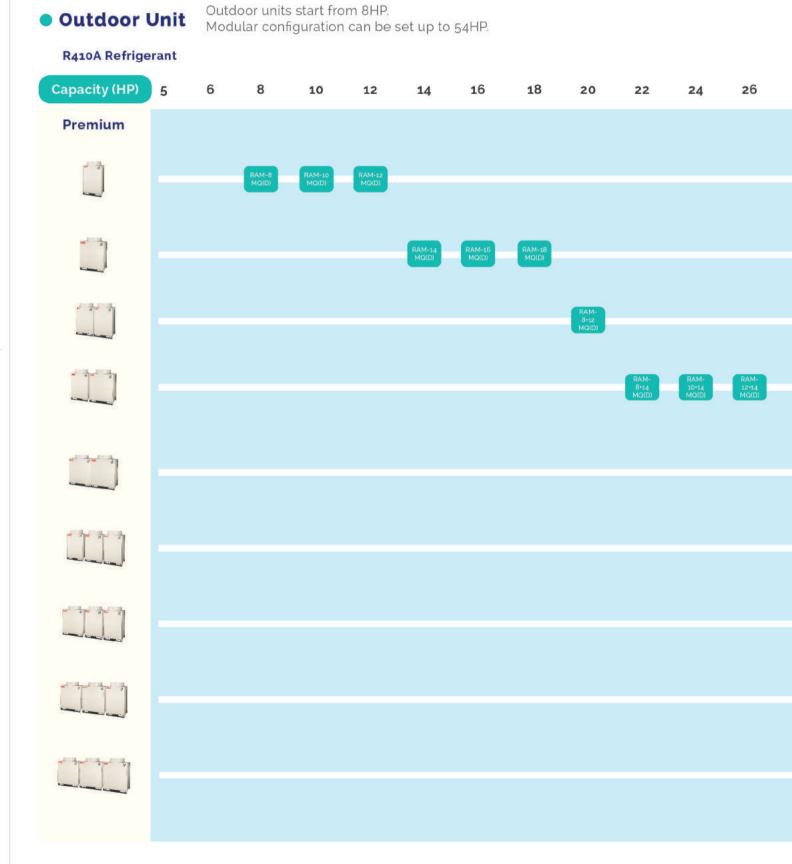
### FREE INSTALLATION LONG PIPING (MQ(D) TYPE)

Maximum pipe length is 165m, and first branch pipe to the farthest indoor unit can reach up to 90m.



Note : \*1 : Follow strict specification for over 50 m. \*2 : Follow strict specification for over 40 m.

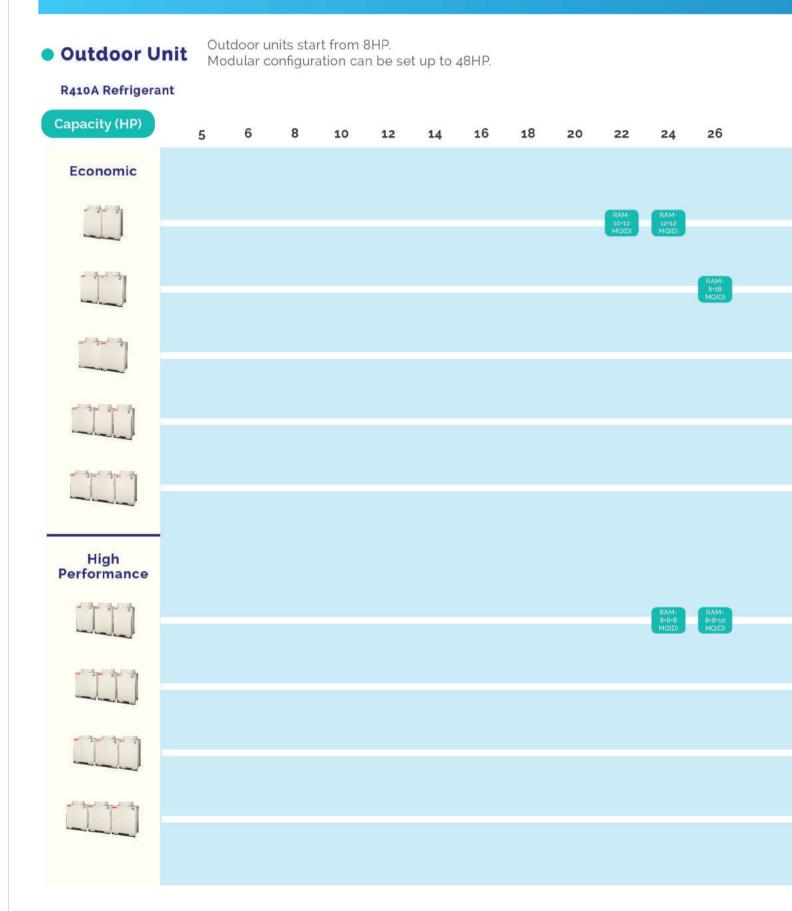
# **HITACHI** Set - Free



## Full Range of Products

28	30	32	34	36	38	40	42	44	46	48	50	52	54
<b>Sur</b>													
RAM- 14+14 MQ(D)	RAM- 14*16 MQ(D)	RAM- 16+16 MQ(D)											
			RAM- 10+12+12 MQ(D)	RAM- 12+12+12 MO(D)									
					RAM- 10+12+16 MQ(D)	RAM- 12+12+16 MO(D)							
							RAM- 12*14*16 MQ(D)	RAM- 12+14+18 MQ(D)					
							MO(D)	MO(D)					
									RAM- 14+14+18 MQ(D)	RAM- 14+16+18 MQ(D)	RAM- 14+18+18 MO(D)	RAM- 16+18+18 MQ(D)	RAM- 18+18+18 MQ(D)

# **HITACHI** Set - Free



### Full Range of Products

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	
	RAM- 10*18 MQ(D)	RAM- 12*18 MQ(D)													
			RAM- 14+18 MO(D)	RAM- 16+18 MQ(D)	RAM- 18+18 MQ(D)										
						RAM- 8+12+18 MQ(D)	RAM- 10+12+18 MQ(D)	RAM- 12*12*18 MQ(D)							
									RAM- 8+18+18 MQ(D)	RAM- 10+18+18 MQ(D)	RAM- 12*18*18 MQ(D)				
									MQ(D)	MG(D)	MO(D)				
[	RAM- 8+8+12 MO(D)	RAM- 8+10+12 MQ(D)	RAM- 8+12+12 MO(D)												
				RAM- 8+12+14 MQ(D)											
				MQ(D)											
					RAM- 8+14+14 MQ(D)	RAM- 10+14+14 MQ(D)	RAM- 12+14+14 MG(D)								
								RAM- 14*14*14 MQ(D)	RAM- 14*14*16 MQID)	RAM- 14*16*16 MQ(D)	RAM- 16+16+16 MQ(D)				

### ROYAL Series MQ/MQD Model (PREMIUM)

	Model									
			RAM-8MQ(D)	RAM-10MQ(D)	RAM-12MQ(D)	RAM-14MQ(D)	RAM-16MQ(D)	RAM-18MQ(D)		
Power	Supply			MQ Model: AC 3	ohase 230V 60Hz / M	1QD Model : AC 3pha	se 4wires 380V 60H:	Z		
Outer Dimen	sions (WxDxH)	mm	950 x 750 x 1,720	950x750x1.720	950x750x1.720	1,210 x 750 x 1,720	1,210 x 750 x 1.720	1.210 x 750 x 1.720		
Nominal Co	oling Capacity	kW	22.4	28.0	33-5	40.0	45.0	50.4		
Cooling Powe	er Consumption	kW	5.17	7.20	8.89	10.67	12.57	15.00		
EER		W/W	4.33	3.89	3.77	3.75	3.58	3.36		
Running	230 V	A	14.4	20.1	24.8	29.7	35.1	41.8		
Current	380V	A	8.7	12.2	15.0	18.1	21.2	25.3		
Starting	230V	A	15	15	15	158'	158*	191*		
Current	380V	A	9	9	9	96*	96*	116'		
Compres	sor Output	kW	4.8	4.8	4.8	4.8×2	4.8 × 2	4.8 * 6.4		
Condenser	Air Flow	m <sup>3</sup> /min	155	170	175	195	195	195		
Fan	Motor Output	kW	0.44	0.44	0.44	0.66	0.66	0.66		
Main Refrigerant	Gas Line	mm	ψ 19.05 (welding)	ψ 22.2 (welding)	ψ 25.4 (welding)	ψ 25.4 (welding)	ψ 28.6 (welding)	ψ 28.6 (welding)		
Piping	Liquid Line	mm	ψ 9.53 (with nut)	ψ 9.53 (with nut)	ψ 12.7 (with nut)	ψ 12.7 (with nut)	ψ 12.7 (with nut)	ψ 15.88 (with nut)		
Net Weight		kg	215	215	240	325	325	331		
Sound Pressure Level dB(A		dB(A)	57	58	60	62	62	63		
Refrig	jerant				R4	10A				
Packaging Measurement m <sup>3</sup>		m <sup>3</sup>	1.65	1.65	1.65	2.07	2.07	2.07		

\* Represents that starting current of the last compressor while other compressors are in operation.

### ROYAL Series MQ / MQD Model (PREMIUM)

Model												
			RAM-12MQ(D) RAM-8MQ(D)	RAM-14MQ(D) RAM-8MQ(D)	RAM-14MQ(D) RAM-10MQ(D)	RAM-14MQ(D) RAM-12MQ(D)	RAM-14MQ(D) RAM-14MQ(D)	RAM-16MQ(D) RAM-14MQ(D)	RAM-16MQ(D) RAM-16MQ(D)			
Power	Supply		MQ Model:AC 3phase 230V 60Hz / MQD Model:AC 3phase 4wires 380V 60Hz									
Outer Dimen	sions (WxDxH)	mm	1,920 x 750 x 1,720	2,180 x 750 x 1,720	2,180x 750 x 1,720	2,180x 750 x 1,720	2,440 x 750 x 1,720	2,440 x 750 x 1,720	2,440 x 750 x 1,720			
Nominal Coo	oling Capacity	kW	55-9	62.4	68.0	73-5	80.0	85.0	90.0			
Cooling Powe	er Consumption	kW	14.06	15.84	17.87	19.56	21.34	23.24	25.14			
E	ER	W/W	3.98	3.94	3.81	3.76	3.75	3.66	3.58			
Running	230 V	A	39.2	44.1	49.8	54.5	59-4	64.8	70.2			
Current	380V	A	23.7	26.8	30.3	33.1	36.2	39.3	42.4			
Starting	230V	A	30,	178*	178"	178"	198'	198'	198'			
Current	380V	A	18*	108*	108*	108*	120'	120*	4.8 × 4			
Compres	sor Output	kW	4.8 × 2	4.8 × 3	4.8 × 3	4.8×3	4.8×4	4.8×4	4.8 + 4			
Condenser	Air Flow	m <sup>3</sup> /min	175 + 155	195 * 155	195 + 170	195 + 175	195 * 195	195 + 195	195 X 2			
Fan	Motor Output	kW	0.44 x 2	0.66 + 0.44	0.66 * 0.44	0.66 * 0.44	0.66 x 2	0.66 x 2	0.66 x 2			
Main Refrigerant	Gas Line	mm	ψ 28.6	ψ 28.6	ψ 28.6	ψ 31.75	ψ 31.75	ψ 31.75	ψ 31.75			
Piping	Liquid Line	mm	ψ 15.88	ψ 15.88	ψ 15.88	ψ 19.05	ψ19.05	ψ 19.05	ψ 19.05			
Net Weight k		kg	240 * 215	325 * 215	325 + 215	325 * 240	325 * 325	325 * 325	325 + 325			
Sound Pressure Level dB(/		dB(A)	62	62	63	63	64	65	65			
Refrigerant						R410A						
Packaging Measurement		m <sup>3</sup>	1.65 * 1.65	2.07 * 1.65	2.07 + 1.65	2.07 + 1.65	2.07 * 2.07	2.07 + 2.07	2.07 + 2.07			

\* Represents that starting current of the last compressor while other compressors are in operation.

# IVX/Mini IVX

The IVX DC Inverter is the first to use a front flow condenser. Its compact design is strategically engineered for outdoor areas with limited spaces.





#### POWER SAVING

#### High EER to save more power

With the DC Inverter Scroll Compressor, cooling capacity goes high without necessarily bringing power consumption with it.



#### Self-demand control

With self- demand control feature, the unit automatically controls power consumption by detecting current and controls its original external signals to select multiple operation modes ideal for different requirements.



#### Improving energy efficiency

PAM Inverter Control can set the temperature quickly after initialization, thus maximizing cooling and heating performance with minimal power consumption.



#### High Efficiency DC Scroll Compressor

Combined with a new driving mechanism, the highly efficient DC motor weighs 50% less than conventional compressors. It's high operational efficiency effectively lowers power consumption keeping you cool for even longer hours.

for even longer hours.



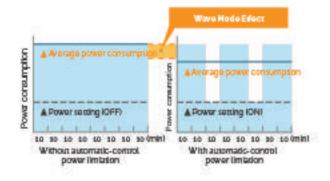
#### New Driving Nechanism Including fuel.conflict mechanism...etc

When refrigerancis compressed from the compressor, heat and mechanical consumption are reduced greatly, thus making it more reliable.

Air conditioner load is from low speed to high speed, thus operation air conditioner at high efficiency.

