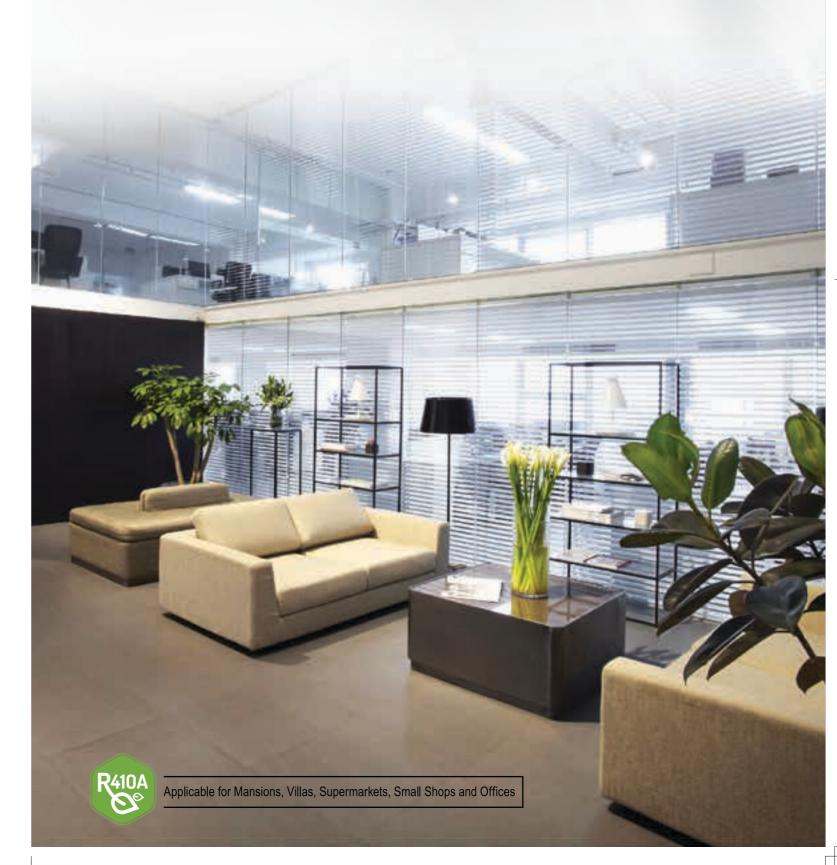
HITACHI

Inverter VRF Multi-Split Air Conditioning System
Set-Free Series

IVX/Mini IVX Series

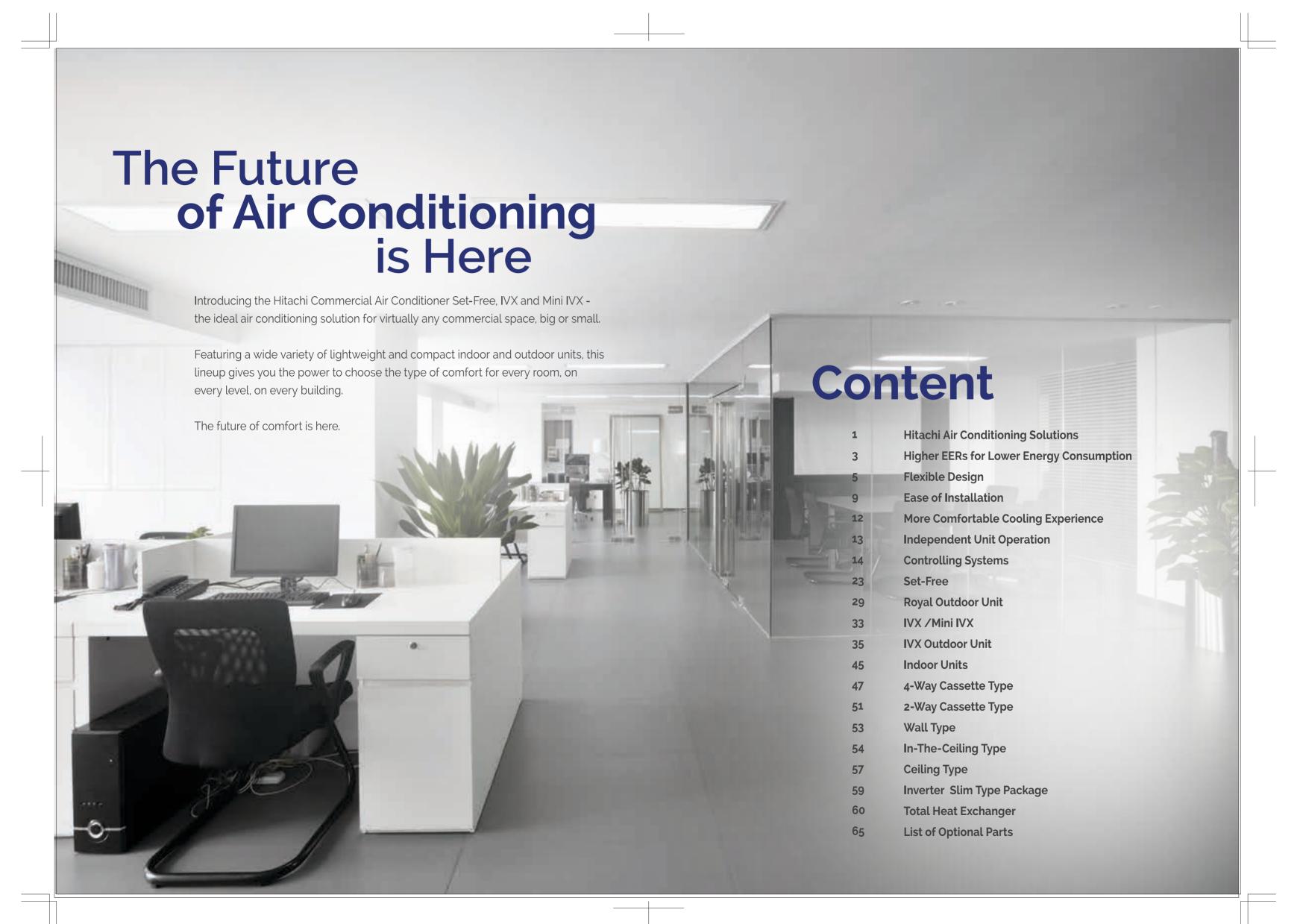


Specifications in this catalog are subject to change without prior notice to keep abreast with product innovations for our customers' benefit.





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OUTDOOR UNITS

Capacity From 4 to 54 HP

(See P.25-44)

Hitachi Outdoor Units are designed to give you the cooling comfort you deserve while providing ease of installation. These air conditioners feature Hitachi's revolutionary scroll compressor that uses R410a refrigerant that's energy efficient and environmentally friendly at the same time.

ROYAL Series



Top-flow Type from 8 to 54 HP MQ(D)

IVX Series



Side-flow Type FPS/FPS(B)/FPS(D)

Mini IVX Series



Single Fan Type 11.2 to 16.0 kw FPSQB

INDOOR UNITS

6 Indoor Units that can be used interchangeably

(See P.46-61)

State-of-the-art control network system provides you ease of access for virtually endless comfort. Old and new refrigerant types are applicable to match the requirements of your outdoor unit.





Cassette Type

(2-way)



In-The-Ceiling

Type



Wall Type



Ceiling Type



Inverter Slim Type

(See P.14-17)

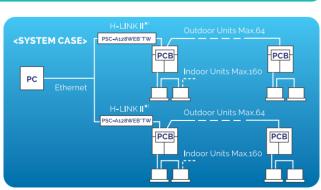
Cassette Type (4-way)

NETWORK SYSTEMS

(CS-NET)

The CS-NET System, designed specifically for Hitachi Air Conditioners, is optimized for central management systems of buildings and is compatible with computer-controlled systems.

- •Through H-LINK II wiring, connect up to 64 outdoor units.
- Through H-LINK II wiring, connect up to 160 indoor units.



★ 1: Max length of transmission wire for each of indoor unit and outdoor unit is 1,000m.

CONTROLLERS

9 Types of Controllers for Efficient Air Conditioning

_





SYSTEM CONFIGURATION

Wireless function for easy operation



SwitchLarge LCD display for

aircon status

High-Performance Remote Control

Switch

Audio guidance and large LCD display



Wired Controller for Hotels

Multi-functional controller ideal for hotels and other similar establishments



(See P.18-22)

Central Station Controller EZ

With 8.5 in. touch panel that can control up to 160 indoor units of 64 groups in 4 interval spaces



Central Station

Controls up to 160 indoor units of 64 groups in 4 interval spaces



Standard Centralized Controller

Operates and display
16 groups of indoor units



Centralized ON/OFF Controller

Controls operation per remote control group. Can connect up to 16 remote control groups and 160 indoor units.



7 Days Timer

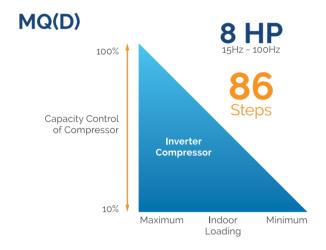
When matched with other remote controls, the schedule-based centralized controller can be used to set daily on/off operations every week.



New Research & Development

0.1 Hz / Step Precise Control

High Efficiency DC Inverter Compressor features an IPM tuner that uses vector control technology to control 0.1 Hz/Step accurately so that the compressor automatically adjusts operation under optimal condition, doubling operational efficiency and reducing power consumption.



New Research & Development

New R410A scroll

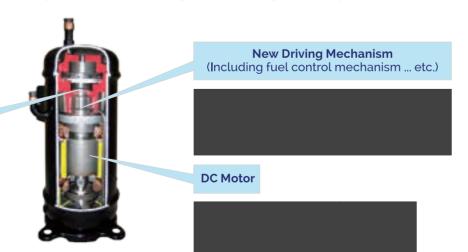
30 years of research by

Hitachi produced the

most innovative scroll compressor yet.

New DC Inverter Scroll Compressor

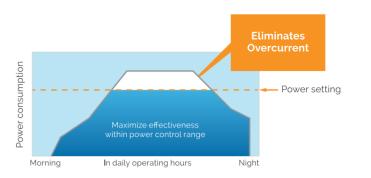
Hitachi Set-Free features a DC Motor and new driving mechanism that reduces unit weight up to 50% less than conventional compressors. The Inverter DC Motor has the ability to modulate its operating speed increasing its efficiency.



New Research & Development

Self-Demand Control

Self-Demand Control feature automatically controls power consumption through self-detecting current and controls it's original external signals to select multiple operation modes for different requirements.

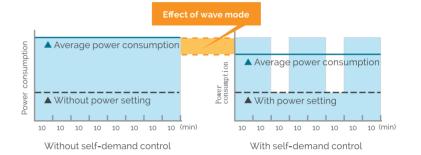


	Model	A variety of selection criteria for power consumption
ROYAL series	MQ(D) Top-flow	100% \ 80% \ 70% \ 60% \ 40%
IVX series	FPS(B)/FPSQB	100% \ 75% \ 50%
	FPS(D)	100%、80%、70%、60%

Note: At self-demand control, operating capacity may be reduced.