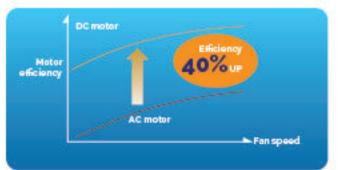
#### New Wave Mode

The power rationing setup of Wave Mode enables you to turn the unit on or of automatically between intervals to lower power consumption.



#### Power Saving DC Inverter Motor

IVX outdoor unit fan is driven by a DC inverter motor that operates more efficiently than conventional AC motors.



#### INSTANT COMFORT

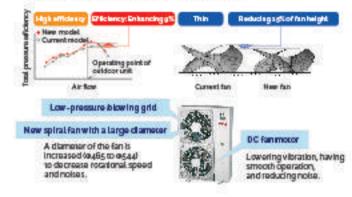
#### Individual Operation for Individual Units

Hitachi IVX can set separate operating modes for separate rooms of different conditions (i.e. sunlit room, narrow or wide rooms, etc.)



#### Silent technology

Low pressure blowing grid and thin spiral fan generates low noise levels for uninterrupted comfort.



#### Night Mode

Hitachi IVX features a silent function ideal for night operations that further reduces noise levels at night.



#### **OVERVOLTAGE PROTECTION RELAY** (Built in)



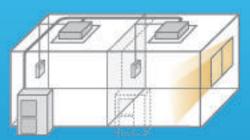


EASY INSTALLATION

#### One Outdoor Unit Requirement

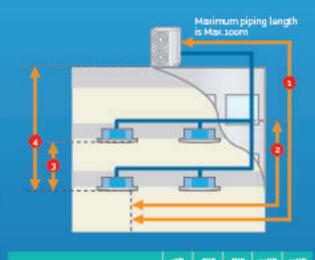
Individual operation of two indoor units is possible with just one outdoor unit. This would also require less piping and wiring.

When the air conditioner operating



#### Long Piping Installation

Long piping for more flexible installation options.



		SHD	CHIP	SHP	3.0HP	THP
		-	-	M.M.	-	-
Hadmun	Halinum Piping length 🛛	7800	32-	-	-	108-
Piping	Equivalentlergtk 0	- 40	-	483-	18830	385m
- Second	Multi-filt to incloar unit 📵	ile .	(ilm	40 m	-	-
Historia	Televest Indoorunta 🚷	30	*	10-	- 10-	-
Piping	Induce and to californ and Fuggert (	phe .	- 10-	40-	#ie	#1=
- 19 - C	Indoor unit to cubicor unit Commit@	45m	10+	- VPH	Shee.	- She
	Maximum Indoorunta					12

Additional feature that protects the unit from damage caused by overvoltage. Abnormal overvoltage may be caused by various reasons including sudden power interruptions, lightning impulses, switching impulses, etc.



#### THE MINI IVX WITH FULL DC INVERTER TECHNOLOGY (SINGLE FAN)

- Same DC technology now in a more compact size-total weight is decreased by 21%.
- DC fan motors work more efficiently compared to AC motors therefore using less energy.
- Uses environmentally friendly R410 refrigerant improving EER value.



#### ENVIRONMENT FRIENDLY REFRIGERANT, CARING FOR OUR PLANET

#### **REVOLUTIONARY R410A REFRIGERANT**

The R410A refrigerant was developed to replace R-22 which has high ozone depletion potential. It also allows the air conditioner to consume less energy while delivering the same cooling comfort you deserve.

#### SINGLE REFRIGERANT PIPING SYSTEM

Hitachi's frequency inverter reduces the loss of traditional start cycle operations by utilizing a lower electrical load, reducing power consumption during operation.

#### SINGLE REFRIGERANT PIPING SYSTEM



#### SINGLE REFRIGERANT PIPING SYSTEM

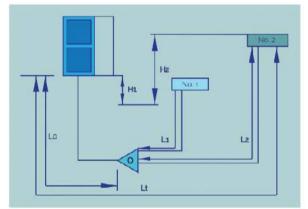
The single refrigerant piping system can reduce your use of refrigerants and the pipelines are streamlined for easy installation freeing your workplace for more space. The outdoor unit can be used for pipe connections compatible for all directions: from the front, back and bottom aof the installation, and long refrigerant piping can be installed.

CS-NET controls your whole air conditioning system or use the signal converter to open the building on the web (LONWORKS-BACnet) for monitoring.

#### COMPATIBLE INDOOR UNIT

The Mini IVX (Single Fan) with Full DC Inverter Technology can connect up to two (2) indoor units.





#### FLEXIBLE INSTALLATION

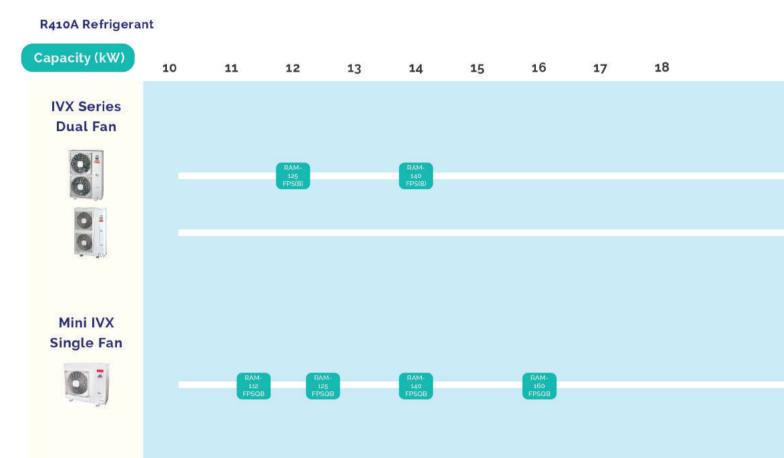
The Mini IVX series air conditioner is optimized for long installations up to 95 m.

(In this example, only one refrigerant pipe is used. In actual installation, however, seperate pipes should be used for refrigerant and refrigeration oil.)

0	utdoor L	Init Model	RAM-112FPSQB	RAM-125FPSQB	RAM-140FPSQB	RAM-160FPSQB
Та	otal Pipe Len	gth: Lo+L1+L2	70	75	75	75
Max. Pipe L (Actual	_ength ): Lt	Pipe length from the outdoor unit to each indoor unit.	90 (70)	95 (75)	95 (75)	95 (75)
	ax. Lapse Height tween the outdoor unit and indoor units: H1 When the outdoor unit is When the outdoor unit is Lower than the indoor unit.		30	30	30	30
unit and i			20	20	20	20
Max. Lap	se Height be	etween indoor units: H2	3	3	3	3
Max. Pipe		ween branch pipes and Inits: L1, L2	10	10	10	10
		Indoor	Ф15.88	Ф15.88	Ф15.88	Ф15.88
	Gas	Outdoor	Ф15.88	Ф15.88	Ф15.88	Ф15.88
Refrigerant Pipe Size		U.M.Con.	Ф6.35	Φ6.35	Ф6.35	Φ6.35
	Liquid	Indoor	Φ9.53	<b>Φ9.53</b>	Φ9.53	Φ9.53
		Outdoor	Φ9.53	Ф9.53	Ф9.53	Φ9.53

# HITACHI IVX / Mini IVX

#### Outdoor Unit



## Full Range of Products

19	20	21	22	23	24	25	26	27	28
						_		_	
	RAM- 200 FPS(D)					RAM- 250 FPS(D)		RAM- 270 FPS(D)	

#### IVX Series FPS(B) / FPS(D) Model

	Model			
Power Supply			RAM-125FPS(B)	RAM-140FPS(B) z / FPS (B) Model: AC 1 Phase 230V 60Hz
select to the second				
	sions (WxDxH)	mm	950 × 370 × 1.380	950 x 370 x 1,380
2:52 2023 - 5222	oling Capacity	kW	12.5	14.0
Cooling Powe	er Consumption	kW	2.91	3.92
E	ER	W/W	4.30	3.57
Running	230 V	A	13.8 / 7.9	18.5 / 10.7
Current	380V	A	-	
Starting	230V	A	14 / 8	14 / 8
Current	380V	A	-	
Compres	sor Output	kW	3.0	3.0
Condenser	Air Row	m³∕min	90	100
Fan	Motor Output	kW	0.074 (8) * 0.074 (8)	0.074 (8) + 0.074 (8)
Main	Gas Line	mm	ψ 15.88 (with nut)	ψ15.88 (with nut)
Refrigerant Piping	Liquid Line	mm	ψ 9.53 (with nut)	ψ 9.53 (with nut)
Net W	/eight	kg	96	96
	ssure Level	dB(A)	46	48
Refrig	erant		R4	10A

#### NOTES

1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

Cooling Operation Conditions

Indoor Temperature : 27°C(DB)/19°C(WB)

Outdoor Temperature : 35°C(DB)

Piping Length : 7.5 Meters Piping Lift : 0 Meter

Combined capacity range is 100~130%(For IVX series).

2. The sound pressure level is based on the following conditions :

1 Meter from the unit service cover surface and 1.5 meters from floor level.

In the case of heating mode, the sound pressure level increases by approximately 1-2dB.

3. The sound pressure is measured in the anechoic chamber so that reflected sound should be taken into consideration in the field.

4. Represents that starting current of the last compressor while other compressors is in operation.

5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current.

6. Choose the field- supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.

#### 🔵 IVX Series FPS(B) / FPS(D) Model

	Model					
			RAM-200FPS(D)	RAM-250FPS(D)	RAM-270FPS(D)	
Power	Supply		FPS Model: AC 3 Phas	e 230V 60Hz / FPSD Model : AC 3	Phase 380V 60Hz	
Outer Dimen	sions (WxDxH)	mm	1,100 x 390 x 1,650	1,100 x 390 x 1,650	1,100 x 390 x 1,650	
Nominal Co	oling Capacity	kW	20.0	25.0	27.0	
Cooling Power Consumption		kW	4.77	6.94	7.80	
E	ER	w/w	4.19	3.60	3.46	
Running	230 V	A	13.3	19.4	21.8	
Current	380V	A	7.8	11.4	12.8	
Starting	230V	A	7	7	7	
Current	380V	A	4	4	4	
Compres	sor Output	kW	4.8	4.8	4.8	
Condenser	Air Row	m³/min	121	150	163	
Fan	Motor Output	kW	0.138 (8) + 0.11 (6)	0.138 (8) + 0.12 (6)	0.138 (8) + 0.24 (6)	
Main	Gas Line	mm	ψ25.4 (with flange)	$\psi$ 25.4 (with flange)	ψ28.6 (with flange)	
Refrigerant Piping	Liquid Line	mm	ψ9.53 (with nut)	ψ12.7 (with nut)	ψ12.7 (with nut)	
Net W	/eight	kg	170	170	173	
Sound Pres	ssure Level	dB(A)	56	58	60	
Refrig	jerant			R410A		

#### NOTES

1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

Cooling Operation Conditions

Indoor Temperature : 27°C(DB)/19°C(WB)

Outdoor Temperature : 35°C(DB)

Piping Length : 7.5 Meters Piping Lift : 0 Meter

Combined capacity range is 100~130%(For IVX series).

2. The sound pressure level is based on the following conditions :

1 Meter from the unit service cover surface and 1.5 meters from floor level.

In the case of heating mode, the sound pressure level increases by approximately 1-2dB.

3. The sound pressure is measured in the anechoic chamber so that reflected sound should be taken into consideration in the field.

4. Represents that starting current of the last compressor while other compressors is in operation.

5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current.

6. Choose the field- supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog. \*For RAM-200-270FPS will be available April 2016

7. IVX 200 Series (RAM 200-270 FPS) availability to be confirmed.



#### Mini IVX



		Model		RAM-112FPSQB	RAM-125FPSQB
Indoor Unit				;	2
Power Supply	ł			AC 1phase	230V 60Hz
Outer Dimens	ions	(WxDxH)	mm	1,060x370x940	1,060x370x940
Nominal Cool	Nominal Cooling Capacity		kW	11.2	12.5
Cooling Powe	Cooling Power Consumption		kW	2.66	3.20
EER	EER		W/W	4.20	3.90
Running Curre	Running Current 230V		А	12.9	15.5
Starting Curren	nt	230V	A	13.0	13.0
Compressor M	loto	r Output	kW	3.0	3.0
		Air Flow	m₃∕min	60	66
Condenser Fan	Мс	otor Output	kW(pole)	0.183(8)	0.183(8)
Main		Gas Line	mm	ψ <b>15.88(with nut)</b>	ψ <b>15.88(with nut)</b>
Refrigerant Piping	L	iquid Line	mm	ψ9.53(with nut)	ψ9.53(with nut)
Net Weight			kg	76	76
Sound Pressu	re Le	evel	dB(A)	52	55
Refrigerant				R410A	R410A

Notes:

Notes: 1. The above data is based on 100% capacity combination of the indoor units and the following conditions. Cooling Operation Conditions Indoor Temperature: 27°C(DB)/19°C(WB) Outdoor Temperature: 35°C(DB) Piping Length: 7.5 Meters Combined capacity range is up to 110%. 2. The sound pressure level is based on the following conditions: 1 Meter from the unit service cover surface and 1.5 meters from floor level.

floor level.

floor level. In the case of heating mode, the sound pressure level increases by approximately 1-2dB. 3. The sound pressure is measured in anechoic chamber so that reflected sound should be taken into consideration in the field. 4. Represents that starting current of the last compressor while other compressors is in operation. 5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current. 6. Choose the field-supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.

**GENERAL DATA** 

#### Mini IVX



		Model		RAM-140FPSQB	RAM-160FPSQB			
Indoor Unit					2			
Power Supply				AC 1phase 230V 60Hz				
Outer Dimens	ions	(WxDxH)	mm	1,060x370x940	1,060x370x940			
Nominal Cool	Nominal Cooling Capacity		kW	14.0	16.0			
Cooling Powe	Cooling Power Consumption		kW	3.96	5.16			
EER		W/W	3.53	3.10				
Running Curre	ent	230V	A	19.1	25.0			
Starting Curre	nt	230V	А	13.0	13.0			
Compressor N	1oto	r Output	kW	3.0	3.0			
		Air Flow	m3/min	72	74			
Condenser Fan	Мо	otor Output	kW(pole)	0.183(8)	0.183(8)			
Main		Gas Line	mm	ψ <b>15.88(with nut)</b>	ψ <b>15.88(with nut</b> )			
Refrigerant Piping	L	iquid Line	mm	ψ9.53(with nut)	ψ9.53(with nut)			
Net Weight			kg	76	76			
Sound Pressu	re Lo	evel	dB(A)	57	58			
Refrigerant				R410A	R410A			

Notes:

1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

The above data is based on 100% capacity combination of the inde Cooling Operation Conditions Indoor Temperature: 27°C(DB)/19°C(WB) Outdoor Temperature: 35°C(DB)
 Piping Length: 7,5 Meters Piping Lift: 0 Meter Combined capacity range is up to 110%.
 The sound pressure level is based on the following conditions: 1 Meter from the unit service cover surface and 1.5 meters from floor level.
 In the case of heating mode, the caused pressure level increases

toor level. In the case of heating mode, the sound pressure level increases by approximately 1-2dB. 3. The sound pressure is measured in anechoic chamber so that reflected sound should be taken into consideration in the field. 4. Represents that starting current of the last compressor while other compressors in operation. 5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current. 6. Choose the field-supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.



# **Indoor Units**

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Air conditioning solution for every room

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# Indoor Unit 4-Way Cassette Typ

Sleek and lightweight design has a low noise value of 32 dB(A) (2.5 HP model).



**D** Type

#### **Main Functions**

	Electronic dust collector	
-	Vertical moving decorative frame	
Comfort	Antibacterial cleaning filter	•
-	High purity filter	
-	Deodorizing filter	
	Total heat corresponding cross-linked operation	
	Centralized remote correspondence	
Control	Remote distance correspondence	
	Control of 1 remote control group	
	Operation of 2 remote controls	•
	Wireless remote control correspondence	٠
	Alarm diagnosis function	
Aaintaining onstruction	Filter cleaning display	
	Drain device	
	Regular operation	
	High ceiling correspondence	
Optional	Dehumidification	•
parts	3 sections of airflow adjustment	
	Airflow angle option	
	Auto swing	

#### INSTANT COMFORT

#### Quiet Operation

- Compact size lowers approximately 24% of ventilation impedance, lowering noise levels during operation.
- Large diameter turbo fan enhances blowing efficiency without generating faster fan speed. The DC motor is also fitted with an anti-vibration rotary shaft.



#### Wide Angle Airflow Design

Wide angle airflow design extends the reach of comfort throughout a room so temperature is even.

#### Clean Air Quality

 Electronic dust collector with optional photocatalytic deodorizing filter and antibacterial purity filter is SEK certified

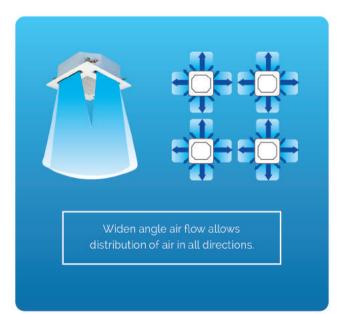


#### Notes:

SEK Certification means the products is in compliance with standard set by JAFET to ensure quality and safety of product. (1)Antibacterial (2)Effective durability (3)Processing security

Certification No. of JAFET 007SF00

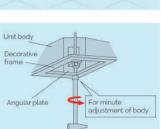
 Antibacterial purity filter can inhibit breeding of bacteria and mold by neutralizing inorganic and organic antimicrobial materials.



#### EASY INSTALLATION

#### Flexibility of installation

- The size of installation opening is 860 to 910 mm that uses minimal ceiling area.
- 860mm~g10mm
- Adjust unit height without having to remove decorative frame by adjusting separate angular plate.



 Refrigerant pipe and draining pipe are placed in different corners of the unit for easy access.



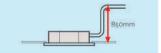
- Ceiling unit features square hanging holes for easy installation without changing piping outlet.
- The decorative frame can be rotated 360 degrees when installed.

For setting blowing direction, extra shielding plate has to be purchased.

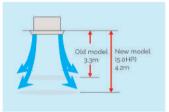
#### **Enhancing installing Freedom**

- Decorative frames span a 950mm x 950mm area.
- High lift drain device for draining height up to 850mm.
- Lightweight unit body can be fixed in a narrow ceiling with a height of merely 248mm (when installing the decorative frame vertically, an extra 80mm clearance should be added).
- Blowing distance up to 4.2m (5 HP).









(unit: m)

					Numi	perofo	utlet			
			1.0-2.0H	IP	2.	5-3.0HP		4.0	0-6.0HF	
	$\sim$	dways	3ways	2ways	dways	3ways	zways	dways	3way's	2WBYS
	Standard	2.7	3.0	33	2.7	3.0	3.3	3.2	3,6	4.0
Height of ceiling	Accelerating ①	3.0	3-3	3.5	3.0	3-3	3.5	3.6	4.0	4.Z
	Accelerating 🖉	3.5	3.6	-	3-5	3.6	100	4.2	4:3	-

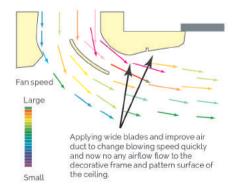
#### EASY MAINTENANCE

Shifting acceleration by using remote control.

Notes:

#### Thoughtful Design for Easy Cleaning

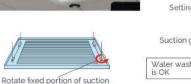
Wide blade design reduces dust build up. The blades are also no-tufting, so dust particles can be cleaned easily.



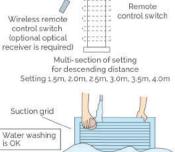
#### Vertical Blowing Grips for Easy Cleaning

Suction grid and filter can descend with a touch of the remote control for easy maintenance and cleaning (optional).

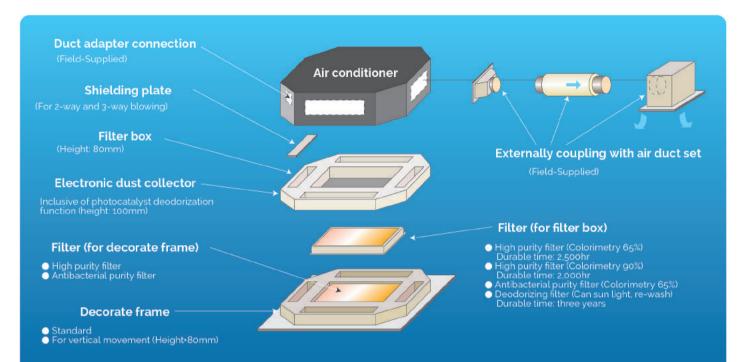




grid 90 degrees to remove and clean the suction grip.



 Regular cleaning of filter each month can save electricity. **OPTIONAL PARTS** 



#### General Data (FS Type)

Model		RCI-1.0 FSN1Q	RCI-1.3 FSN1Q	RCI-1.5 FSN1Q	RCI-1.8 FSN1Q	RCI-2.0 FSN1Q	RCI-2.3 FSN1Q	RCI-2.5 FSN1Q	RCI-3.0 FSN1Q	RCI-3.3 FSN1Q	RCI-4.0 FSN1Q	RCI-5.0 FSN1Q	RCI-6.0 FSN10
Power Supply		AC10, 220V-240V/50Hz, 220V/60Hz											
Nominal Cooling Capacity'1)	kW	2.9	3.8	4.4	5.2	5.8	6.5	7.3	8.7	9.3	11.6	14.5	16.5
Nominal Cooling Capacity'2)	kW	2.8	3.6	4.3	5.0	5.6	6.3	7.1	8.4	9.0	11.2	14.2	16.0
Sound Pressure Level (Hi/Me/Lo)	dB(A)	32/30/28	32/30/28	32/30/28	32/30/28	32/30/28	32/30/28	32/30/28	34/32/30	34/32/30	41/36/33	43/38/35	44/40/36
Outer Dimensions (WxDxH)	mm	840 × 840 × 248	840 × 840 × 248	840 × 640 × 2.49	840 × 840 × 248	840 x 840 x 248	840 x 840 x 248	840× 840×248	840 x 840 x 298	840×840×298	840×840×298	840×840×298	840 x 840 x 298
Net Weight	kg(lbs)	23 (51)	23 (51)	23 (51)	24 (53)	24 (53)	24 (53)	24 (53)	26 (57)	26 (57)	29 (64)	29 (64)	29 (64)
Refrigerant			R410A (Nitrogen-charged for Corrosion-resistance)										
Indoor Fan Air Flow Rate (Hi/Me/Lo)	m²/min	13/12/11	15/13.5/12	15/13.5/12	16/14/12	16/14/12	19/17/14	20/17/15	26/23/20	26/23/20	32/28/24	34/29/25	37/32/27
Motor Output	W	56	56	56	56	56	56	56	56	56	108	108	108
Connections Refrigerant Piping					ti te	Flare-ni	ut Connecti	on (with Fla	ire Nuts)				100 V.
Liquid Line	mm(in.)	Ф 6.35 (1/4)	\$ 6.35 (1∕4)	Ø 6.35 (1/4)	Ø 6.35 (1/4)	Φ 6.35 (1/4)	Ø 9.53 (3/8)	Ø 9.53 (3∕8)	Φ9.53 (3/8)	Ф9.53 (3/8)	¢9.53 (3∕8)	Ø 9.53 (3∕8)	09.53 (3/8)
Gas Line	mm(in.)	0 12.7 (1/2)	₫ 12.7 (1/2)	0 12.7 (1/2)	0 15.88 (5/8)	0 15.88 (5/8)	@ 15.88 (5/8)	015.88 (5/8)	0 15.88 (5/8)	¢ 15.88 (5∕8)	0 15.88 (5/8)	Ф 15.88 (5/8)	0 15.88 (5/8
Condensate Drain						VF	25 ( Outer [	Diameter Ø	32)				
Approximate Packing Measurement	m3	0.22	0.22	0.22	0.22	0.22	0.22	0.22	0.26	0.26	0.26	0.26	0.26
Standard Accessories							Suspensio	n Brackets					
Panel Model							P-N2;	3NAQ					
Cabinet Color			Neutral White										
Outer Dimensions (WxDxH)	mm	950 × 960 × 37	950 × 950 × 37	950 × 950 × 37	950 × 950 × 37	950 x 950 x 37	950 × 950 × 37	950 × 950 × 37	950 x 950 x 37	950 x 950 x37	960 x 950 x 37	950 x 960 x 37	950 x 950 x37
Net Weight	kg(lbs)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)	6 (13)
Approximate Packing Measurement	m3	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08	0.08

Notes: 1. The nominal cooling capacity is based on following conditions : Indoor Air Inlet Temperature : 27°C DB (80°F DB)

\*1) :19.5°C WB (67°F WB)

\*2) :19.0°C WB (66.2°F WB)

Outdoor Air Inlet Temperature : 35  $^\circ \!\!\!C$  DB (95  $^\circ \!\!\!F$  DB) Piping Length : 7.5m Piping Lift : 0m

2. The sound pressure level is based on following conditions. 1.5m beneath the unit.

The above data was measured in an anechoic chamber so that reflected sound should be taken into consideration in the field.