New Wave Mode

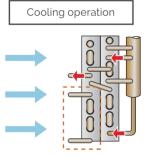
The power rationing setup of Wave Mode enables you to turn the unit on or off automatically between intervals to lower power consumption. It is even capable of using minimal electricity to maintain a constant comfortable temperature in running mode.



New Research & Development

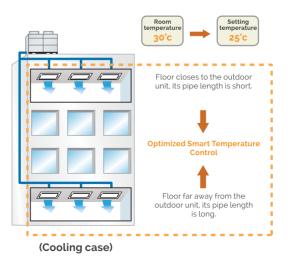
Heat Exchange Optimized to Lower Cooling Waste

Cooling Operation: Newly designed subcooler enhances cooling capacity for more operational efficiency.



New Research & Development

Smart Temperature Control



Smart temperature control automatically adjusts to the right setting so that each floor has an even cooling or heating supply.

Smart Temperature Control can also sense the location of the room, floor number, sunlight exposure and the room capacity to automatically adjust cooling.



Variety of Models

Modular configuration can achieve a maximum of 56HP, meeting virtually any building requirement. A variety of cooling capacities are also available for you to choose from.

A Variety of The Indoor Units

In-The-Ceiling Type

Below are the different types of indoor units to meet different space condition with appropriate indoor combination.







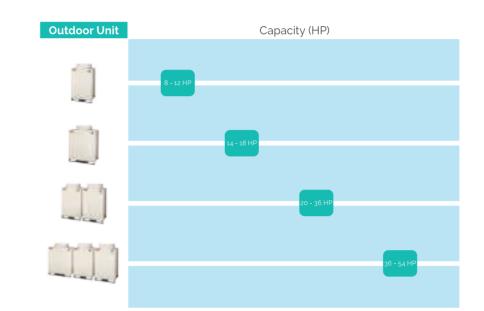


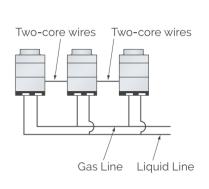




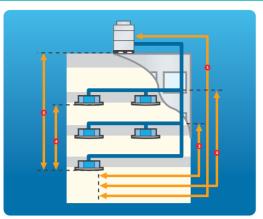
Standard Modular Outdoor Unit For MQ(D) and MSD Models

Only two-core wires and two pipes are required to make a parallel connection for more small horsepower outdoor units, thereby obtaining a large horsepower outdoor unit.





Pipe Length Up to165m (Equivalent Length to 190m)

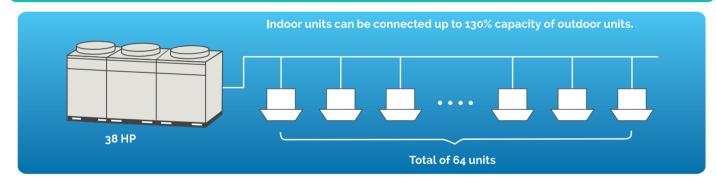


			Top-F MQ(D)		Side I FPS(B)/	
			The number of the inddor unit is less than the recommended maximum combined number of unit	The number of the indoor unit exceed the recommended maximum combined number of unit	5~6HP	8~12HP
1	Total length of piping		1000m	300m	95M	250M
2		Actual Length 1	165	im	75M	100M
	Maximum	Equivalent length 1	190	lm	95M	120M
3	Piping length	Length between first multi-kit and the furthest indoor unit 2	90m	40m	-	40M
4		length between each multi-kit and each indoor unit 🔞	40m	30m	10M	40M
5		Between the indoor unit 4	15	m	3M	15M
6	Maximum piping lift	Indoor unit - Outdoor unit (Upper) 5	50/70	m*1	30M	40M
ь		Indoor unit - Outdoor unit (Lower) 🟮	40/70	m*2	20M	30M

Notes: 1. For total piping length is 1,000m, the recommended maximum quantity of the indoor units can reference connecting quantity of indoor units. 2.*1: More than 50m, stricty follow corresponding.

*2: More than 40m, stricty follow corresponding.

One Outdoor Unit Can Connect with 64 Indoor Units for G2 and Royal Series



Connecting quantity of indoor units is listed as below:

Horsepower of MQ(D) type of outdoor units	8HP	10HP	12HP	14HP	16HP	18HP	20HP	22HP	24HP	26HP	28HP	зоНР
Max. compatible indoor units	13	16	19	23	26	26	33	36	40	43	47	50
Horsepower of MQ(D) type of outdoor units	32HP	34НР	36НР	38HP	40HP	42HP	44HP	46HP	48HP	50HP	52HP	54HP

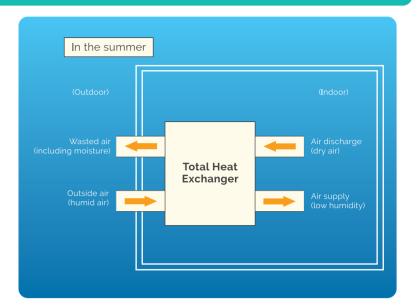
Note: If a value in parentheses () is 1000m of piping and the recommended maximum quantity of the indoor units is over quantity of the pipe arrangement, the recommended maximum quantity is limited (see explanation in above list)

Horsepower of FPS / FPSB / FPSD/FPSQB type of outdoor units	4HP	5HP	6НР	8HP	10HP	12HP
Max. compatible indoor units	4	4	4	5	5	5

Note: Connection capacity is up to 110% of range (for FPSQB model).

Power Saving Total Heat Exchanger

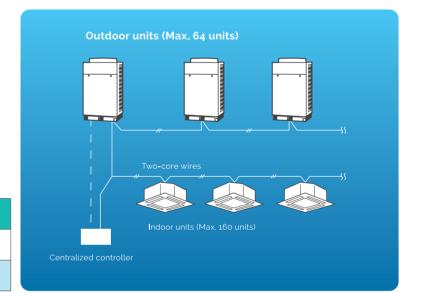
The ventilation system of the Set-Free unit's total heat exchanger can be adjusted to balance the difference between interior and exterior temperature during air exhaust.



H-LINK II Easy and Simple Wiring Configuration

The new wiring configuration for H-LINK II features two-core wired connected to each indoor and outdoor unit (max. 64 refrigerant system sets). This method connects all signal wires of all indoor and outdoor units to the same set of signal wires. In addition, indoor and outdoor units can be connected with a centralized controller.

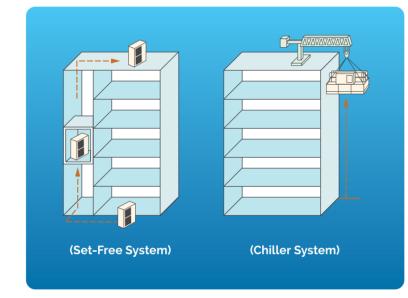
	H-LINK∏
Outdoor units	Max. 64 units
Indoor units	Max. 160 units





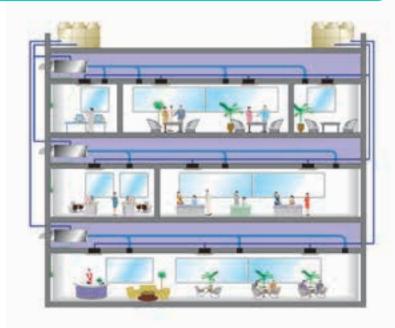
Transport via Elevator

The lightweight outdoor unit can be lifted by an elevator making the use of specialized hooks or apparatus unnecessary.



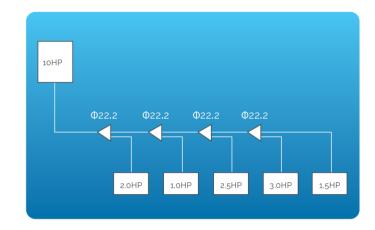
Independent Refrigerant System

Hitachi Set-Free can be installed and tested on each floor even when a building has not yet been constructed completely. Installer can independently test each refrigerant system so full system configuration is not necessary



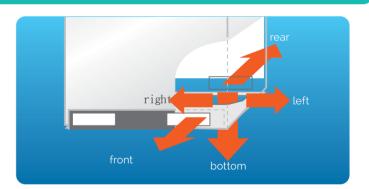
Single Refrigerant Piping for Shorter Installation Time

The innovative single pipe system is possible by transforming the entire piping system into a singular copper pipe (less than 10HP is recommended).



Flexible Refrigerant Piping (for MQ(D) Type)

Outdoor piping connection is made easy thanks to its five-way directional flexibility (front, rear, left, right and bottom).

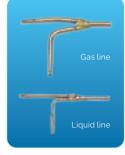


Flexible Multi-Kit Installation

Multi-kit with insulation is included to decrease installation works and increase system reliability.

Note: 1. Maintenance holes of lock-type multi-kit and middle centralized manifold penstock are required.

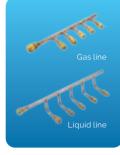
2. Refrigerant flow noise is reduced by means of Hitachi multi-kit.



Multi-kit (rtype) Multi-kit (∀type)







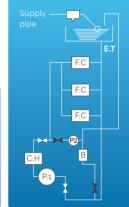
Flare-type multi-kit Flare-type centralized



Simplified Piping

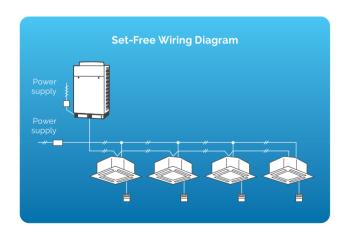
Single piping system or reduced piping system reduces construction and installation cost.





Optimized Wiring System

Innovative non-polar two-core wires are applicable to both indoor and outdoor units to connect wiring immediately and effectively. In addition, because of the non-polar transmission, the connecting error between⊕and ⊖ends are minimized to prevent poor transmission.



Automatic Setting

The number of refrigerant systems for indoor units can be set automatically.

Refrigerant Saving

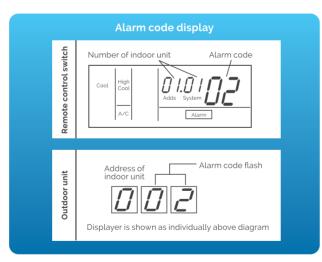
The R410a Refrigerant is not only highly efficient, but eco-friendly too.

Diameter of pipe	R22 model	R410A model
Ф9.53	0.065 × 30 × 4 = 7.8kg	0.070 x (70 + 30 x 4) =13.3kg
Ф12.7	0.120 x 70 = 8.4kg	_
	16.2kg (100%)	_{13.3kg} (82%)

18% Less Refrigerant Usage

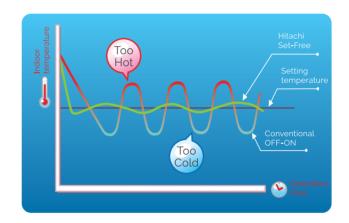
Self-Diagnose Function

With just one button, you can check the unit's status through the remote control. Vital system information such as pressure differences (high and low) and maintenance status is displayed. It can also detect anomalies in wiring, piping or unit installation.