#### (D Type)

	Model		RCI-28DT	RCI-36DR	RCI-40DH	RCI-45DM	RCI-50DF	RCI-56DN	RCI-63DS				
			AC10, 220V/60Hz										
Outer Dime	nsions (W x D x H)	mm	840 x 840 x 248	840 × 840 × 248	840 x 840 x 248	840 x 840 x 248	840 x 840 x 248	840 x 840 x 248	840 x 840 x 248				
Nominal Cooling Capacity		kW	2.8	3.6	4.0	4.5	5.0	5.6	6.3				
Nominal He		kW	3.3	4.1	4.8	5.2	5.6	6.5	7.5				
	sure Level (Hi/Me/Lo)	dB(A)	32/30/28	32/30/28	32/30/28	32/30/28	32/30/28	32/30/28	32/30/28				
Fan	Air Flow (Hi/Me/Lo)	m³∕min	13/12/11	13/12/11	15/13.5/12	15/13.5/12	17/14/12	18/15.5/13.5	20/17/15				
Device	Motor Output	w	56	56	56	56	56	56	56				
Main	Gas Line	mm	Ф 12.7 (with nuts)	$\Phi_{12.7}$ (with nuts)	Ф 12.7 (with nuts)	$\Phi$ 12.7 (with nuts)	Ф 15.88 (with nuts)	$\Phi$ 15.88 (with nuts)	Ф 15.88 (with nuts				
Refrigerant Piping	Liquid Line	mm	Ф 6.35 (with nuts)	Ф 6.35 (with nuts)	0 6.35 (with nuts)	Ф 6.35 (with nuts)	0 6.35 (with nuts)	0 6.35 (with nuts)	Φ 9.53 (with nuts)				
Condensa	ite Drain		VP25	VP25	VP25	VP25	VP25	VP25	VP25				
			P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT				
Net Weight		kg	23	23	23	23	24	24	26				
Refrigerar			R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22				

	Model		RCI-71DE	RCI-8oDL	RCI-goDK	RCI-112DQ	RCI-140DZ	RCI-160DJ
	ply				AC10, 220V/6	oHz		
Outer Dimensions (W x D x H) mm		mm	840 x 840 x 298	840 x 840 x 298	840 x 840 x 298	840 x 840 x 298	840 x 840 x 298	840 x 840 x 298
Nominal C	ooling Capacity	kW	7.1	8.0	9.0	11.2	14.2	16.0
Nominal H	eating Capacity	kW	8.5	9.0	10.0	13.0	16.3	18.0
	ssure Level (Hi/Me/Lo)	dB(A)	33/31/28	34/32/30	38/35/33	42/37/34	42/39/35	43/40/36
Fan	Air Flow (Hi/Me/Lo)	m <sup>1</sup> ∕min	24/18.5/15	27.5/24/18	32/28/24	34/29/25	35/32/27	36/33/28
Device	Motor Output	w	56	124	124	124	124	124
Main	Gas Line	mm	0 15.88 (with nuts)	Ф 15.88 (with nuts)	Ф 15.88 (with nuts)	© 15.88 (with nuts)' <sup>3</sup>	$\Phi$ 15.88 (with nuts)' <sup>3</sup>	Ф 15.88 (with nuts)*3
Refrigerant Piping	Liquid Line	mm	$\Phi$ 9.53 (with nuts)	(with nuts)	Ф 9.53 (with nuts)	Ф 9.53 (with nuts)	$\Phi_{\rm 9.53}$ (with nuts)	0 9.53 (with nuts)
Condens			VP25	VP25	VP25	VP25	VP25	VP25
Panel Mo			P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT	P-N23NAT
Net Weight		kg	26	29	29	29	29	29
Refrigera			R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22	R410A/R407C/R22

 Notes: Data in Specification List is measured according to following conditions.

 ● Cooling : Indoor temperature is 27°C(DB) / 19.0°C(WB)

 ● Heating : Indoor temperature is 20°C(DB)

 ● Piping Length 7.5m

• Noise value is measured at 1.5m of distance away from a center portion of unit body.

Noise value is measured in the anechoic chamber, so that reflected sound should be taken into consideration in the field.
 If using R407C or R22 refrigerant system at '3 remarked positions"", please match with pipe at Φ19.05.





#### INSTANT COMFORT

#### Compact Turbo Fan with Low Noise

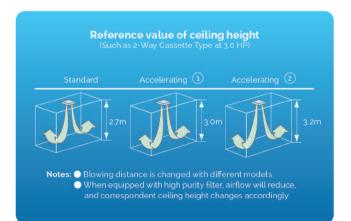
 Compact turbo fan with three dimensional flexible blades reduce noise levels (38 dB(A) for 2.5 HP models). CAE analysis is also applied to significantly decrease ventilation impedance of air flow.



 The newly developed AC chopper can control the rotation frequency to eliminate electromagnetic noise.

#### Equal Cooling in High-Ceiling Spaces

A built-in accelerating device can be accessed via remote control to adjust airflow depending on ceiling height.



#### **Main Functions**

	Vertical moving decorative frame						
-	Antibacterial cleaning filter						
Comfort	High purity filter						
	Deodorizing filter						
Control	Total heat corresponding cross-linked operation	۲					
	Centralized remote correspondence						
	Remote distance correspondence						
	Control of 1 remote control group	•					
	Operation of 2 remote controls						
	Wireless remote control correspondence						
	Alarm diagnosis function	•					
aintaining	Filter cleaning display						
	Drain device						
	Regular operation						
	High ceiling correspondence	٠					
Optional	Dehumidification						
parts	3 sections of airflow adjustment	•					
	Airflow angle option	•					
	Auto swing						

#### 👂 Clean Air Conditioning

A fiber deodorizing filter (optional) made with special chemicals eliminate smoke and odor.

#### Deodorizing Filter

Electronic dust collector with photocatalytic deodorizing filter (optional) is antibacterial and SEK approved.



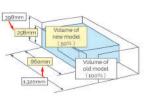
#### Antibacterial Purity Filter (SEK approved)

Double antimicrobial structure (Colorimetry 65%) inhibits breeding of mold and dust mite. It also eliminates airborne bacteria.

#### **EASY INSTALLATION**

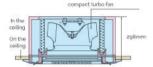
#### Lightweight for Easy Installation

The 2.5 HP model features a compact build, reducing 50% of its weight to become just 30 kg.



#### Easy installation for tight spaces

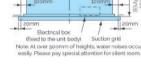
The compact turbo fan only has a height of 298 mm. The unit also features a general width of just 860 mm. ideal for limited spaces.



Des

#### **Optimum Design Simplifies Installation**

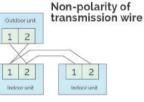
Access to the unit's indoor board and wiring system can be done by simply removing the suction grid. Piping height can be up to 850mm to enhance installation efficiency.



#### Simplified Wiring System

- Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.
- In case of wrong connections between the power wire and transmission terminal block, fuse is shorted out to protect the system.

#### **General Data**



#### EASY MAINTENANCE

#### Vertical Blowing Grips for Easy Cleaning

The suction grid and filter can be removed by hand or by remote control for cleaning. Rotating fixing portion of suction grid go degrees to remove and the suction grip

#### Considerate Design for Easy Cleaning

Improved air duct design



- Improved suction grid profile that reduces dust collection
- Air outlet is designed with a special circular design to prevent dirt accumulation



L Circular air outlet

Decorative frame

Model		RCD-1.0FSN2	RCD-1.5FSN2	RCD-2.0FSN2	RCD-2.5FSN2	RCD-3.0FSN2	RCD-4.0FSN2	RCD-5.0FSN2
Power Supply				AC10, 22	0~240V/50Hz, 220V/	60Hz		
Nominal Cooling Capacity *1)	kW	2.9	4.1	5.8	7.3	8.3	11.6	14.5
Nominal Cooling Capacity *2)	ĸw	2.8	4.0	5.6	7.1	8.0	11.2	14.0
Nominal Heating Capacity	kW	3.2	4.8	6.3	8.5	9.0	12.5	16.0
Sound Pressure Level (Hi/Me/Lo)	dB(A)	34/32/30	35/32/30	35/32/30	38/34/31	38/34/31	40/36/33	43/40/46
Outer Dimensions (HxWxD)	mm	298 x 860 x 620	298 x 860 x 620	298 x 860 x 620	298 x 860 x 620	298 x 860 x 620	298 × 1,420 × 620	298 × 1,420 × 620
Net Weight	kg	27	27	27	30	30	48	48
Refrigerant		R410A / R407C / R22 (Nitrogen-Charged for Corrosion-Resistance)						1.5
Air Flow Rate (Hi/Me/Lo)	m³/min.(cfm)	10/9/8	13/11/9 (459/388/318)	15/13/11 (530/459/388	19/16/14 (671/565/494	19/16/14 (671/565/494	29/24/21(1.024/847/742	34/29/2511.201/1.024/883
Motor Output	w	35	35	35	55	55	35 × 2	55 × 2
Connections				Flare-Nut	Connection (With Fla	re Nuts)		
Liquid Line/Gas Line		Ф 6.35∕12.7	⊕ 6.35/12.7	Ф 6.35/15.88	Ф 9.52/15.88	Ф 9.52/15.88	Ф 9.52/15.88* <sup>3</sup>	© 9.52∕15.88' <sup>3</sup>
Condensate Drain					VP25			5/
Approximate Packing Measurement	ma	0.23	0.23	0.23	0.23	0.23	0.37	0.37
Panel Model		P-N23DNA	P-N23DNA	P-N23DNA	P-N23DNA	P-N23DNA	P-N23DNA	P-N23DNA
Color					Neutral White		he -	
Dimensions (HxWxD)	mm	30 x 1,100x 710	30 × 1,100× 710	30 × 1,100× 710	30 x 1,100x 710	30 x 1,100x 710	30 x 1,660x 710	30 x 1,660x 710
Net Weight	kg	6	6	6	6	6	8	8
Approximate Packing Measurement	m³	0.10	0.10	0.10	0.10	0.10	0.15	0.15

Notes: 1. The nominal cooling and heating capacity is the combined capacity of the HITACHI standard spilt system, and is based on the JIS standard B8616.

**Cooling Operation Conditions** 

Indoor Air Inlet Temperature : 27°C DB (80°F DB) "1) :19.5°C WB (67°F WB)

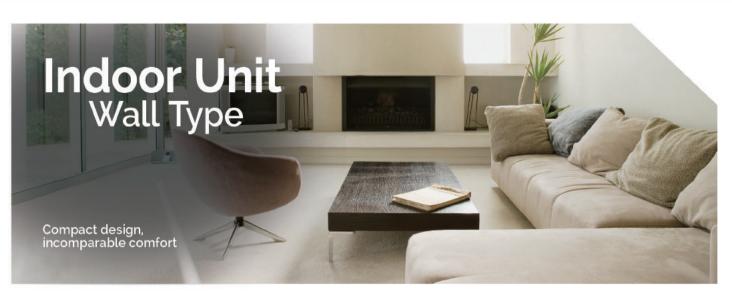
\*2) :19.0°C WB (66.2°F WB)

Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length : 7.5m Piping Lift : 0m

Heating Operation Conditions Indoor Air Inlet Temperature : 20°C DB (68°F DB) Outdoor Air Inlet Temperature : 7°C DB (45°F DB) 6°C WB (43°F WB)

2. The sound pressure level is based on following conditions. 1.5 Meters Beneath the Unit.Voltage of the power source for the indoor fan motor is 220V. In case of the power source of 240V, the sound pressure

level increases by about 1dB.The above data was measured in an anechoic



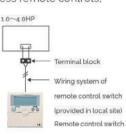


#### **Main Functions**



#### **Remote Controlled Comfort**

- The optical receiver kit can control the wireless remote control while the wired remote control can operate the indoor unit.
- One remote control can simultaneously operate multiple indoor units (for wireless remote controls, PC-ALHZ is necessary)
- Extra terminal block is provided for wired connection to simplify local wiring systems



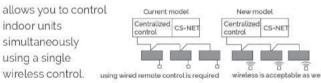
#### EASY INSTALLATION

#### 🔵 Compact Package

Width of front end of the unit body is only 780mm, so the unit body can be fixed between narrow beams, and the size of the unit body is decreased by 25% less than current model.

#### Centralized Controller for Enhanced Experience

Centralized control mode



#### 🔵 General Data

	RPK-1.0FSNSM3	RPK-1.5FSNSM3	RPK-2.0FSNSM3	RPK-2.5FSNSM3	RPK-3.0FSNSM3	RPK-4.0FSNSM3			
	AC10, 220-240V/50Hz, 220V/60Hz								
kW	2.9	41	5.8	7.3	8.3	11.6			
kW	2.8	4.0	5.6	7.1	8.0	11.2			
kW	3.2	4.8	6.3	8.5	9.0	12.5			
dB(A)	39/35/32/30	46/40/36/33	42/40/38/33	49/43/40/36	49/43/40/36	51/49/46/41			
	White	White	White	White	White	White			
mm	300x790x230	300x900x230	333x1,150x245	333x1,150x245	333x1,150x245	333x1,150x245			
kg	10	11	17	18	18	18			
	R410A	R410A	R410A	R410A	R410A	R410A			
m³/min.(cfm)	10/8/7/65 (353/282/247/230)	14/11/9/75[494/368/318/265]	15/14/13/10 (530/494/459/353)	19/17/14/12 (671/600/494/424)	19/17/14/12 (571/600/494/424)	22/19/17/15 (777/671/600/63			
W	40	40	40	40	40	40			
			Flare-Nut Connection	n (With Flare Nuts)					
mm	Φ6.35/Φ12.7	Φ6.35/Φ12.7	Ф6.35/Ф15.88	Ф9.52/Ф15.88	Φ9.52/Φ15.88	Φ9.52/Φ15.88			
	VP16	VP16	VP16	VP16	VP16	VP16			
ma	0.09	0.11	0.14	0.14	0.14	0.14			
	Wall Mounting Bracket								
	kW kW dB(A) mm kg m³/min.(cfm) W mm	kW         2.9           kW         2.8           kW         3.2           dB(A)         39/35/32/30           White         White           mm         300x790x230           kg         10           R410A         R410A           m³/min.(cfm)         10/8/7/65.(55)/28/24/230)           W         40           mm         \$\Phi(5)/\Phi(5)           VP16         \$\Phi(5)	kW         2.9         41           kW         2.8         40           kW         3.2         4.8           dB(A)         39/35/32/30         46/40/36/33           White         White         White           mm         300x790x230         300x900x230           kg         10         11           mVmin.cfm         10/8/7/65/158/588/247/230         14/19/975469/398/248/285/3           W         40         40           mm         Φ6.35/Φ12.7         Φ6.35/Φ12.7           VP16         VP16         VP16	kW         2.9         4.1         5.8           kW         2.8         4.0         5.6           kW         3.2         4.8         6.3           dB(A)         39/35/32/30         46/40/36/33         42/40/38/33           dB(A)         39/35/32/30         46/40/36/33         42/40/38/33           mm         300x790x230         300x900x230         333x1.150x245           kg         10         11         17           cmm         300x790x230         300x900x230         333x1.150x245           kg         10         17         16           mVmin(cfm)         10/8/7/65 (55)/38/24/230         4/10/A         R410A           mVmin(cfm)         40         40         40           mV         40         40         40           mm         Ф6 35/Ф12.7         Ф6.35/Ф12.7         Ф6.35/Ф15.88           VP16         VP16         VP16         VP16	kW         2.9         4.1         5.8         7.3           kW         2.8         4.0         5.6         7.1           kW         3.2         4.8         6.3         8.5           dB(A)         39/35/32/30         46/40/36/33         42/40/38/33         49/43/40/36           MM         3.2         4.8         6.3         8.5           dB(A)         39/35/32/30         46/40/36/33         42/40/38/33         49/43/40/36           MM         300x790x230         300x900x230         333x1.150x245         333x1.150x245           kg         10         11         17         18           mM         0.08/706x1533         44/10A         R410A         R410A           mV/min(cfm)         10/8/7651533         19/17/4/32/671/68/44/469/353         19/17/4/32/671/68/44/44           W         40         40         40         40         40           W         40         40         40         40         40           mm         Φ6/35/Φ12.7         Φ6/35/Φ12.7         Φ6/35/Φ15.88         Φ9/52/Φ15.88           VP16         VP16         VP16         VP16         VP16	kW         2.9         4.1         5.8         7.3         8.3           kW         2.8         4.0         5.6         7.1         8.0           kW         3.2         4.8         6.3         8.5         9.0           dB(A)         39/35/32/30         46/40/36/33         42/40/38/33         49/43/40/36         49/43/40/36           MM         3.2         4.8         6.3         8.5         9.0           dB(A)         39/35/32/30         46/40/36/33         42/40/38/33         49/43/40/36         49/43/40/36           MM         300x790x230         300x900x230         333x1.150x245         333x1.150x245         333x1.150x245           MG         10         11         17         18         18           MM         R410A         R410A         R410A         R410A           MW         40         40         40         40         40           W         40         40         40         40         40           MM         96.35/Ф12.7         Φ6.35/Φ12.7         Φ6.35/Φ12.7         Φ6.35/Φ15.88         Φ9.52/Φ15.88           MM         0.09         0.11         0.14         0.14         0.14			