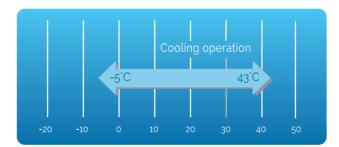
Constant Temperature Control

By employing Hitachi's Inverter Control Technology, the indoor unit detects room ambient temperature and relative temperature of the unit. The operation of the compressor, electronic expansion valve and refrigerant flow is automatically modulated, offering maximum efficiency.



Wide Range of Operation

Hitachi Set-Free has the capacity to operate within -5 to 43°C.



Smart Restart Function

During power outages, Hitachi Set-Free has a restart function (pre-setting required) that can avoidre-setting trouble.

Low Noise

Using computational fluid dynamics (CFD) analysis techniques, Hitachi Set-Free decreases air impedance in each of the indoor and outdoor units for optimum noise levels during operation.



- *Tested in low fan speed of RPI-36NR.
- *The sound pressure is measured at I.5m below a center of each units.
- 'The sound pressure level is measure in an anechoic chamber so that reflected sound should be taken into consideration in the field.

Advanced Ventilation System

Being in a closed space for a long time may cause people to become sluggish, stressed or fatigued, which can cause lower work efficiency.

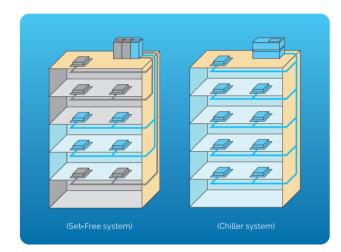
The ventilation system features a total heat exchanger which can automatically enhance the air quality hence create a more comfortable workplace environment.





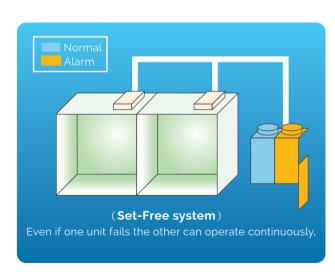
Individual Partition Area Control

Hitachi Set-Free can control individual partition areas and the total operating load of outdoor units to avoid unnecessary operations in unoccupied areas.



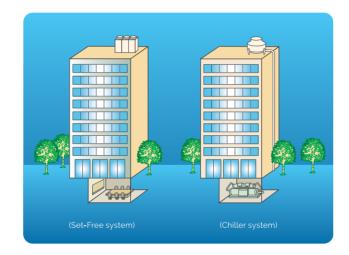
Emergency Backup Operation

Backup operation function prevents the system from going to a complete halt when an outdoor unit fails.



Space-Saving Installation

The small and lightweight outdoor units can be installed on a staircase landing or balcony.



Flexible Refrigerant Piping

Connecting quantity of indoor units can be up to 130% quantity of outdoor units.

A Model for Every Room

Outdoor units are available from 4HP to 54HP, while indoor units are available in 6 varieties that can virtually meet any room/floor, size, condition or requirement.

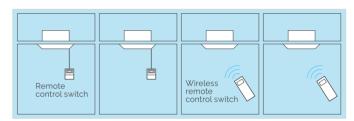
Network System

A Central Management Network System can inform its users the operating state through a centralized controller or PC. The system can monitor the operation of air conditioners in real time and also set operating schedules and individual temperatures to make management easy.



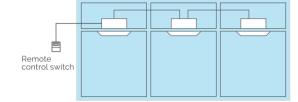
REMOTE CONTROL FOR INDIVIDUAL OPERATIONS

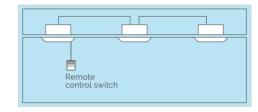
Individual indoor units installed in each room can be controlled by either a wired or wireless remote control.

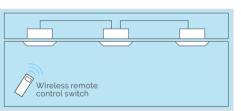


ONE CONTROLLER FOR MULTIPLE UNITS

Fixed remote control can control a maximum of 16 indoor units and turn the unit on/off or modify their operation modes. Wired and wireless remote controls on the other hand can be used to turn the unit on/off units in the same room. Wired and wireless remote controls can control a maximum of 16 indoor units when separately.





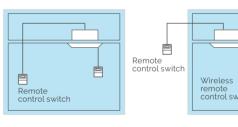


ONE UNIT WITH TWO REMOTE CONTROLS

There are two ways to control an indoor unit using two remote controls:

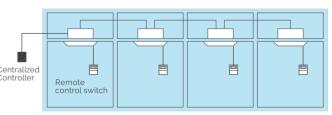
- 1) Control a single indoor unit using two wired remote controls
 2) Control a single indoor unit using a wired remote control and a wireless remote control
- CONTROL REMOTE CONTROLS VIA A CENTRALIZED CONTROLLER

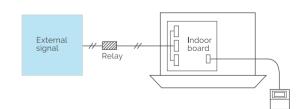
The centralized controller can control not just the indoor units in different rooms, but also the wired remote controls as well.



CONNECTION WITH LOCAL CONTROLLER

Signal conversion is available by ways of relay and an external controller that can turn the indoor units on/off and monitor the system's operation.





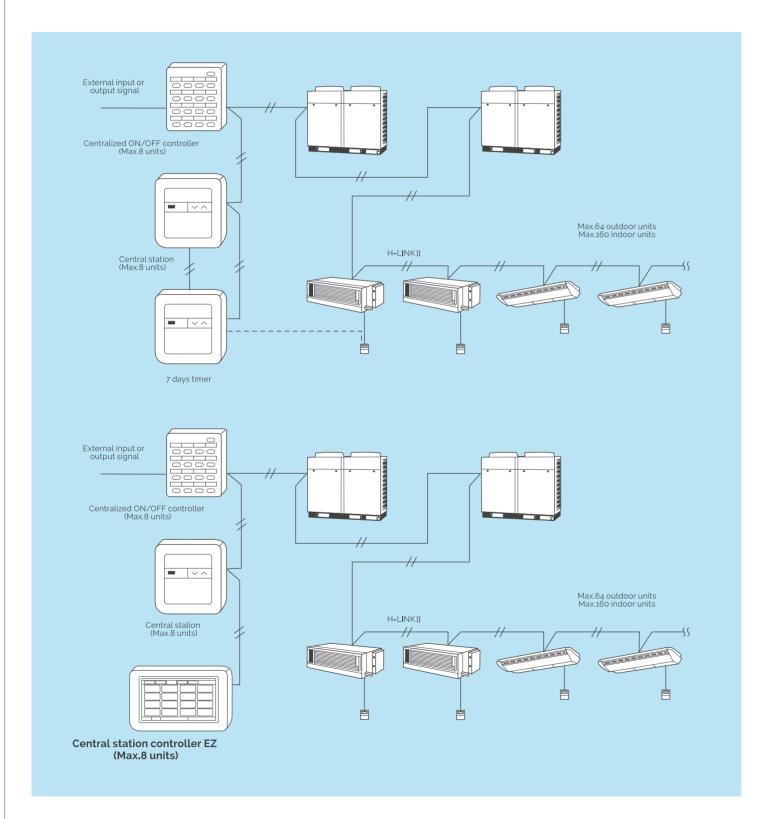
CS-NET For More Details, Please Contact Your Hitachi Sales Officer

CS-NET can synchronize with the centralized controller, PC or management computer in the building to monitor operation and check any anomaly in the system.

* Applying the wiring connections of H-LINK II, such as non-polar two-core wires, it can connect all indoor units together to simplify construction.

1.Network Management System of Centralized Controller

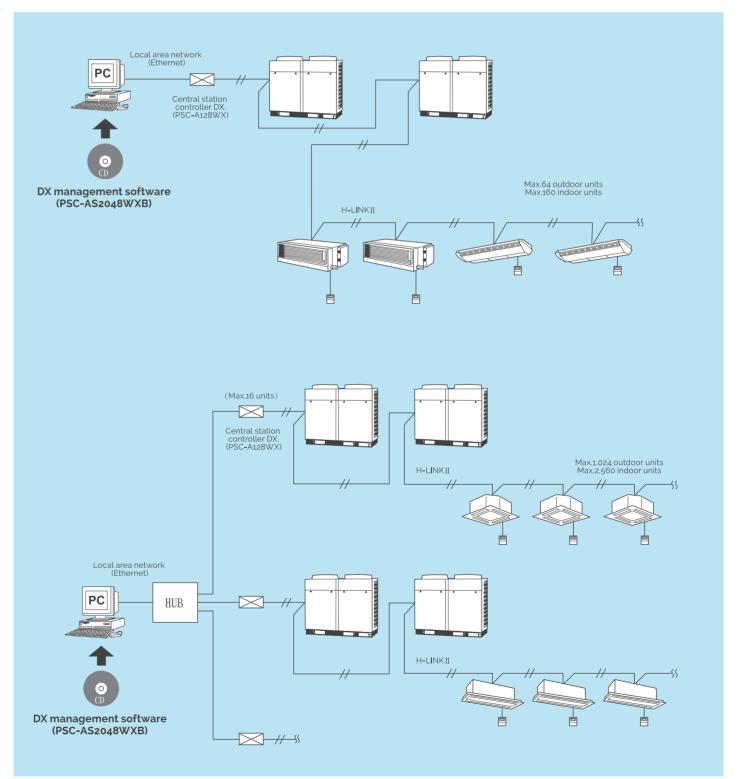
Transmission lines between indoor units, outdoor units and the centralized controller are combined to form a public network, that simplifies the wiring system to reduce the risk of system errors.