 Notes: 1. The nominal cooling and heating capacity is the combined capacity of the HITACHI standard spilt system, and is based on the JIS standard B8616.

 Cooling Operation Conditions
 2. The sound pressure level is based on following conditions.

Indoor Air Inlet Temperature : 27°C DB (80°F DB) \*1) 19.5°C WB (67°F WB) \*2) 19.0°C WB (66.2°F WB) Heating Operation Conditions Indoor Air Inlet Temperature : 26°C DB (68°F DB) Outdoor Air Inlet Temperature : 7°C DB (45°F DB) 6°C WB (43°F WB)

1 Meter Beneath the Unit and 1 Meter from Air Inlet Grille The above data was measured in an anechoic chamber so that reflected sound

Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length : 7.5m Piping Lift : 0m

be taken into consideration in the field.







N Type

#### QUICK COMFORT

**FS** Type

#### Low Noise Levels 36dB(A) (2.5HP) (FS Type)

- Computational airflow analysis techniques are utilized to decrease ventilation impedance in each indoor unit.
- Noise value of 2.5 HP models are well along 36 dB(A), while 2 HP models are at 35 dB(A). Ideal for small spaces and enclosed rooms.

#### High quality air conditioning and more clean

Model	Returning box	Applicable filter
RPI-22~goN	Equipped	Silver nanoparticles anion filter (equipped) Durable filter (optional part)
RPI-112~160N	Equipped	High purity filter (optional part) Durable filter (optional part)

Note: For optional parts, please see P.56

#### EASY INSTALLATION

#### Static pressure setting for indoor unit

Static setting (low, standard and high) for the indoor unit is available after construction via remote control based on the application of air duct on local site.

#### **Main Functions**

	Vertical moving decorative frame						
	Antibacterial cleaning filter						
Optional	High purity filter						
parts	Durable filter						
	Deodorizing filter	-					
	Total heat corresponding cross-linked operation						
	Centralized remote correspondence						
Control	Remote distance correspondence						
	Control of 1 remote control group						
	Operation of 2 remote controls	•					
	Wireless remote control correspondence						
	Alarm diagnosis function						
Aaintaining	Filter cleaning display						
	"Drain device (optional part)	-					
	Regular operation	۲					
	High ceiling correspondence	-					
Optional	Dehumidification	•					
parts	'6 sections of airflow adjustments						
	3 sections of airflow adjustment	•					
	Airflow angle option	-					
	Auto swing	-					

Notes: "\*" Only for matching with high-performance wired remote control switch (PC-ARFV) Notes: "\*\*" RPI-0.8-15FSN2 is built-in standard equipment.



For under and back air returning (Only for RPI-22NC~90NK)





Back air returning

Under air returning

#### EASY INSTALLATION

#### Lightweight

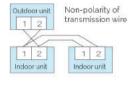
Because of its light weight, the unit can be set upward and be fixed easily on the ceiling.

#### Compact Design to Save Space

With the compact design, the area for installation is reduced hence saving material for the construction of the air duct. 4.0 HP – For inlet side: Height 306 mm x Width 833 mm (80% of old model) – For outlet side: Height 220 mm x Width 803 mm (75% of old model)

#### Simplified Wiring System

Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.



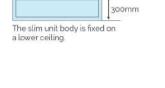
#### Slim Body and High Hydrostatic Pressure

Unit height at high static pressure is only at 300 mm while unit body a static pressure is 250 mm.

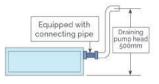
	250
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#### Built-in Drain Device

A high lift drain device is provided to expand a lift draining range up to 500 mm.



High static pressure type (4 to 6 HP)



#### Lower Hanging Position

Lowered hanging position 100 mm above the body makes installation easier for 4 to 6 HP models.

#### 🔵 General Data (FSNQH TYPE)

Model		RPI-0.8 FSNQH	RPI-1.0 FSNQH	RPI-1.3 FSNQH	RPI-1.5 FSNQH	RPI-1.8 FSNQH	RPI-2.0 FSNQH	RPI-2.3 FSNQH	RPI-2.5 FSNQH	RPI-3.0 FSNQH	RPI-3.3 FSNQH	RPI-4.0 FSNQH	RPI-5.0 FSNQH	RPI-6.0 FSNQH	RPI-8.0 FSNQ	RPI-10.0 FSNQ
Power Supply					AC10	), 220V-24	oV/50Hz,	220V/60H	łz,  220V∕ε	50Hzl				AC1 <b>0</b> , 220V/50Hz	AC 380V~41	
	kW	2.3	2.9	3.8	4.4	5.2	5.8	6.5	7.3	8.7	9.3	11.6	14.5	16.5	23.2	28.6
	kW	2.2	2.8	3.6	4.3	5.0	5.6	6.3	71	8.4	9.0	11.2	14.2	16.0	22.4	28.0
Sound Pressure Level (Hi/Me/Lo)	dB(A)	35/33/31	35/33/31  36/33/29	35/33/31	35/33/31 [38/36/32]	35/33/31	35/33/31  38/36/32	36/34/32	36/34/32 [38/36/32]	42/39/35	42/39/35	43/40/36	44/41/37	45/41/37	50	52
Outer Dimensions (WxDxH)	mm	650x720x270	650x720x270	650x720x270	650x720x270	900x720x270	900x720x270	900x720x270	900x720x270	900x800x350	900x800x350	900x800x350	1,300x800 x350	1,300x800 ×350	1,060x1,120 x470	1,250×1,120 ×470
Net Weight	kg	26	26	26	26	35	35	35	35	46	46	46	58	58	85	95
	(lbs)	(57)	(57)	(57)	(57)	(77)	(77)	(77)	(77)	(101)	(101)	(101)	(128)	(128)	(211)	(238)
Refrigerant		R410A (Nitrogen-charged for Corrosion-resistance)														
Air Flow Rate (Hi/Me/Lo)	m³∕min	8/7/6	8/7/6 18.3/71/6.1	13/11/9	13/11/9 [11/9.7/8.3]	15/13/11	15/13/11 [14.5/13/11]	16/14/12	16/14/12  14.5/13/11	25/21/17	25/21/17	27/23/19	37/31/25	38/35/29	58	72
Motor Output	W	35	35	60	60	75	75	75	75	120	120	120	200	280	650	900
Connections Refrigerant Piping						Flare-nu	it Connect	tion (with F	lare Nuts)						Bra	zing
Liquid Line	mm	Φ6.35	Φ6.35	Φ6.35	Φ6.35	Ф6.35	Φ6.35	Ф9.53	Φ9.53	Ф9.53	Φ9.53	Φ9.53	Φ9.53	Φ9.53	Φ9.53	Φ9.53
	(in)	(1/4)	(1/4)	(1/4)	(1/4)	(1/4)	(1/4)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)
GasLine	mm	Ф12.7	Φ12.7	Ф12.7	Ф12.7	Ф15.88	Φ15.88	Ф15.88	Ф15.88	Ф15.88	Φ15.88	Ф15.88	Ф15.88	Ф15.88	Ф19.05	Ф22.2
GasLine	(in.)	(1/2)	(1/2)	(1/2)	(1/2)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(3/4)	(7/8)
Condensate Drain		VP25 (Outer Diameter Ø32)														
External Static Pressure	Pa	50(80)	50(80)	50(80)	50(80)	50(80)	50(80)	50(80)	50(80)	120(90)	120(90)	120(90)	120(90)	120(90)	180	180
Approximate Packing Measurement	m <sup>3</sup>	0.21	0.21	0.21	0.21	0.27	0.27	0.27	0.27	0.38	0.38	0.38	0.52	0.52	0.90	1.08

Notes: The nominal cooling capacity is based on following conditions : Indoor Air Inlet Temperature :  $27^{\circ}C$  DB ( $80^{\circ}F$  DB)

1) 19.5°C WB (67°F WB)

\*2) :19.0°C WB (66.2°F WB)

Outdoor Air Inlet Temperature : 35  $^\circ C$  DB (95  $^\circ F$  DB)

Piping Length : 7.5m Piping Lift : 0m

 The sound pressure level is based on following conditions. 1.5m beneath the unit. The above data was measured in an anechoic chamber so that reflected soundshould be taken into consideration in the field.

When bottom air inlet is adopted, sound pressure will increase according to factors such as installation mode and the room structure.

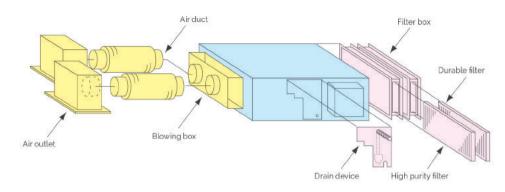
The data for external pressure indicates standard pressure setting values when air filter is not used.

 The figures between brackets [] are unique data for the models with metallic fan and fan casing. All models with capacity from 3.0 to 10HP are equipped with metallic fan and fan casing.

#### Creating high quality air-conditioning

Extra parts such as high purity filter and drain device are available.

#### **Connection diagram of optional parts**



Note: Remarked by pink color is optional part, and remarked by yellow color is standard part prepared in field.

#### (N Type)

	Model RPI-22NC		RPI-22NC	RPI-28NT	RPI-36NR	RPI-45NM	RPI-50NF	RPI-56NN			
Power Sup					AC1Ф, 2	20V/60Hz	//60Hz				
Outer Dim	ensions (WxDxH)	mm	620 x 550 x 250	620x550x250	760x550x250	760×550×250	760×550×250	760x550x250			
Nominal (	Cooling Capacity	kW	2.2	2.8	3.6	4.5	5.0	5.6			
Nominal I	Heating Capacity	kW	2.6	3.3	4.1	5.2	5.6	6.5			
Sound Pre	ssure Level (Hi/Me/Lo)	dB(A)	36/32/29	36/32/29	34/30/26	36/32/27	36/32/27	36/32/27			
	Static Pressure (High / Standard/ Low)	Pa	50/30/10/5	50/30/10/5	70/50/30/10	70/50/30/10	70/50/30/10	70/50/30/10			
Fan Device	Air Flow (Hi/Me/Lo)	m³/min	9/8/7	9/8/7	13/10/8	14/11/9	14/11/9	14/11/9			
	Motor Output	w	30	30	45	50	50	50			
Main	Gas Line	mm	Ф12.7 (With nuts)	Ф12.7 (With nuts)	Ф12.7 (With nuts)	Ф12.7 (With nuts)	Φ15.88 (With nuts)	Ф15.88 (With nuts)			
Refrigeran Piping	Liquid Line	mm	Φ6.35 (With nuts)								
Condensat	te Drain		3/4' MPT	3/4" MPT	3/4" MPT	3/4" MPT	3/4' MPT	3/4" MPT			
Net Weigh	t	kg	26	26	30	32	32	32			
Refrigeran			R410A / R407C / R22								

	Model		RPI-63NS	RPI-71NE	RPI-80NL	RPI-goNK	RPI-112NQ	RPI-140NZ	RPI-160NJ
Power Sup						AC1 <b>0</b> , 220V/60Hz			
Outer Dim	ensions (WxDxH)	mm	940x550x250	940×550×250	940x550x250	940x550x250	900x800x350	1,300x800x350	1,300x800x350
Nominal	Cooling Capacity	kW	6.3	71	8.0	9.0	112	14.2	16.0
Nominal I	Heating Capacity	kW	7.5	8.5	9.0	10.0	13.0	16.3	18.0
Sound Pre	ssure Level (Hi/Me/Lo)	dB(A)	39/37/34	39/37/34	40/38/35	40/38/35	41-38-34	42/39/35	42/39/35
	Static Pressure (High / Standard/ Low)	Pa	70/50/30/10	70/50/30/10	70/50/30/10	70/50/30/10	120/90	120/90	120/90
Fan Device	Air Flow (Hi/Me/La)	m³/min	15/13/11	15/13/11	19/16/13	19/16/13	27/23/19	37/31/25	37/31/25
	Motor Output	W	50	50	75	75	120	200	200
Main	Gas Line	mm	Ф15.88 (With nuts)	Ф15.88 (With nuts)	@15.88 (With nuts)	Ф15.88 (With nuts)	Ф15.88 (With nuts)*3	Φ15.88 (With nuts)'3	Ф15.88 (With nuts)*
Refrigeran Piping	Liquid Line	mm	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)
Condensa	te Drain		3/4" MPT	3/4" MPT	3/4" MPT	3/4' MPT	VP25	VP25	VP25
Net Weigh		kg	37	37	37	37	46	58	58
Refrigeran			R410A/ R407C / R22	R410A / R407C / R22	R410A/ R407C / R22	R410A/ R407C / R22	R410A/ R407C / R22	R410A/ R407C / R22	R410A/R407C/R2

Notes: Data in Specification List is measured according to following conditions.