2.Network Management System of PC Framework

- * Parallel connection of 16 air converter control interface (PSC-A128WX) by means of one set of management software to control 1,024 outdoor units and 2,560 indoor units.
- * Provides configuration diagram of local air conditioners
- * Monitor and manage operations via LAN
- * Vivid image interface to easily display the operation and temperature of each indoor unit
- * 16 operating modes can be set per day for weekly schedule; 5 specific dates can be set for annual schedule
- * Operates with central station controller EZ, central, and centralized on/off controller
- * Schematic diagram for calculating ratio, operating time and temperature setting is used to facilitate air conditioner operations

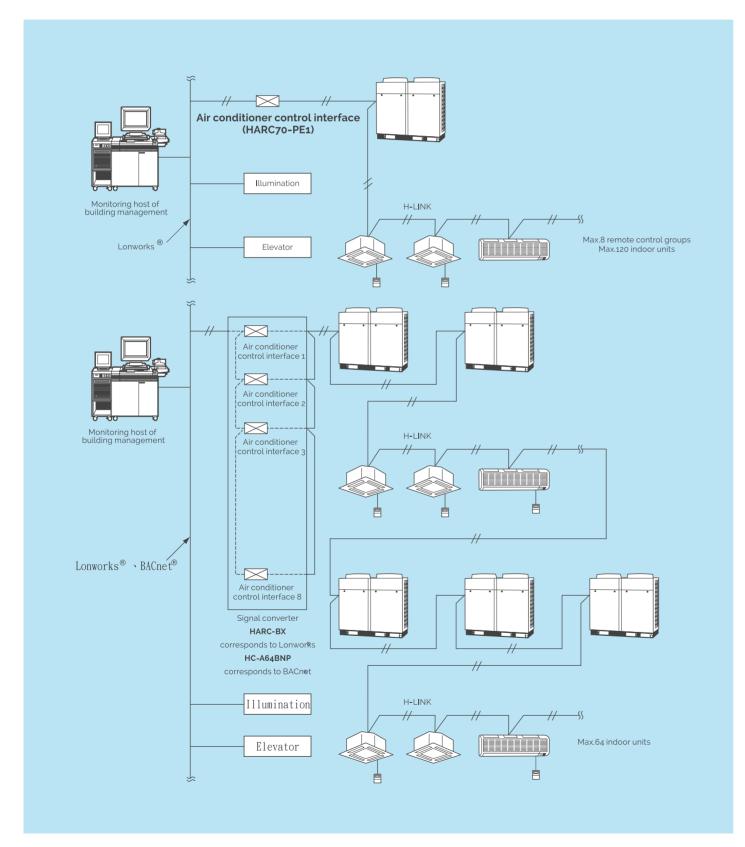




3. Building Management System

17

The building management system can connect with the management computer in the building to integrate with the central air conditioning systems. Specific signal converters lets Hitachi units connect with an open network (Lonworks®, BACnet®) to meet the demands of modern establishments.



Centralized Controller

Central station controller EZ

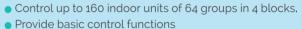
Independently controls 64 groups of indoor units.

- 8.5-inch touch screen to display information clearly and facilitate operation.
- Controls a maximum of 160 indoor units of 64 groups in 4 blocks.
- Provides basic control functions
- Remote operation, urgent stop, setting operation and fault signals are available via external input or output signal,
- Create daily operation settings such as temperature control or power off.
- Display cumulative operating time of each month of each group to manage energy use.
- Self-demand control can limit power consumption in specific time and save energy.
- Two-core signal wire for easy installation (Max wiring length 1,000m).

PSC-A64GT

Central centralized controller

Independently controls 64 groups of indoor units.



- Three functional settings based on user requirement.
- Remote operation, urgent stop, setting operation and alarm signals are available via external input or output signal.
- Matches with other centralized controllers.
- Two-core signal wire for easy installation (max wiring length 1,000m).



PSC-A64S

Standard centralized controller Can be used as a small centralized controller for remote controller groups. • Controls up to 16 groups of wired remote controls (Max.128 indoor units).



Provides basic control functions.

- Remote operation, urgent stop, setting operation and alarm signals are available via external input or output signal.
- Connects up to 8 centralized controllers in H-LINK.
- Matches with other centralized controllers.
- Two-core signal wire for easy installation (Max wiring length 1,000m).

PSC-5S

Centralized ON/OFF controller Simultaneously or independently controls 16 groups of wired remote controls.

- Controls up to 16 groups of wired remote controls (Max.160 indoor units).
- Centralized controller for displaying operation status.
- Connects up to 8 centralized controllers in H-LINK.
- Can be used with other centralized controllers (PSC-A64S1, PSC-5S).
- Matching with remote control or wireless remote control is required.
- Two-core signal wire for easy installation (Max wiring length 1,000m).

PSC-A16RS

7 days timer

PSC-AIT

Operation based on daily set schedule in a week.

- Switches two modes of weekday setting.
- Users can set up to 3 times of operations every day.
- Digital display to show and confirm setting operation and content easily.
- Restores original setting mode within three days after power failure.
- Matches with other centralized controllers or wired remote controls.
- V (Max wiring length 1,000m).

Remote Controllers

Model Type	Cassette Type (4 ways) (RCI)	Cassette Type (2 ways) (RCD)	Ceiling Type (RPC)	In-The-Ceiling Type (RPI)	Wall Type (RPK)
Wireless remote control switch PC-LH3A	 Matching with optical receiver is required. Optical receiver is fixed in panel. 	 Matching with optical receiver is required. Optical receiver is fixed in panel. 	Matching with optical receiver is required. Optical receiver is fixed in panel. optical receiver is fixed in panel.	Matching with optical receiver is required. The optical receiver can be fixed at desired position. optical receiver	Optical receiver is provided.
Remote control switch		Appli	icable to all models		
High-performance wired remote control switch		Appli	icable to all models		
Wired controller for hotels PC-ARH		Appli	icable to all models		

Air Conditioner Control Interface



PSC-A128WX

- Controls up to 64 outdoor units and 160 indoor units in the H-LINKII
- PC (OS: Windows XP) can be used as a centralized control, daily. Schedule setting, and monitoring of air conditioner
- Central station controller DX management software (PSC-AS2048WXB) is required,
- Remote operation, urgent stop, setting operation and alarm signals are available via external input or output signal
- One computer can connect up to 16 of PSC-A128WX and control 2,048 groups and 2,560 indoor units
- Provides configuration diagram of field conditioner to facilitate viewing of user interface
- Features air conditioner use ratio, operating time, and setting temperature of air conditioner to save energy



HARC70-P1

- Controls up to 8 groups of wired remote controls
- Compatible with an open network (Lonworks®) to enhance building management and operation
- The air conditioner must match with remote control
- Simplified wiring through H-LINK
- Not compatible with other centralized controllers



HC-A64BNP

- Controls up to 64 indoor units
- Compatible with an open network (BACnet®) to enhance building management and operation
- The air conditioner must match with remote control
- Simplified wiring through H-LINK



HC-A32MB

- Controls up to 32 indoor units
- Compatible with an open network (MODbus) to enhance building management and control operation
- Simplified wiring through H-LINK



HC-A8LAN

- Controls up to 8 groups of wired remote controls
- Not compatible with other central controllers
- Simplified wiring through H-LINK
- Compatible with an Ethernet® open netwiork to enhance building management and control operation.

Air Conditioner Control Interface



- Controls up to 64 groups of wired remote controls
- Air conditioner control interface includes 8 sets of signal converters
- \bullet Compatible with an open network (Lonworks $^{\circledR}$) to enhance building management and control operation
- Connects related parts of H-LINK wiring system according to customer's monitoring demands
- Monitoring and controlling at high capacity is available for large scale systems.
- Corresponds to wired remote control
- Not compatible with other central controllers
- $\bigstar \text{Trademark of Lonworks}^{\textcircled{\$}} \text{is registered in USA and other countries by Echelon Corporation}.$
- $\bigstar \text{Trademark of Windows} \\ ^{\textcircled{B}} \text{is registered in USA and other countries by Microsoft Corporation}.$