- Cooling : Indoor temperature is 27°C(DB) / 19.0°C(WB) Outdoor temperature is 35°C(DB)
- Heating : Indoor temperature is 20°C(DB) Outdoor temperature is 7°C(DB) / 6°C(WB)

Piping Length : 7.5m

Piping Lift : 0m

• Noise value is measured at 1.5m of distance away from a center portion of unit body.

- A noise value is measured in a standard state of external static pressure, air is blown in back side, and filter is not closed the unit body. If downward blowing air is fixed, noise value is raised to 5dB.
   If settings between external static pressure and unit body are not different, noise value may be increased.
- Noise value is measured in the silent room, noise value of local location is raised by installation environment and reflected noise.
- Tatic pressure is set in a standard state while shipment.

 If using R407C or R22 refrigerant system at "3 remarked positions"", please match with pipe at Ø19.05.





#### **Main Functions**

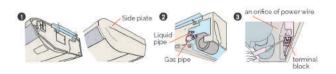
	Vertical moving decorative frame	-					
Optional parts	Antibacterial cleaning filter						
parts	High purity filter						
	Deodorizing filter	-					
	Total heat corresponding cross-linked operation						
	Centralized remote correspondence	•					
Control	Remote distance correspondence						
-	Control of 1 remote control group						
	Operation of 2 remote controls						
	Wireless remote control correspondence						
	Atarm diagnosis function	•					
Maintaining construction	Filter cleaning display						
	Drain device (optional parts)						
	Regular operation						
	High ceiling correspondence	•					
Comfort	Dehumidification						
1000000000	3 sections of airflow adjustment	۲					
	Airflow angle option	-					
	Auto swing						

#### EASY INSTALLATION

#### Efficient Installation and Maintenance

#### 30% faster installation time than old model.

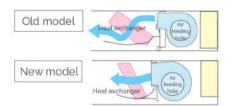
- The screw bolt is placed on one side of the indoor unit which makes adjusting the height convenient. The screw bolt is concealed into the side cover to enhance aesthetic appearance.
- Accelerating installation time of the refrigerant pipe, and putting a protective cover that is open on one side for locking the indoor unit easily. Installation time for refrigerant pipe is cut short with an access through a protective cover on the side of the unit.
- 3. After wiring construction, the electric box should be left open to set and test operation.



#### **INSTANT COMFORT**

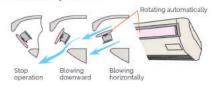
#### New Technology, Low Vibration, Low Noise

Large fan diameter improves ventilation efficiency, decreasing noise and vibrations greatly.



#### Large circular air outlet and automatic rotating device

The indoor unit features a large circular air outlet and an automatic rotating device to swing the blowing plate vertically. Upon stopping operation, the blowing plate automatically closes.

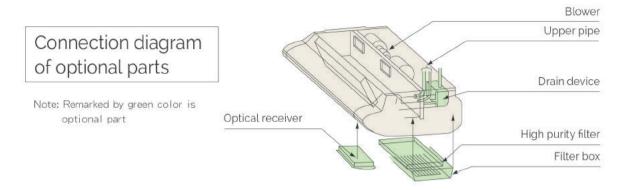


#### **OPTIONAL PARTS**

#### High Quality Additions

Extra accessories like high purity filter and drain device can be added

- An optical receiver can be used for wireless remote control for easy installation
- High purity filter can be added for cleaner comfort (extra filter box required)



#### 🔵 General Data

Model		RPC-1.5FSN3	RPC-2.0FSN3	RPC-2.5FSN3	RPC-3.0FSN3	RPC-4.0FSN3	RPC-5.0FSN3	RPC-6.0FSN3
Power Supply			e.	ΑC1Φ,	220~240V/50Hz, 22	oV/6oHz		
Nominal Cooling Capacity *1)	kW	4.1	5.8	7.3	8.3	11.6	14.5	16.5
Nominal Cooling Capacity *2)	kW	4.0	5.6	7.1	8.0	112	14.0	16.0
Nominal Heating Capacity	kW	4.8	6.3	8.5	9.0	12.5	16.0	18.0
Sound Pressure Level (Hi2/Hi/Me/Lo)	dB(A)	37/35/31/28	38/35/31/28	38/35/32/29	40/37/33/29	44/42/37/32	48/45/41/35	49/47/42/36
Cabinet Color		Neutral White	Neutral White	Neutral White	Neutral White	Neutral White	Neutral White	Neutral White
Dimensions (HxWxD)	mm	235x960x690	235x960x690	235x1,270x690	235x1,270x690	235x1,580x690	235x1,580x690	235x1,580x690
Net Weight	kg	26	27	35	35	41	41	41
Refrigerant		R410A	R410A	R410A	R410A	R410A	R410A	R410A
Air Flow Rate	m*/min	15/13/11/9	15/13/11/9	19/16.5/14/11.5	21/18.5/15.5/12.5	30/26.5/22/17	35/31/25.5/20	37/32.5/27/21
(Hi2/Hi/Me/Lo)	(cfm)	(530/459/388/318)	(530/459/388/318)	(671/583/494/406)	(742/653/547/441)	(1,059/936/777/600)	(1236/1095/900/706)	(1,306/1,148/953/742)
Motor Output	W	50	50	80	80	160	160	160
Connections				Flare-Nu	t Connection (With	Flare Nuts)		n
Liquid Line/Gas Line	mm	Φ6.35/Φ12.7	Φ6.35/Φ15.88	Φ9.52/Φ15.88	Φ9.52/Φ15.88	Φ9.52/Φ15.88	Φ9.52/Φ15.88	Φ9.52/Φ15.88
Condensate Drain		VP20	VP20	VP20	VP20	VP20	VP20	VP20
Approximate Packing Measurement	m <sup>3</sup>	0.23	0.23	0.31	0.31	0.38	0.38	0.38

Notes: 1. The nominal cooling and heating capacity is the combined capacity of the HITACHI standard spilt system, and is based on the JIS standard B8616.

Cooling Operation Conditions Indoor Air Inlet Temperature : 27°C DB (80°F DB) '1) :19.5°C WB (67°F WB) '2) :19.0°C WB (66.2°F WB)

Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length : 7.5m Piping Lift : 0m

Heating Operation Conditions Indoor Air Inlet Temperature :  $20^{\circ}C \text{ DB} (68^{\circ}\text{F DB})$ Outdoor Air Inlet Temperature :  $7^{\circ}C \text{ DB} (45^{\circ}\text{F DB})$  $6^{\circ}C \text{ WB} (43^{\circ}\text{F WB})$ 

2. The sound pressure level is based on following conditions.

1.5m Beneath the Unit.

The above data was measured in an anechoic chamber so that reflected sound, should be taken





#### INSTANT COMFORT

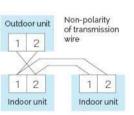
#### Low Noise

Computational airflow analysis techniques are utilized to decrease ventilation impedance in each indoor unit.

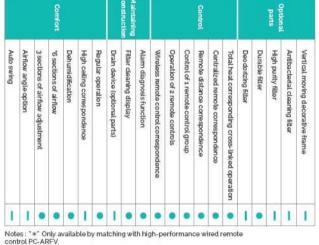
#### EASY INSTALLATION

#### **Simple Installation and Maintenance**

Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.



#### **Main Functions**



#### **Cleaner Air Conditioning**

Model	Returning box	Applicable filter
RPCI-63DS RPCI-71DE	Equipped	Sliver nanoparticles anion filter (equipped) Durable filter (optional part)

#### **Under and Back Air Return**

Even with limited space, installation options are not limited with two air return designs.





Back air returning

**General Data** 

		Model		RPCI-63DS	RPCI-71DE
Power Supp	əly			AC10,220V/60Hz	AC10,220V/60Hz
Outer Dime	nsions (WxDx	H)	mm	1,130 X 550 X 250	1,130 X 550 X 250
Nominal Co	ooling Capaci	ty	KW	6.3	7.1
Nominal H	eating Capaci	ty	kW/	7.5	8.5
Sound Pressure	Hi/Me/Lo	9	dB(A)	41/38/35	41/38/35
Level	HH2/HH1	/Hi/Me/Lo/Slo	dB(A)	41/40/38/37/36/35	41/40/38/37/36/35
Fan	Air Flow	Hi/Me/Lo	m²/min	21/18/15	21/18/15
Device	AIFROW	HH2/HH1/Hi/Me/Lo/Slo	m≇∕min	21/20/18/17/16/15	21/20/18/17/16/15
	Motor Outp	ut	W	96	96
Main Refrigerant	Gas Line		mm	Ф15.88 (with nuts)	0 15.88 (with nuts)
Piping	Liquid Line		mm	Φ 9.53 (with nuts)	0 9.53 (with nuts)
Condensat	e Drain			3/4" MPT	3/4" MPT
Net Weigh	Č.		kg	39	39
Refrigerant	Refrigerant			R410A	R410A

Notes: Data in Specification List is measured according to following conditions. Cooling : Indoor temperature is 27°C(DB) / 19.0°C(WB) Outdoor temperature is 35°C(DB) Heating : Indoor temperature is 20°C(DB) Outdoor temperature is 7°C(DB) / 6°C(WB)

Piping Length : 7.5m
 Piping Lift : 0m

- Noise value is measured at 1m of distance away from lower side of front end of unit body and 1m of distance away from air outlet of the unit body. A noise value is measured when blowing air in back side and installing the filter. If downward blowing air is fixed, the noise value is raised to 3dB(A). 0
- Noise value is measured in the silent room, noise value of local location is raised by installation environment and reflected noise.

## Indoor Unit// Floor Type

Compact and slim design that adds sophistication to any space



#### EASY INSTALLATION

#### Compact Design

Slim 220 mm profile can virtually fit anywhere and sleek design adds a touch of class to every room.

#### Ideal for Spaces below Windows

Height of the unit is only 630 mm, taking minimal vertical space.

#### EASY MAINTENANCE

#### Efficient Design

Unit is meant to be placed next to a wall for easy filter removal and cleaning.

#### General Data

#### **Main Functions**



#### Integration into the Room Interior

Remote control is mounted in the blowing grids to add beauty to the room interior.



#### Removable Grids

Blowing grids and suction grids can be cleaned separately.

	Model		RPF-1.0FSN2E	RPF-1.5FSN2E	RPF-2.0FSN2E	RPF-2.5FSN2E	
Power Supp	oly		AC10,220V/60Hz	AC10, 220V/60Hz	AC10, 220V/60Hz	AC10, 220V/60Hz	
Outer Dime	Outer Dimensions (WxDxH) mm		1.045x220x630	1,170x220x630	1,420 X 220 X 630	1,420x220x630	
Nominal Cooling Capacity		kW	2.8	4.0	5.6	7.1	
Nominal He	ating Capacity	kW	32 48 63		6.3	8.5	
Sound Pressure Level (Hi/Me/Lo)		dB(A)	35/32/29	38/35/31	39/36/32	42/38/34	
Fan	Air Flow (Hi/Me/Lo)	m³∕min	85/7/6	12/10/9	1/14/11	16/14/11	
Device	Motor Output	w	20	28	45	45	
Main	Gas Line	mm	(With nuts)	Φ127 (With nuts)	Φ15.88 (With nuts)	Φ15.88 (With nuts)	
Refrigerant Piping	Liquid Line	mm	Φ6.35 (With nuts)	Φ6.35 (With nuts)	Φ6.35 (With nuts)	Ø9.53 (With nuts)	
Condensate	e Drain	mm	Ф18.50D	Ф18.5OD	\$1850D	Ф18.5OD	
Net Weight		kg	25	28	33	34	
Refrigerant			R410A	R410A	R410A	R410A	

Notes : Data in Specification List is measured according to following conditions.