★Trademark of Windows®is registere

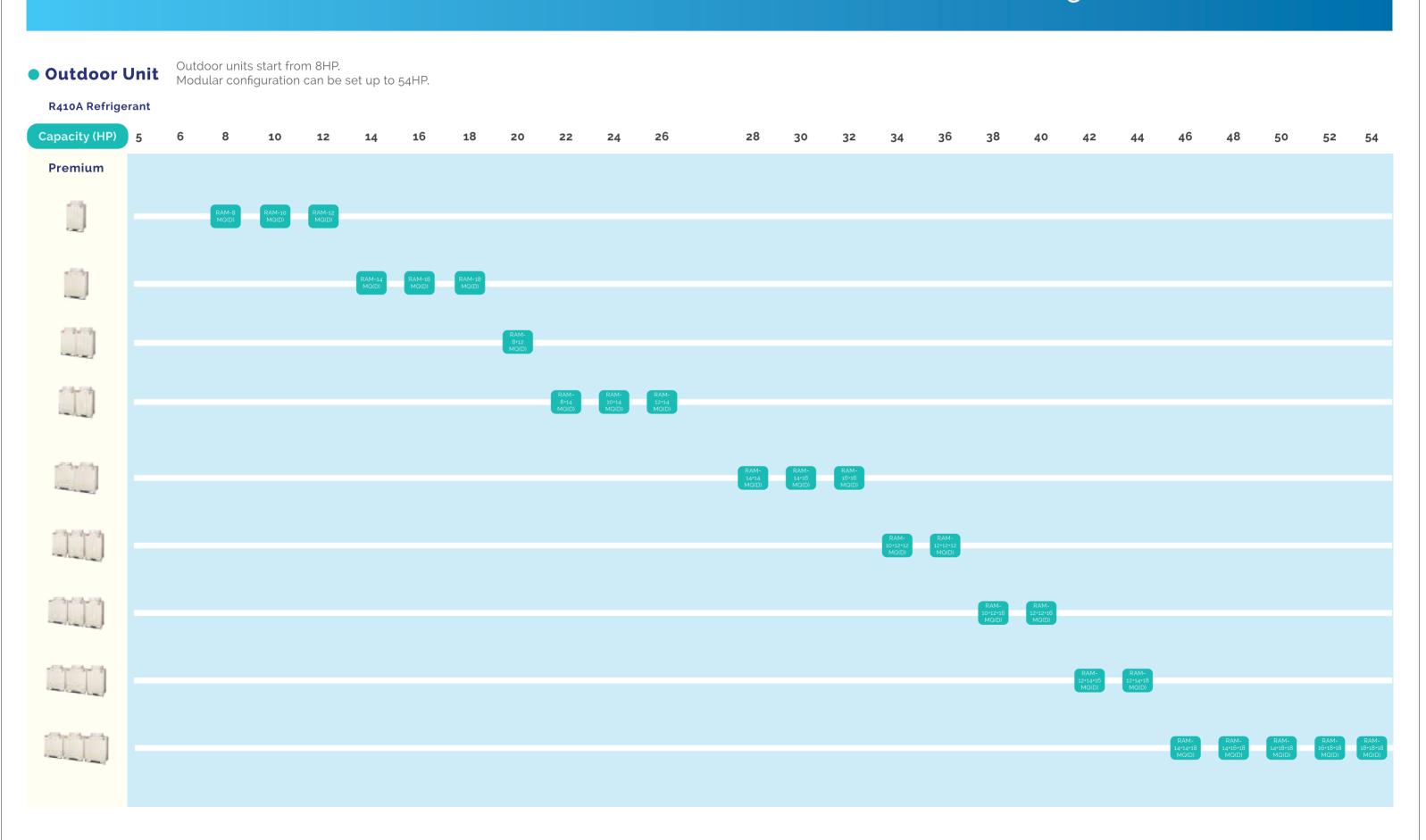
Controlling System

			Indi	vidual Control			li	ndividual, Regional C	Control				Intelligent M	anagement	
			Re	mote Control				Centralized Cont	iroller			Air conditioner Co	ntrol Interface		Air conditioner Control Interface • Management Software
		PC-AR	PC-ARF	PC-ARH	PC-LH3A + (PC-ALH \ ALHD \ ALHP \ ALHZ)	PSC-A16RS	PSC-A64S	PSC-5S	PSC-AIT	PSC-A64GT	HC-A64BNP	HARC70-P1 HARC-BX	HC-A32MB	HC-A8LAN	PSC-A128WX + PSC-AS2048WXB
	Functions	Remote control switch	High-performa nce wired remote control	Wired controller for Hotels	Wireless remote control + (Optical receiver)	Centralized ON/OFF controller	Central station	Standard centralized controller	7 days timer	Central station controller EZ	BACnet Air conditioner control interface	Lonworks Air conditioner control interface	MODbus Air conditioner control interface	LAN Air conditioner control interface	Central station controller DX + Central station controller DX management software
	Operation/Power off	0	0	0	0	0	0	0	X	0	0	0	0	0	0
	Switching operating modes	0	0	0	0	×	0	0	×	0	0	0	0	0	0
	Temperature	0	0	0	0	×	0	0	×	0	0	0	0	0	0
Setting	Fan speed setting	0	0	0	0	×	0	0	×	0	0	0	0	0	0
function	Limitation of remote control	0	0	×	×	×	0	0	×	0	0	0	×	0	0
	Airflow angle setting	0	0	0	0	×	0	0	X	0	×	0	0	0	0
	Resetting display of filter cleaning	0	0	×	0	×	0	0	X	0	0	×	×	0	0
	Operation/Power off to all machines	X (Note)	X (Note)	X (Note)	X (Note)	0	0	0	X	0	_	0	_	_	0
	Operating status	0	0	0	0	0	0	0	X	0	0	0	0	0	0
	Operating mode	0	0	0	0	×	0	0	X	0	0	0	0	0	0
	Temperature setting	0	0	0	×	×	0	0	X	0	0	0	0	0	0
Monitoring function	Fan speed	0	0	0	×	×	0	0	X	0	0	0	0	0	0
	Air flow	0	0	0	×	×	0	0	X	0	×	0	0	0	0
	Alarm code	0	0	0	0	×	0	0	×	0	0	0	0	0	0
	Display of filter cleaning	0	0	×	0	×	0	0	×	0	0	×	×	0	0
	Time set	0	0	×	0	Δ	Δ	Δ	0	0	_	_	_	_	0
Daily function	Daily operation	Δ	0	×	X	Δ	Δ	Δ	0	0	_	_	_	_	0
	Appointed date operation	Δ	0	×	Х	Δ	Δ	Δ	0	0	_	_	_	_	0
	Urgently stopping signal input	Х	×	×	X	0	0	0	×	0	×	×	×	×	0
Others	Calculating fee of other power consumption	×	×	×	×	×	×	×	×	×	×	×	×	×	0
	H-LINK II	0	0	0	0	0	0	×	0	0	0	×	0	0	0
Notes					Mode of optical receiver: PC-ALH(4-Way Cassette Type) PC-ALHD(2-Way Cassette Type) PC-ALHP(Ceiling Type) PC-ALHZ(In-The-ceiling Type, Wall Type)				Operating schedule is set by matching with wired remote control or centralized controller.		• Provides signals to connect with BMS host.	• Provides signals to connect with BMS host.	Provides signals to connect with BMS host.	• Provides signals to connect with BMS host.	 Matches with personal computer or tablet PC is required. Contains calculation of the ratio of easy air conditioner using.



HITACHI Set - Free

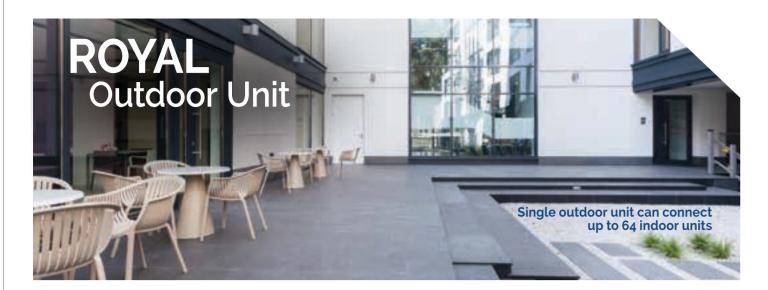
Full Range of Products



HITACHI Set - Free

Full Range of Products

Outdoor units start from 8HP. Outdoor Unit Modular configuration can be set up to 48HP. **R410A Refrigerant** Capacity (HP) 8 10 12 14 16 18 20 22 24 26 44 46 48 50 52 54 Economic High Performance



POWER SAVING

DC INVERTER SCROLL COMPRESSOR

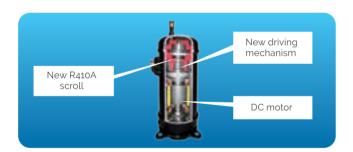
With the combination of a DC motor and a new and highly efficient driving mechanism, the outdoor unit reduced weight up to 50% less than conventional units.

New driving mechanism

The new driving mechanism can enhance reliability because it decreases mechanical movement when the refrigerant is compressed.

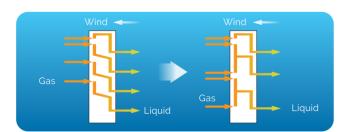
1Hz / Step precise control

High-efficiency DC inverter compressor applies vector technology to control the compressor 1Hz/step accurately so that it can automatically adjust operation for optimal comfort.



OPTIMIZED HEAT EXCHANGER

2 in 1 path arrangements (such as fluid path 2 and airflow path 1) were developed to prevent damage in the heat exchanger to further enhance its performance.



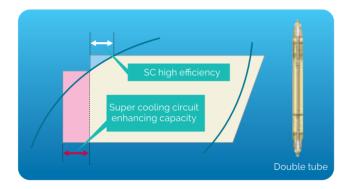
ENERGY SAVING

29

With the combination of the optimized heat exchanger, the optimized heat transfer pipe for the refrigerant, and efficient sub cooling circuit; the Energy Efficiency Ratio (EER) is increased. Higher EERs mean bigger savings.

SUPER COOLING CIRCUIT

High efficiency double pipe heat exchanger (for MQ(D) type only) enhances overall performance.



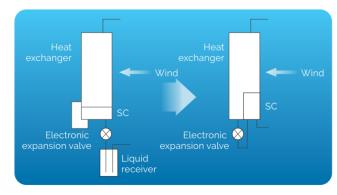
Inverter DC fan motor

New control board distributes cooling load efficiently during low or high speeds.



Efficient Sub Cooler Design

The sub cooler is placed in front of the unit for optimum performance.



Environment Friendly

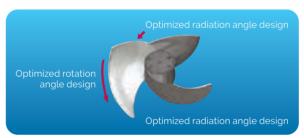
Improved cooling cycle reduces the amount of cooling waste to minimize environmental impact.



INSTANT COMFORT

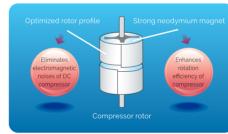
HIGHLY EFFICIENT FAN

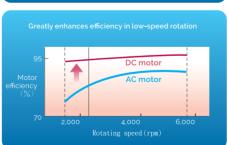
- New three wing ultra-flow fan with 644mm diameter
- Low rotation, low noise and low power consumption



QUIET OPERATION

- Inverter DC motor design enhances operational efficiency
- Compressor rotor generates electromagnetic interference to eliminate electromagnetic noise





OVERVOLTAGE PROTECTION RELAY (Optional)

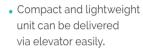




Additional feature that protects the unit from damage caused by overvoltage. Abnormal overvoltage may be caused by various reasons including sudden power interruptions, lightning impulses, switching impulses, etc.

EASY INSTALLATION

LIGHT WEIGHT DESIGNS TRANSPORTED BY ELEVATOR

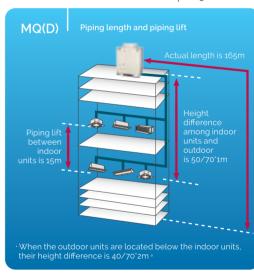


 Integrated unit casing allows compressors to be arranged side by side.

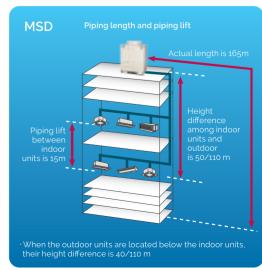


FREE INSTALLATION LONG PIPING

Maximum pipe length is 165m, and first branch pipe to the farthest indoor unit can reach up to 90m.



Note: *1: Follow strict specification for over 50 m. *2: Follow strict specification for over 40 m



Note: *1:Follow yrich specification for over 50 m.

*>:Follow yrich specification for over 50 m.

GENERAL DATA

ROYAL Series MQ/MQD Model (PREMIUM)

	Model										
			RAM-8MQ(D)	RAM-10MQ(D)	RAM-12MQ(D)	RAM-14MQ(D)	RAM-16MQ(D)	RAM-18MQ(D)			
Power	Supply			MQ Model: A	C 3Ф 230V 60Hz / М	IQD Model: AC 3 Φ 4	wires 380V 60Hz				
Outer Dimens	sions (WxDxH)	mm	950 x 750 x 1,720	950x750x1,720	950x750x1,720	1,210 x 750 x 1,720	1,210 × 750 × 1,720	1,210 x 750 x 1,720			
Nominal Coc	ling Capacity	kW	22.4	28.0	33.5	40.0	45.0	50.4			
Cooling Powe	r Consumption	kW	5.17	7.20	8.89	10.67	12.57	15.00			
El	ER	W/W	4.33	3.89	3.77	3.75	3.58	3.36			
Running	230 V	А	14.4	20.1	24.8	29.7	35.1	41.8			
Current	380V	А	8.7	12.2	15.0	18.1	21.2	25.3			
Starting	230V	А	15	15	15	158*	158*	191*			
Current	380V	А	9	9	9	96*	96*	116*			
Compress	sor Output	kW	4.8	4.8	4.8	4.8 × 2	4.8 × 2	4.8 + 6.4			
Condenser	Air Flow	m³/min	155	170	175	195	195	195			
Fan	Motor Output	kW	0.44	0.44	0.44	0.66	0.66	0.66			
Main Refrigerant	Gas Line	mm	Φ 19.05 (welding)	Φ 22.2 (welding)	Φ 25.4 (welding)	Φ 25.4 (welding)	Φ 28.6 (welding)	Φ 28.6 (welding)			
Piping	Liquid Line	mm	Φ 9.53 (with nut)	Φ 9.53 (with nut)	Φ 12.7 (with nut)	Φ 12.7 (with nut)	Φ 12.7 (with nut)	Φ 15.88 (with nut)			
Net W	eight	kg	215	215	240	325	325	331			
Sound Pres	sure Level	dB(A)	57	58	60	62	62	63			
Refrig	erant			R410A							
Packaging Mo	easurement	m ³	1.65	1.65	1.65	2.07	2.07	2.07			

 $[\]dot{}$ Represents that starting current of the last compressor while other compressors are in operation.

ROYAL Series MQ/MQD Model (PREMIUM)

	Model									
			RAM-12MQ(D) RAM-8MQ(D)	RAM-14MQ(D) RAM-8MQ(D)	RAM-14MQ(D) RAM-10MQ(D)	RAM-14MQ(D) RAM-12MQ(D)	RAM-14MQ(D) RAM-14MQ(D)	RAM-16MQ(D) RAM-14MQ(D)	RAM-16MQ(D) RAM-16MQ(D)	
Power	Supply			MQ Mode	el: AC3Φ230V6	oHz / MQD Mode	el∶AC 3c Φ 4wires	380V 60Hz		
Outer Dimen	sions (WxDxH)	mm	1,920 x 750 x 1,720	2,180 × 750 × 1,720	2,180x 750 x 1,720	2,180x 750 x 1,720	2,440 × 750 × 1,720	2,440 × 750 × 1,720	2,440 × 750 × 1,720	
Nominal Cod	oling Capacity	kW	55.9	62.4	68.0	73.5	80.0	85.0	90.0	
Cooling Powe	er Consumption	kW	14.06	15.84	17.87	19.56	21.34	23.24	25.14	
E	ER	W/W	3.98	3.94	3.81	3.76	3.75	3.66	3.58	
Running	230 V	А	39.2	44.1	49.8	54.5	59.4	64.8	70.2	
Current	380V	А	23.7	26.8	30.3	33.1	36.2	39.3	42.4	
Starting	230V	А	30*	178*	178*	178*	198*	198*	198*	
Current	380V	А	18*	108*	108*	108*	120*	120*	4.8 × 4	
Compres	sor Output	kW	4.8 × 2	4.8 × 3	4.8 × 3	4.8 × 3	4.8 × 4	4.8 × 4	4.8 + 4	
Condenser	Air Flow	m³/min	175 + 155	195 + 155	195 + 170	195 + 175	195 + 195	195 + 195	195 X 2	
Fan	Motor Output	kW	0.44 × 2	0.66 + 0.44	0.66 + 0.44	0.66 + 0.44	0.66 x 2	0.66 x 2	0.66 x 2	
Main Refrigerant	Gas Line	mm	Ф 28.6	Ф 28.6	Ф 28.6	Ф 31.75	Ф 31.75	Ф 31.75	Ф 31.75	
Piping	Liquid Line	mm	Ф 15.88	Ф 15.88	Ф 15.88	Ф 19.05	Ф 19.05	Ф 19.05	Ф 19.05	
Net W	/eight	kg	240 + 215	325 + 215	325 + 215	325 + 240	325 + 325	325 + 325	325 + 325	
Sound Pres	sure Level	dB(A)	62	62	63	63	64	65	65	
Refrigerant						R410A				
Packaging M	easurement	m ³	1.65 + 1.65	2.07 + 1.65	2.07 + 1.65	2.07 + 1.65	2.07 + 2.07	2.07 + 2.07	2.07 + 2.07	

 $^{\,{}^{\, \}bullet}$ Represents that starting current of the last compressor while other compressors are in operation.

GENERAL DATA

ROYAL Series MQ/MQD Model (PREMIUM)

	Model		Ű.						
				RAM-12MQ(D) RAM-12MQ(D) RAM-12MQ(D)	RAM-16MQ(D) RAM-12MQ(D) RAM-10MQ(D)	RAM-16MQ(D) RAM-12MQ(D) RAM-12MQ(D)	RAM-16MQ(D) RAM-14MQ(D) RAM-12MQ(D)	RAM-18MQ(D) RAM-14MQ(D) RAM-12MQ(D)	
Power	Supply			MQ Model: A	С 3 Ф 230V 60Hz / М	1QD Model: AC 3Φ4	wires 380V 60Hz		
Outer Dimens	sions (WxDxH)	mm	2,890 x 750 x 1,720	2,890 x 750 x 1,720	3,150 x 750 x 1,720	3,150 x 750 x 1,720	3,410 x 750 x 1,720	3,410 x 750 x 1,720	
Nominal Cod	oling Capacity	kW	95.0	100.5	106.5	112.0	118.5	123.9	
Cooling Powe	er Consumption	kW	24.98	26.67	28.66	30.35	32.13	34.56	
Е	ER	W/W	3.80	3.77	3.72	3.69	3.69	3.59	
Running	230 V	А	69.7	74.4	80.0	84.7	89.6	96.3	
Current	380V	А	42.2	45.0	48.4	51.2	54.3	58.4	
Starting	230V	А	45 [*]	45°	198*	198*	198*	266*	
Current	380V	А	27*	27 [*]	120 [*]	120 [*]	120*	161*	
Compres	sor Output	kW	4.8 × 3	4.8 × 3	4.8 × 4	4.8 × 4	4.8 × 5	4.8 × 4 + 6.4	
Condenser	Air Flow	m³/min	175 × 2 + 170	175 × 3	195 + 175 +170	195 + 175 × 2	195 × 2 + 175	195 × 2 + 175	
Fan	Motor Output	kW	0.44×3	0.44 × 3	0.66 + 0.44 × 2	0.66 + 0.44 × 2	0.66 x 2 + 0.44	0.66 x 2 + 0.44	
Main Refrigerant	Gas Line	mm	Ф 31.75	Ф 38.1					
Piping	Liquid Line	mm	Ф 19.05	Ф 19.05	Ф 19.05	Ф 19.05	Ф 19.05	Ф 19.05	
Net W	/eight	kg	240 x 2 + 215	240 X 3	325 + 240 + 215	325 + 240 + 240	325 + 325 + 240	331 + 325 + 240	
Sound Pres	sure Level	dB(A)	66	66	65	66	66	67	
Refrigerant				R410A					
Packaging M	easurement	m ³	1.65 + 1.65 + 1.65	1.65 + 1.65 + 1.65	2.07 + 1.65 + 1.65	2.07 + 1.65 + 1.65	2.07 + 2.07 + 1.65	2.07 + 2.07 + 1.65	

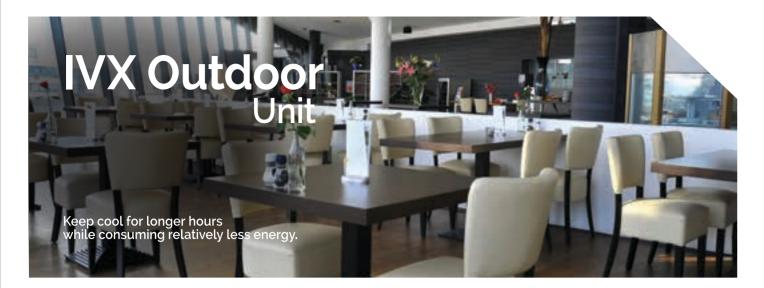
 $^{\,{}^{\}star}$ Represents that starting current of the last compressor while other compressors are in operation.

ROYAL Series MQ/MQD Model (PREMIUM)

	Model						
			RAM-18MQ(D) RAM-14MQ(D) RAM-14MQ(D)	RAM-18MQ(D) RAM-16MQ(D) RAM-14MQ(D)	RAM-18MQ(D) RAM-18MQ(D) RAM-14MQ(D)	RAM-18MQ(D) RAM-18MQ(D) RAM-16MQ(D)	RAM-18MQ(D) RAM-18MQ(D) RAM-18MQ(D)
Power	Supply			MQ Model: AC 3 Φ 23	oV 60Hz / MQD Model:	AC 3 Φ 4wires 380V 60Hz	<u>.</u>
Outer Dimens	sions (WxDxH)	mm	3,670 x 750 x 1,720	3.670 × 750 × 1.720	3,670 × 750 × 1,720	3,670 x 750 x 1,720	3.670 × 750 × 1.720
Nominal Coc	oling Capacity	kW	130.4	135.4	140.8	145.8	151.2
Cooling Powe	r Consumption	kW	36.34	38.24	40.67	42.57	45.00
El	ER	W/W	3.59	10.69	3.46	3.42	3.36
Running	230 V	A	101.2	106.6	113.3	118.7	125.4
Current	380V	А	61.5	64.6	68.7	71.8	75.9
Starting	230V	А	286*	286	291	291*	296
Current	380V	А	173 [*]	173	176	176*	179
Compress	sor Output	kW	4.8 × 5 + 6.4	4.8 × 5 + 6.4	4.8 × 4 + 6.4 × 2	4.8 × 4 + 6.4 × 2	4.8 × 3 + 6.4 × 3
Condenser	Air Flow	m³/min	195 × 3	195 × 3	195 × 3	195 × 3	195 × 3
Fan	Motor Output	kW	0.66 x 3				
Main Refrigerant	Gas Line	mm	Ф 38.1				
Piping	Liquid Line	mm	Ф 19.05				
Net W	eight	kg	331 + 325 + 325	331 + 325 + 325	331 + 331 + 325	331 + 331 + 325	331 + 331 + 331
Sound Pres	sure Level	dB(A)	67	67	67	67	68
Refrigerant					R410A		
Packaging M	easurement	m ³	2.07 + 2.07 + 2.07	2.07 + 2.07 + 2.07	2.07 + 2.07 + 2.07	2.07 + 2.07 + 2.07	2.07 + 2.07 + 1.65

 $^{\,\,^{\}circ}$ Represents that starting current of the last compressor while other compressors are in operation.





POWER SAVING

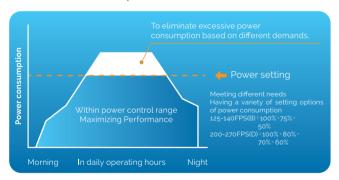
High EER to save more power

With the DC Inverter Scroll Compressor, cooling capacity goes high without necessarily bringing power consumption with it.



Self-demand control

With self-demand control feature, the unit automatically controls power consumption by detecting current and controls its original external signals to select multiple operation modes ideal for different requirements.



Improving energy efficiency

PAM Inverter Control can set the temperature quickly after initialization, thus maximizing cooling and heating performance with minimal power consumption.



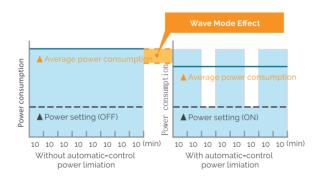
High Efficiency DC Scroll Compressor

Combined with a new driving mechanism, the highly efficient DC motor weighs 50% less than conventional compressors. It's high operational efficiency effectively lowers power consumption keeping you cool for even longer hours.



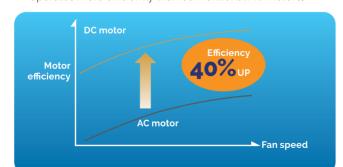
New Wave Mode

The power rationing setup of Wave Mode enables you to turn the unit on or off automatically between intervals to lower power consumption.