● Cooling : Indoor temperature is z7℃(DB) / 19.0℃(WB) Outdoor temperature is 35℃(DB) ● Heating : Indoor temperature is z0℃(DB) Outdoor temperature is 7℃(DB) / 6℃(WB) Piping Length : 7.5m • Piping Lift : 0m

Noise value is measured at 1m of distance away from front end of unit body and 1m of distance away from the ground.

Noise value is measured in the silent room, noise value of local location is raised by installation environment and reflected noise.





#### QUICK COMFORT

#### Energy Efficiency

It uses minimal electricity to achieve maximum cooling and regulates a constant comfortable temperature for energy efficiency.

#### Power Saving

Ideal for office spaces and shops that have extended operating hours.

#### AION Filter

The indoor unit is equipped with high efficiency AION Air Filter Net that filters out germs and allergens such as dust, pollen and fungi.

#### 🔵 General Data

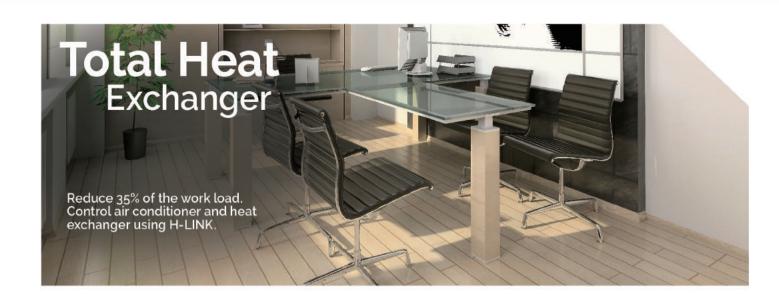
# ModelRPS-140ANPower SupplyACФ.230V/60HzOuter Dimensions (WxDxH)mmNominal Cooling CapacitykWKWMinNominal Air Flow (Hi /Me/Lo)minMain RefrigerantGas LinePipingGas LineMain RefrigerantmmKW eightkgKg68RefrigerantKg

Indoor Temperature: Maximum : 32°C (DB) / 23°C (WB) Minimum : 21°C (DB) / 15°C (WB)

#### EASY INSTALLATION

#### Compact size

The Hitachi IVX Inverter unit is designed to suit your preference and features a compact build to minimize floor area. More space dedicated for you and your business.





Y Type (Slim)



Y Type



Z Type (High static pressure)

#### **IMPROVE AIR QUALITY**

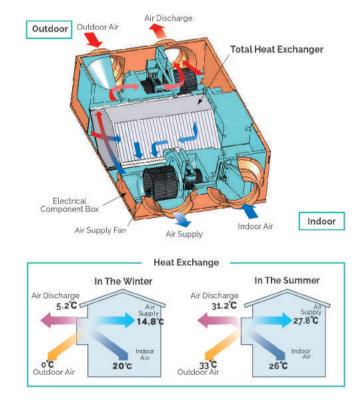
Some buildings are constructed to block sunlight out but in turn reduces quality of air indoors. Poor air quality may in turn cause bad performance from workers and even potential health problems.



#### ENERGY SAVING VENTILATION TECHNOLOGY

To maintain fresh air quality, the Hitachi Total Heat Exchanger exhausts air from the outside and guides cool air inside to lower the load of air conditioners.

- 1. Recycle loss of heat to minimize cooling waste
- 2. Reduced heat load minimizes air conditioning load.
- 3. Humidity is controlled and balanced between indoor and outdoor conditions for ultimate comfort.
- 4. Exhaust and air feeding is simultaneous for stable air flow.
- 5. Air duct and total heat exchanger has soundproofing properties to prevent outside noise coming in.



#### HIGH PERFORMANCE HEAT EXCHANGER

The Hitachi total heat exchanger features an inverse exchange board and cross-flow thin film to insulate air between outdoors and indoors and stops warm air from coming in. Flowing directions of hot air and cold air are opposite.



Flowing directions of hot air and cold air are perpendicular to each other or at a certain angle.



"Inverse exchange board"heat exchanger KPI-152Y-2002Y/KPI-152Z-652Z

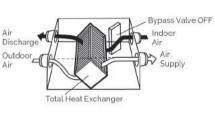
"cross-flow thin film"heat exchanger KPI-102Y/KPI-802Z-2002Z

#### AUTOMATIC VENTILATION MODE

The most suitable ventilation mode is automatically determined depending on the temperature conditions outdoors and indoors to save energy.

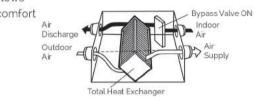
#### Total Heat Exchange Mode

Total heat exchange between outdoor and indoor conditions enhances indoor air quality by matching outdoor air temperature with room temperature.



#### Common Air Exchange Mode (Spring/Fall) (Only for 152 to 2002 type)

External air flows indoors for comfort



#### **REMOTE CONTROL SETTING**

#### Remote Control Function

#### The wired remote control can be used for the following functions:

- Turn the air conditioner and total heat exchanger on/off simultaneously
- Set individual operation setting for the total heat exchanger
- Set fan speed (Low to High)
- Set air exchange mode (Automatic / Total Heat Exchange / Common)
- Advance control for cooling and heating (30 min or 60 min delay start)
- On/Off Timer (from 30 minutes max of 24 hours)
- Enhance air flow (during Low and High operation)
- Check filter conditions

#### **POWER SAVING**

#### Fixed Total Heat Exchanger

Fixed total heat exchanging device achieves higher efficiency and saves more energy compared to the conventional rotating-wheel heat exchanger.

#### Positive and Negative Pressure Setting

Wind velocity indoors is set higher than exhaust velocity for positive indoor pressure. When wind velocity indoors is lower than exhaust velocity, negative pressure forms indoors.

#### **EASY INSTALLATION**

#### Simplified Wiring System

Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.

#### Simplified Wiring System

Compact indoor unit can virtually fit in any narrow space.

#### Maintenance of parts Simplified Wiring System

Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.

- Parts can be accessed through the service access panel on the side of the unit
- Unit can be installed upside down (for 152 to 2002 type only)

#### Retained Heat Elimination

Remote control keeps 3 minutes of operation to eliminate retained heat during stop operation.

#### CO2 Concentration Sensor

With a CO2 sensor (field supplied), Co2 concentration in the room can be reduced by increasing ventilation hence a more refreshing experience.

#### CONTROL EXAMPLE OF THE TOTAL HEAT EXCHANGER

Individual Use	Driving system with air conditioner	CS-NET or centralized control system
Total Heat Exchanger	Indoor Unit Total Heat Exchanger	Indoor Unit Total Heat Exchanger H-LINK Remote Control H-LINK Indoor Unit Total Heat Exchanger Remote Control Centralized Control System or CS-NET

#### 🔵 General Data (Y Type)

Model of Total Heat Exchanger		nger	KPI-102Y	KPI-152Y	KPI-252Y	KPI-352Y	KPI-502Y	KPI-652Y	KPI-802Y	KPI-1002Y	KPI-1502Y	KPI-2002Y
Power Supply												
Outer Dimension	is (WxDxH)	mm	610x500x210	580x808x264	599x882x270	804x882x270	904x962x270	884x1,222x340	884x1,322x388	1.134×1,322×388	884x1,322x785	1,134×1,322×78
Air Flow		m³∕h	100	150	250	350	500	650	800	1,000	1,500	2,000
External Static Pressure		Pa	80	75	85	90	100	70	120	85	75	60
Heat Recovery	Cooling	%	55	63	63	66	62	62	65	65	65	65
Efficiency	Heating	%	65	70	70	69	67	68	71	71	71	71
Temperature Eff	iciency	%	73-5	75	75	75	75	75	75	75	75	75
Sound Pressure	Level	dB(A)	30.5	26	27	31	33	35	38	38	41	41
Motor Output		w	35	10x2	20x2	40x2	60x2	180x2	180x2	180x2	180x4	180x4
NetWeight		kg	20	25	29	37	43	64	71	83	165	189
Connecting Diameter of Air Duct		mm	Φ75	<b>Φ</b> 144	Φ144	<b>Φ</b> 144	Ф194	Ф194	Φ242	Φ242	□650x280	□650x280

#### (Z Type) High static pressure

Model of Total	Heat Excha	nger	KPI-152Z	KPI-252Z	KPI-352Z	KPI-502Z	KPI-652Z	KPI-802Z	KPI-1002Z	KPI-1502Z	KPI-2002Z
Power Supply							AC10, 220V/60Hz				
Outer Dimension	s (WxDxH)	mm	599x882x270	804x882x270	904x962x270	884x1,222x340	884x1.322x388	834x1,126x388	1,216x1,129x388	834x1,126x776	1,216x1,129x776
Air Flow		m³∕h	150	250	350	500	650	800	1,000	1,500	2,000
External Static Pressure		Pa	155	160	200	200	220	170	195	180	190
Heat Recovery	Cooling	%	75	67	70	62	67	61	64	62	64
	Heating	%	76	73	73	69	73	67	72	68	72
Temperature Eff	ciency	%	79	76	75	74	76	74	77	74	77
Sound Pressure	Level	dB(A)	28	29	33	34	36	38.5	38.5	41.5	41.5
Motor Output		W	20x2	40x2	60x2	180×2	180x2	200x2	200x2	200x4	200x4
Net Weight		kg	29	37	43	64	71	60	73	140	163
Connecting Diameter of Air Duct		mm	Ф144	Ф144	Ф194	Φ194	Φ242	Ф242	Ф242	□650x280	□650x280

#### Notes:

1. General date is based on following conditions:

Cooling:Indoor temperature is 27°C(DB)/20°C(WB) Outdoor temperature is 3 °C(DB)/29°C(WB)

Heating: Indoor temperature is 20°C(DB)/14°C(WB) Outdoor temperature is 5 °C(DB)/2 °C(WB)

- Heat recovery efficiency is measured at standard external static pressure and under ratio of 7:1 when outdoor side is against indoor side.
- Temperature efficiency: the average air-conditioning and heating.
- The test is in compliance with JID standard andis measured at 1.5m below a center Installing silencer box and silencer tube. of each of indoor units.
- z. Noise value is measured in the silent room, noise value of local location is raised by 🔹 Having soundproofing construction of ceiling. 🍨 Arranging air outlets evenly. installation environment and reflected noise.

- 3. Noise value is measured at external static pressure (standard static pressure) listed above. If external static pressure and standard static pressure are different, noise value may be raised.
- 4. Noise in air outlet is around 8-11dB, when position of the air outlet is close to the unit body, the operating noises leaks out of air outlet via air duct, thereby making noise loudly. The larger air volume of unit model is, the louder noises make. If the indoor unit is fixed in silent space, such as classrooms or libraries, please have soundproofing construction, and some suggestions for soundproofing construction are listed as follows:
- Wrapping soundproof material around audio position.
- Adjusting fixing position of unit body.

#### LIST OF OPTIONAL PARTS

#### 4-Way Cassette Type

NO	Optional Parts	Model	Applicable models	Notes			
	Vertical moving decorative frame	P-G23WAU2	RCI-28DT~160DJ				
		P-N23WA	RCI-1.0~5.0FSN2	Design for wide-angle airflow			
2.	Standard moving decorative frame	P-N23NAT	RCI-28DT~160DJ				
	Standard cleaning filter	F-23L4	RCI-1.0~5.0FSN1Q, RCI-28DT~160DJ	For replacing standard moving decorative frame			
4.	Antibacterial cleaning filter	F-23L4-KS	RCI-1.0~2.5FSN1Q, RCI-28DT~56DN				
	Antibacterial cleaning filter	F-23L4-K	RCI-3.0~5.0FSN1Q, RCI-63DS~160DJ	For Standard moving decorative frame			
	110-bit of the Charles and the Contraction of the Charles	F-23M4	RCI-1.0~2.5FSN1Q, RCI-28DT~56DN				
5	High purity filter (Colorimetry 65%)	F-46M4	RCI-3.0~5.0FSN1Q, RCI-63DS~160DJ	Use for matching with filter box			
	Antibacterial purity filter	al purity filter F-23M4-K RCI-1.0~2,5FSN1Q, RCI-28DT~56DN					
6.	(Colorimetry 65%)	F-46M4-K	RCI-3.0~5.0FSN1Q, RCI-63DS~160DJ	Use for matching with filter box			
	High purity filter (Colorimetry 90%)	F-23H4	RCI-1.0~2.5FSN1Q, RCI-28DT~56DN				
	High purity filter (Colorimetry 90%)	F-46H4	RCI-3.0-5.0FSN1Q, RCI-63DS-160DJ	Use for matching with filter box			
	Deodorizing filter	F-23L4-D	RCI-1.0-2.5FSN1Q, RCI-28DT-56DN				
	Deodorizing nuer	F-46L4-D	RCI-3.0-5.0FSN1Q, RCI-63DS-160DJ	Use for matching with filter box			
9.	Filter box	B-23H4	RCI-1.0-5.0FSN1Q, RCI-28DT-160DJ				
	Electronic dust collector	FE-2318S	RCI-1.0-2.5FSN1Q, RCI-28DT-56DN				
10.	Electronic dust collector	FE-3318	RCI-3.0-5.0FSN1Q, RCI-63DS-160DJ	Deodorizing filter is included			
	Evolution for Electronic duct collector	FE-23l8ESx1	RCI-1.0~2.5FSN1Q, RCI-28DT~56DN				
11.	Exchanger for Electronic dust collector	FE-33l8ESx2	RCI-3.0~5.0FSN1Q, RCI-63DS~160DJ	For replacing electronic dust collector			
12.	Shielding plate	PI-23LS5	RCI-1.0~5.0FSN1Q, RCI-28DT~160DJ	For air outlets			

#### 2-Way Cassette Type

NO	Optional Parts	Model	Applicable models	Notes
	Standard moving decorative frame	P-N23DNA	RCD-1.0~3.0FSN2	
1.	Standard moving decorative frame	P-N46DNA	RCD-4.0-5.0FSN2	
	Standard cleaning filter	F-23LD3	RCD-1.0~3.0FSN2	
2.	Standard cleaning litter	F-46LD3	RCD-4.0-5.0FSN2	
	Antibacterial cleaning filter	F-23LD4-K	RCD-10~3.0FSN2	For replacing standard moving decorative frame
3.	Antibacterial cleaning litter	F-46LD4-K	RCD-4.0-5.0FSN2	For replacing standard moving decorative frame
	High purity filter (Colorimetry 65%)	F-23MD4-P	RCD-1.0~3.0FSN2	For Standard moving decorative frame
4.	High purity litter (Coton Metry 05%)	F-46MD4-P	RCD-4.0-5.0FSN2	For standard moving decorative frame
	High purity filter (Colorimetry 65%)	F-23MD4	RCD-10-3.0FSN2	Use for matching with filter box
5.	High purity litter (Coton metry 65%)	F-46MD4	RCD-4.0-5.0FSN2	Ose for matching with littler box
	Antibacterial purity filter	F-23MD4-K	RCD-10-3.0FSN2	Use for matching with filter box
6.	(Colorimetry 65%)	F-46MD4-K	RCD-4.0-5.0FSN2	Ose for matching with littler box
	High purity filter (Colorimetry 90%)	F-23HD4	RCD-10-3.0FSN2	Use for matching with filter box
7.	High purity litter (Coton Metry 90%)	F-46HD4	RCD-4.0-5.0FSN2	Ose for matching with littler box
	Deodorizing filter	F-23LD4-D	RCD-10-3.0FSN2	Lice for matching with filter her
8.	Deodon2ing niter	F-46LD4-D	RCD-4.0-5.0FSN2	Use for matching with filter box
	Filter box	B-23HD4	RCD-10-3.0FSN2	
9.	Filter box	B-46HD4	RCD-4.0~5.0FSN2	

#### In-the-Ceiling Type (N Type)

NO	Optional Parts	Model	Applicable Models	Notes	
		F-S14	RPI-22NC~28NT		
		F-S15	RPI-36NR~56NN		
	Durable filter	F-S16	RPI-63NS-90NK		
		F-Sg	RPI-112NQ		
		F-S10	RPI-140NZ · 160NJ		
2.	High purity filter (Colorimetry 65%)	F-34MI3	RPI-112NQ	Do not use with High purity filter	
	High punty litter (Coton Metry 65%)	F-46MI3	RPI-140NZ · 160NJ	bo not use with high purity hiter	
-	High purity filter (Colorimetry 90%)	F-34HI3	RPI-112NQ	Use for matching with filter box	
3.	High punty litter (Coton Metry 90%)	F-46HI3	RPI-140NZ · 160NJ	Use for matching with litter box	
	Filter box	B-34MI3	RPI-112NQ	Use for matching with filter box	
4.	Filler box	B-46MI3	RPI-140NZ 160NJ	Use for matching with filter box	
-	Drain device	DP-C1	RPI-22NC~90NK	Duilt in Installation	
5. Drain d		DUPI-162	RPI-112NQ~160NJ	Built-in Installation	

#### **Controlling System**

NO	Part Name	Model	Function Description					
1.	Remote control switch	PC-AR	Individually or simultaneously (up to 16 items) controls indoor unit and monitoring LCD remote control.					
2.	High-performance wired remote control switch	PC-ARF	Individually or simultaneously (up to 16 items) controls indoor unit and monitoring LCD remote control.					
3	Wired controller for Hotels	PC-ARH	Individually or simultaneously (up to 16 items) controls indoor unit and monitoring LCD remote control.					
4.	Wireless remote control	PC-LH3A	Obtains various controls in a wireless manner, so wiring is not required.					
		PC-ALH	Receives wireless remote-control signal (applicable for 4-Way Cassette Type).					
	Optical receiver	PC-ALHD	Receives wireless remote-control signal (applicable for 2-Way Cassette Type).					
5	Opicalieceivei	PC-ALHP	Receives wireless remote-control signal (applicable for Ceiling Type).					
		PC-ALHZ	Receives wireless remote-control signal (applicable for In-the-ceiling Type and Wall Type).					
6.	Centralized ON/OFF controller	PSC-A16RS	Individually or simultaneously operates 16 indoor units, and displays operation and fault of each indoor unit.					
Z.	Central station	PSC-A64S	Controls up to 160 indoor units of 64 groups in 4 interval spaces, and individually or simultaneously operates each group, and displays operation and fault of each indoor unit.					
8.	Standard centralized controller PSC-5s (H-LINK II Non-correspondence)		Controls up to 128 indoor units of 16 groups, and individually or simultaneously operates each group, and displays operation and fault of each indoor unit.					
9.	7 days timer	PSC-AIT	Matches with wired remote control and centralized controller to set daily operating schedule in a week, and sets three times of operation in a day.					
10.	Central station controller EZ	PSC-A64GT	Has 8,5-inch touch screen, controls up to 160 indoor units of 64 groups in 4 interval spaces, and individually or simultaneously operates each group, and displaying operation and fault of each indoor unit.					
11.	H-LINK relay	PSC-5HR	Relays more than 1,000 m of H-LINK wiring					
12.	Remote control interface	PSC-5RA	Output unit signal for monitoring host of building management					
13.	Central station controller DX DX management software	PSC-A128WX + PSC-AS2048WXB	Controls 160 indoor units via local area network, individually or simultaneously operates each indoor unit (including calculating use ratio of easy air conditioner).					
		HARC70-P1	Lonworks <sup>®</sup> for integrated management of BMS Building air conditioning system (less management point)					
		HC-A64BNP	BACnet <sup>®</sup> for integrated management of BMS Building air conditioning system					
14.	Air conditioner control interface	НС-А32МВ	MODbus for integrated management of BMS Building air conditioning system					
		HC-A8LAN	Ethernetnet <sup>®</sup> for integrated management of BMS Building air conditioning system					
		HARC-BX	Lonworks®for integrated management of BMS Building air conditioning system (more management point)					
15	Shielded twist pair cable		Prevents operating error resulting from noises (specification: UL2990#18×2C+AEB)					

#### Others

NO	Part Name	Model	Applicable Model (for first multi-kit and uniform piping)	Notes		
		E-NP282S	RAM-8~10MQ(D), RAM-125, RAM-140FPS(B)			
1.	Multi-Kit ( <b>ľ</b> Type)	E-NP452S	RAM-12~18MQ(D) RAM-200~270FPS(D)	-		
		E-NP692S	Modular 20~24MQ(D)	0 0 400 300-00 40 - 40		
		E-NPg02S Modular 26~54MQ(D)		For high-powered models, determine		
		MW-102AN	6~10HP	pipe quantity according to total		
	Multi-Kit (YType)	MW-162AN	12~18HP	capacity of indoor unit.		
2.	Mutu-Kit (+ Type)	MW-242AN	Modular 20~24MQ(D)			
		MW-302AN	Modular 26~54MQ(D)			
3.	Lock-Type Multi-Kit	E-NP224N	RAM-8MQ(D)			
4.	Baffle AG-335AT		RAM-125-140FPS(B) RAM-200~270FPS(D)	2PC/units		

# **HITACHI** Indoor Units

#### Indoor Units

6 types with 75 models to meet different room requirements.

Capacity (HP)	0.8	1.0	1.3 1.5	1.8	2.0	2.3	2.5	3.0	3.3	4.0	5.0	6.0	8.0	10.0
A														
4-Way Cassette Type		RCI- LOFSN1Q	RCI- 1.5FSN10		RCI- 2.0FSN1Q		RCI- 2.5FSN10	RCI- 3.0FSN1O		RCI- 4.0FSN10	RCI- 5.0FSN1Q	RCI- 6.0FSN1Q		
RCI-FSN1Q														
		RCI- 28DT	RCI- 36DR 40DH	RCI- 45DM	RCI- 50DF 56DN		RCI- 63DS 71DE	RCI- 80DL	RCI-	RCI- 112DQ	RCI- 140DZ	RCI- 160DJ		
4-Way Cassette Type RCI-D		2001		450M	SODE SODI		0,03	GODE	GODIN	11200	14002	10005		
			_		_		_			_	_			
		RCD- 1.0FSN2	RCD- 1.5FSN2		RCD- 2.0FSN2		RCD- 2.5FSN2	RCD- 3.0FSN2		RCD- 4.0FSN2	RCD- 5.0FSN2			
2-Way Cassette Type RCD-FS (Japan Original)	RPI-0.8 FSNQH	RPI-1.0 FSNQH	RPI-13 RPI	-1.5 IOH	RPI-1.8 RPI-2.0 FSNOH FSNOH	RPI FSN	-2.3 RPI-2.5 IGH F5NOH	RPI-3.0 FSNQH	RPI-3.3 FSNOH	RPI-4.0 FSNQH	RPI-5.0 FSNOH	RPI-6.0 FSNQH	RPI-8.0 FSNO	RPI-10.0 FSNQ
In-The-Ceiling Type RPI-FSNQH														
			_					_	_	_	_	_		
In-The-Ceiling Type	RPI- zzNC	RPI- 28NT	36NR 45	NM	RPI- 50NF 56NN	RF 63	NS 71NE	RPI- BONL	RPI- goNK	RPI- 112NQ	RPI- 140NZ	RPI- 160NJ		
RPI-N		RPF- 1.0FSNzE	RPF- 16FSN2E		RPF- 2.0FSN2E		RPF- 2.5FSN2E							
NAME AND ADDRESS OF TAXABLE		RPF- 1.0FSN2E	RPF- 15FSN2E		RPF- 2.0FSN2E		RPF- 2.5FSN2E							
Floor Type RPF-FS							_			_	_	_		
			RPC- 1.5FSN3		RPC- 2.0FSN3		RPC- 2.5FSN3	RPC- 3.0FSN3		RPC- 4.0FSN3	RPC- 5.0FSN3	RPC- 6.0FSN3		
Ceiling Type														
RPC-FS (Japan Original)														
						6	PCI- RPCI-							
Ceiling Type RPCI-D							RPCI- RPCI- 71DE							
RPCI-D														
		RPK-1.0 FSNSM3	RPK-15 FSNSM3		RPK-2.0 FSNSM3		RPK-2.5 FSNSM3	RPK-3.0 FSNSM3		RPK-4.0 FSNSM3				
Wall Type RPK-FSNSM3														

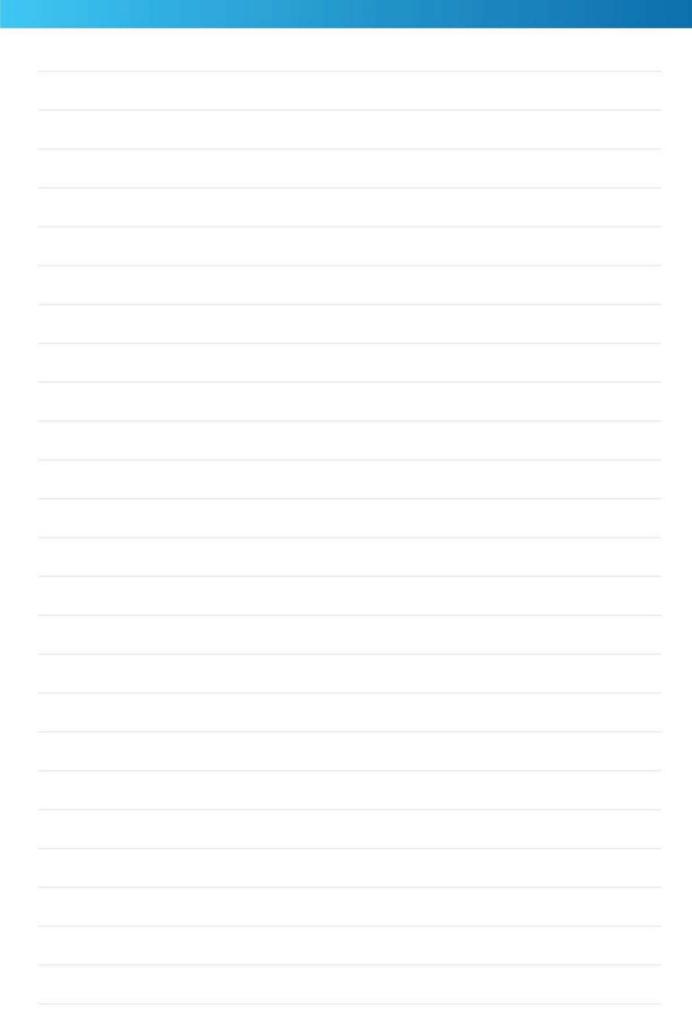
#### Full Range of Products

# Fan Speed (m<sup>3</sup>/h) 100 150 250 350 500 650 800 1,000 1,500 2,000 Image: Sign (sign) <t

#### Total Heat Exchanger









Specifications in this catalog are subject to change without notice, in order that HITACHI may bring the latest innovations to our customers.



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