Power Saving DC Inverter Motor

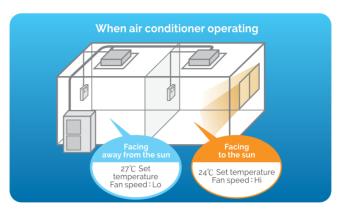
IVX outdoor unit fan is driven by a DC inverter motor that operates more efficiently than conventional AC motors.



INSTANT COMFORT

Individual Operation for Individual Units

Hitachi IVX can set separate operating modes for separate rooms of different conditions (i.e. sunlit room, narrow or wide rooms, etc.)



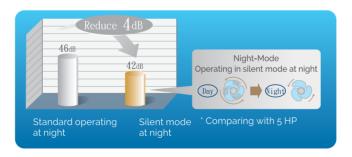
Silent technology

Low pressure blowing grid and thin spiral fan generates low noise levels for uninterrupted comfort,



Night Mode

Hitachi IVX features a silent function ideal for night operations that further reduces noise levels at night.

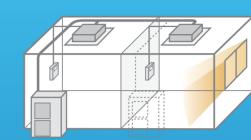


EASY INSTALLATION

One Outdoor Unit Requirement

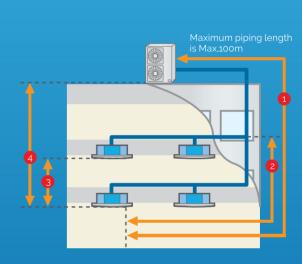
Individual operation of two indoor units is possible with just one outdoor unit. This would also require less piping and wiring.

When the air conditioner is operating



Long Piping Installation

Long piping for more flexible installation options.



		12.5kW	14kW	20kW	25kW	27kW
		RAM- 125FPS(B)	RAM- 140FPS(B)	RAM- 200FPS(D)	RAM- 250FPS(D)	RAM- 270FPS(D)
Maximum	Maximum Piping length 1	75m	75m	100m	100m	100m
Piping length	Equivalent length 1	95m	95m	120m	120m	120m
teligtii	Multi-kit to indoor unit 2	10m	10m	40m	40m	40m
Maximum	Between indoor units 3	3m	3m	15m	15M	15m
Piping lift	Indoor unit to outdoor unit (Upper) 4	30m	30m	40m	40m	40m
	Indoor unit to outdoor unit (Lower) 4	20m	20m	30m	30m	30m
	Maximum indoor units	4	4	5	5	5

OVERVOLTAGE PROTECTION RELAY (Built in)





Additional feature that protects the unit from damage caused by overvoltage. Abnormal overvoltage may be caused by various reasons including sudden power interruptions, lightning impulses, switching impulses, etc.



THE MINI IVX WITH FULL DC INVERTER TECHNOLOGY (SINGLE FAN)

- Same DC technology now in a more compact size-total weight is decreased by 21%.
- DC fan motors work more efficiently compared to AC motors therefore using less energy.
- Uses environmentally friendly R410 refrigerant improving EER value.



ENVIRONMENT FRIENDLY REFRIGERANT, CARING FOR OUR PLANET



REVOLUTIONARY R410A REFRIGERANT

The R410A refrigerant was developed to replace R-22 which has high ozone depletion potential. It also allows the air conditioner to consume less energy while delivering the same cooling comfort you deserve.

ENERGY SAVING

Hitachi's frequency inverter reduces the loss of traditional start cycle operations by utilizing a lower electrical load, reducing power consumption during operation.

CENTRAL SUPERVISION NETWORK SYSTEM (CS-NET)

CS-NET controls your whole air conditioning system or use the signal converter to open the building on the web (LONWORKS-BACnet) for monitoring.



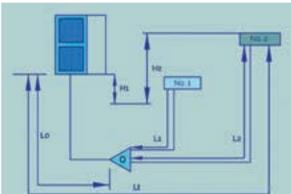
SINGLE REFRIGERANT PIPING SYSTEM

The single refrigerant piping system can reduce your use of refrigerants and the pipelines are streamlined for easy installation freeing your workplace for more space. The outdoor unit can be used for pipe connections compatible for all directions: from the front, back and bottom of the installation, and long refrigerant piping can be installed.

COMPATIBLE INDOOR UNIT

The Mini IVX (Single Fan) with Full DC Inverter Technology can connect up to two (2) indoor units.





FLEXIBLE INSTALLATION

The Mini IVX series air conditioner is optimized for long installations up to 95 m.

(In this example, only one refrigerant pipe is used. In actual installation, however, seperate pipes should be used for refrigerant and refrigeration oil.)

0	utdoor U	nit Model	RAM-112FPSQB	RAM-125FPSQB	RAM-140FPSQB	RAM-160FPSQB
Total Pipe Length: L0+L1+L2		70	75	75	75	
Max. Pipe L (Actual)		Pipe length from the outdoor unit to each indoor unit.	90 (70)	95 (75)	95 (75)	95 (75)
Max. Lapse between the	When the outdoor unit is higher than the indoor unit.		30	30	30	30
unit and indoor units: H1		When the outdoor unit is lower than the indoor unit.	20	20	20	20
Max. Lapse Height between indoor units: H2		3	3	3	3	
Max. Pipe		ween branch pipes and nits: L1, L2	10	10	10	10
	C	Indoor	Ф15.88	Ф15.88	Ф15.88	Ф15.88
	Gas	Outdoor	Ф15.88	Ф15,88	Ф15.88	Ф15.88
Refrigerant Pipe Size		Indoor	Ф6.35	Ф6.35	Ф6.35	Ф6.35
Liquid	Liquid	indoor	Ф9.53	Ф9.53	Ф9.53	Ф9.53
		Outdoor	Ф9.53	Ф9.53	Φ9.53	Φ9.53

HITACHI IVX / Mini IVX

Full Range of Products

Outdoor Unit **R410A Refrigerant** Capacity (kW) 26 12 13 14 15 16 17 23 27 **IVX Series Dual Fan** Mini IVX Single Fan

GENERAL DATA

■ IVX Series FPS(B) / FPS(D) Model

	Model						
			RAM-125FPS(B)	RAM-140FPS(B)			
Power	Supply		FPS Model: AC 3 Φ 230V 60Hz / FF	PS (B) Model: AC 1 Φ 230V 60Hz			
Outer Dimens	sions (WxDxH)	mm	950 x 370 x 1,380	950 x 370 x 1,380			
Nominal Coc	oling Capacity	kW	12.5	14.0			
Cooling Power Consumption		kW	2.91	3.92			
Е	ER	W/W	4.30	3.57			
Running	230 V	А	13.8 / 7.9	18.5 / 10.7			
Current	380V	А	-	-			
Starting	230V	А	14 / 8	14 / 8			
Current	380V	А	-	-			
Compress	sor Output	kW	3.0	3.0			
Condenser	Air Row	m³/min	90	100			
Fan	Motor Output	kW	0.074 (8) + 0.074 (8)	0.074 (8) + 0.074 (8)			
Main	Gas Line	mm	Φ15.88 (with nut)	Ф15.88 (with nut)			
Refrigerant Piping	Liquid Line	mm	Φ 9.53 (with nut)	Φ9.53 (with nut)			
Net W	/eight	kg	96	96			
Sound Pres	sure Level	dB(A)	46	48			
Refrig	erant		R4	10A			

NOTES

1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

Cooling Operation Conditions

Indoor Temperature : 27°C(DB)/19°C(WB)

Outdoor Temperature : 35°C(DB)

Piping Length: 7.5 Meters Piping Lift: 0 Meter

Combined capacity range is 100~130%(For IVX series).

- 2. The sound pressure level is based on the following conditions :
- 1 Meter from the unit service cover surface and 1.5 meters from floor level.
- In the case of heating mode, the sound pressure level increases by approximately 1-2dB.

 3. The sound pressure is measured in the anechoic chamber so that reflected sound should be taken into consideration in the field.
- 4. *Represents that starting current of the last compressor while other compressors is in operation.
- 5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current.
- 6. Choose the field- supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.

GENERAL DATA

■ IVX Series FPS(B) / FPS(D) Model

	Model						
			RAM-200FPS(D)	RAM-250FPS(D)	RAM-270FPS(D)		
Power	Supply		FPS Model: AC 3 ♠ 2;	30V 60Hz / FPSD Model: AC 3 Φ 38	oV 60Hz		
Outer Dimens	sions (WxDxH)	mm	1,100 x 390 x 1,650	1,100 x 390 x 1,650	1,100 x 390 x 1,650		
Nominal Cod	oling Capacity	kW	20.0	25.0	27.0		
Cooling Powe	r Consumption	kW	4.77	6.94	7.80		
Е	ER	W/W	4.19	3.60	3.46		
Running	230 V	А	13.3	19.4	21.8		
Current	380V	А	7.8	11.4	12.8		
Starting	230V	А	7	7	7		
Current	380V	А	4	4	4		
Compres	sor Output	kW	4.8	4.8	4.8		
Condenser	Air Row	m³/min	121	150	163		
Fan	Motor Output	kW	0.138 (8) + 0.11 (6)	0.138 (8) + 0.12 (6)	0.138 (8) + 0.24 (6)		
Main	Gas Line	mm	Φ 25.4 (with flange)	Φ 25.4 (with flange)	Φ 28.6 (with flange)		
Refrigerant Piping	Liquid Line	mm	Φ9.53 (with nut)	Φ 12.7 (with nut)	Φ12.7 (with nut)		
Net W	/eight	kg	170	170	173		
Sound Pres	ssure Level	dB(A)	56	58	60		
Refrig	erant		R410A				

NOTES

1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

Cooling Operation Conditions

Indoor Temperature : 27°C(DB)/19°C(WB)

Outdoor Temperature : 35°C(DB)

Piping Length: 7.5 Meters Piping Lift: 0 Meter

Combined capacity range is 100~130%(For IVX series).

- 2. The sound pressure level is based on the following conditions :
- 1 Meter from the unit service cover surface and 1.5 meters from floor level.
- In the case of heating mode, the sound pressure level increases by approximately 1-2dB.
- 3. The sound pressure is measured in the anechoic chamber so that reflected sound should be taken into consideration in the field.
- 4. *Represents that starting current of the last compressor while other compressors is in operation.
- 5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current.
- 6. Choose the field- supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.
- 7. IVX 200 Series (RAM 200-270 FPS) availability to be confirmed.

GENERAL DATA

Mini IVX



		Model		RAM-112FPSQB	RAM-125FPSQB
Indoor Unit				2	2
Power Supply				AC 1phase	230V 60Hz
Outer Dimens	ions	(WxDxH)	mm	1,060x370x940	1,060x370x940
Nominal Cool	ing	Capacity	kW	11.2	12.5
Cooling Powe	r Co	nsumption	kW	2.66	3.20
EER			W/W	4.20	3.90
Running Curre	ent	230V	А	12.9	15.5
Starting Currer	nt	230V	А	13.0	13.0
Compressor M	loto	r Output	kW	3.0	3.0
Caralanaan		Air Flow	m3/min	60	66
Condenser Fan	Мо	otor Output	kW(pole)	0.183(8)	0.183(8)
Main		Gas Line	mm	Ф 15.88(with nut)	Φ 15.88(with nut)
Refrigerant Piping	L	iquid Line	mm	Φ9.53(with nut)	Φ9.53(with nut)
Net Weight			kg	76	76
Sound Pressure Level		evel	dB(A)	52	55
Refrigerant				R410A	R410A

Notes:

1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

Cooling Operation Conditions
Indoor Temperature: 27°C(DB)/19°C(WB)
Outdoor Temperature: 35°C(DB)

Piping Length: 7.5 Meters
Piping Lift: 0 Meter
Combined capacity range is up to 110%.

2. The sound pressure level is based on the following conditions:
1 Meter from the unit service cover surface and 1.5 meters from floor level.

floor level.

floor level.
In the case of heating mode, the sound pressure level increases by approximately 1-2dB.
3. The sound pressure is measured in anechoic chamber so that reflected sound should be taken into consideration in the field.
4. Represents that starting current of the last compressor while other compressors is in operation.
5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current.
6. Choose the field-supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.

GENERAL DATA

Mini IVX



		Model		RAM-140FPSQB	RAM-160FPSQB		
Indoor Unit				2			
Power Supply				AC 1phase 2	30V 60Hz		
Outer Dimens	ions ((WxDxH)	mm	1,060x370x940	1,060x370x940		
Nominal Cool	ing C	apacity	kW	14.0	16.0		
Cooling Power	r Con	sumption	kW	3.96	5.16		
EER			W/W	3.53	3.10		
Running Curre	Running Current 230V		А	19.1	25.0		
Starting Currer	nt	230V	А	13.0	13.0		
Compressor M	lotor	Output	kW	3.0	3.0		
Canalanaan	A	Air Flow	m3/min	72	74		
Condenser Fan	Mot	tor Output	kW(pole)	0.183(8)	0.183(8)		
Main	G	ias Line	mm	Φ 15.88(with nut)	Φ15.88(with nut)		
Refrigerant Piping	Lic	quid Line	mm	Φ9.53(with nut)	Φ9.53(with nut)		
Net Weight			kg	76	76		
Sound Pressu	re Le	vel	dB(A)	57	58		
Refrigerant				R410A	R410A		

Notes:

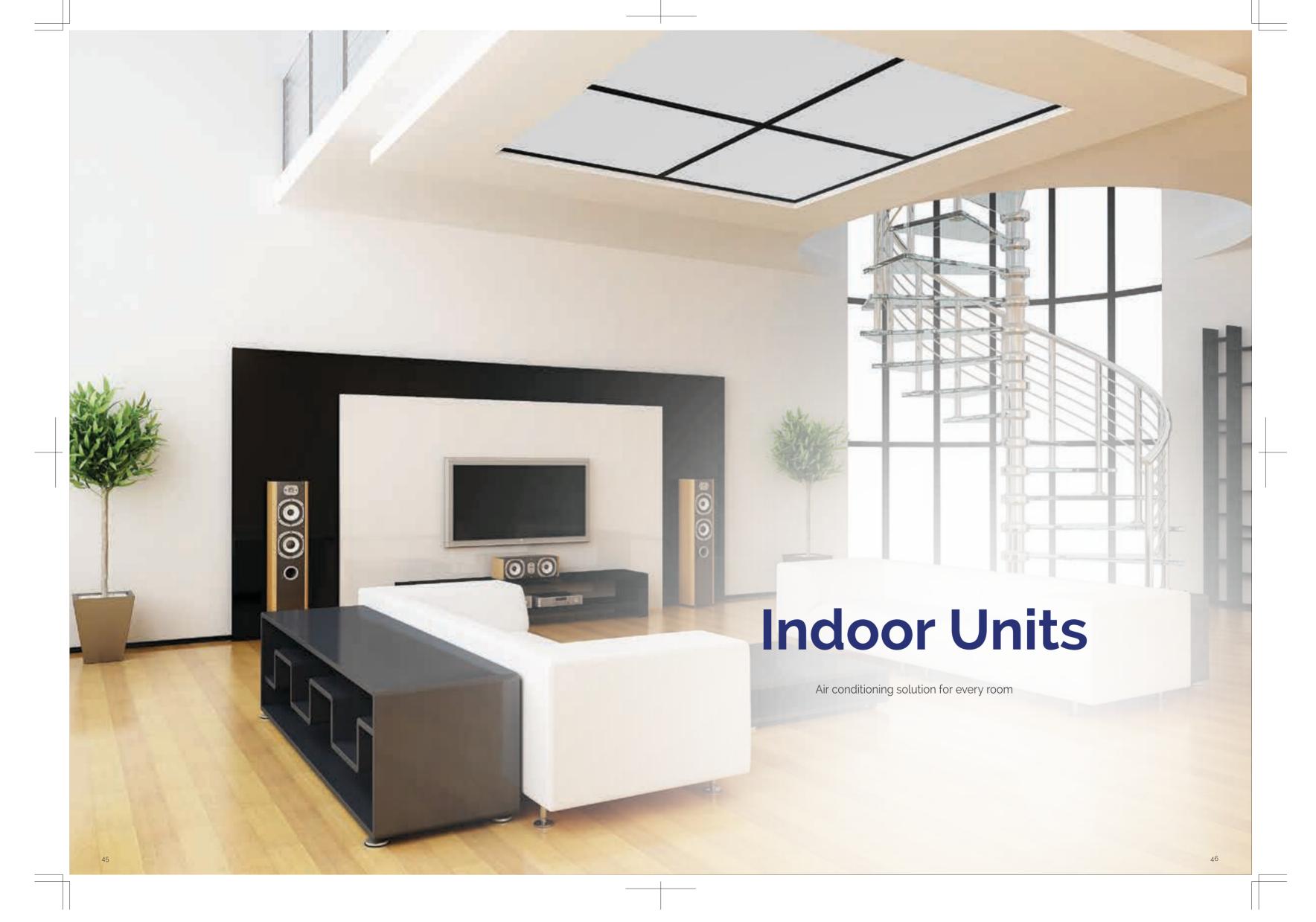
1. The above data is based on 100% capacity combination of the indoor units and the following conditions.

Cooling Operation Conditions
Indoor Temperature: 27°C(DB)/19°C(WB)
Outdoor Temperature: 35°C(DB)
Piping Length: 7.5 Meters Piping Lift: 0 Meter
Combined capacity range is up to 110%.

2. The sound pressure level is based on the following conditions:

1 Meter from the unit service cover surface and 1.5 meters from
floor level.

- floor level.
 In the case of heating mode, the sound pressure level increases by approximately 1-2dB.
 3. The sound pressure is measured in anechoic chamber so that reflected sound should be taken into consideration in the field.
 4. Represents that starting current of the last compressor while other compressors is in operation.
 5. To offer a comfort environment, the speed of compressor is probably raised. The current of the above data is at normal operating conditions, not the maximum current.
 6. Choose the field-supplied ELB, power switch, fuse, power cable according to the service manual or technical catalog.





DC MOTORS



FS Type

DC MOTORS



F Type

INSTANT COMFORT

Quiet Operation

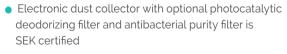
- Compact size lowers approximately 24% of ventilation impedance, lowering noise levels during operation.
- Large diameter turbo fan enhances blowing efficiency without generating faster fan speed. The DC motor is also fitted with an anti-vibration rotary shaft.



throughout a room so temperature is even.

SEK certified

Clean Air Quality





SEK Certification means the products is in compliance with standard set by JAFET to ensure quality and safety of product. (1)Antibacterial (2)Effective durability

Certification No. of JAFET 007SF00

• Antibacterial purity filter can inhibit breeding of bacteria and mold by neutralizing inorganic and organic antimicrobial materials.

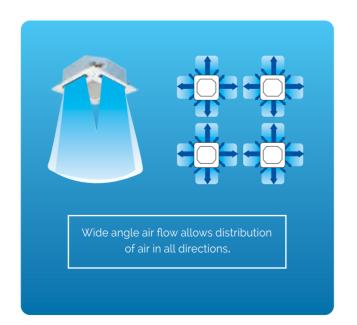
(3)Processing security

Main Functions

		_				
	Electronic dust collector	•				
	Vertical moving decorative frame	•				
Optional parts	Antibacterial cleaning filter	•				
	High purity filter					
	Deodorizing filter	•				
	Total heat corresponding cross-linked operation	•				
	Centralized remote correspondence					
Control	Remote distance correspondence					
	Control of 1 remote control group					
	Operation of 2 remote controls	•				
	Wireless remote control correspondence	•				
	Alarm diagnosis function	•				
Maintaining construction	Filter cleaning display	•				
	Drain device	•				
	Regular operation	•				
	High ceiling correspondence	•				
Comfort	Dehumidification	•				
Comfort	3 sections of airflow adjustment					
	Airflow angle option	•				
	Auto swing	•				

Wide Angle Airflow Design

Wide angle airflow design extends the reach of comfort



EASY INSTALLATION

Flexibility of installation

- The size of installation opening is 860 to 910 mm that uses minimal ceiling area.
- Adjust unit height without having to remove decorative frame by adjusting separate angular plate.
- Refrigerant pipe and draining pipe are placed in different corners of the unit for easy access.
- Ceiling unit features square hanging holes for easy installation without changing piping outlet.
- The decorative frame can be rotated 360 degrees when installed.

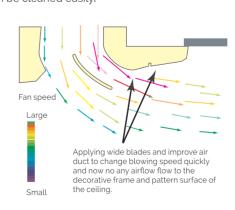
Shifting acceleration by using remote control.

EASY MAINTENANCE

• For setting blowing direction, extra shielding plate has to be purchased.

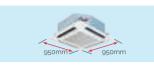
Thoughtful Design for Easy Cleaning

Wide blade design reduces dust build up. The blades are also no-tufting, so dust particles can be cleaned easily.

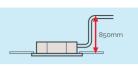


Enhancing installing Freedom

 Decorative frames span a 950mm x 950mm area.



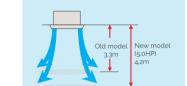
• High lift drain device for draining height up to 850mm.



• Lightweight unit body can be fixed in a narrow ceiling with a height of merely 238mm (when installing the decorative frame vertically, an extra 80mm clearance should be added).



 Blowing distance up to 4.2m (5 HP).



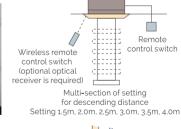
(unit: m)

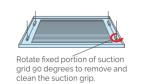
	Number of outlet									
	1.0~2.0HP			2.5~3.0HP			4.0~6.0HP			
		4ways	3ways	2ways	4ways	3ways	2ways	4ways	3ways	2ways
Height of ceiling	Standard	2.7	3.0	3.3	2.7	3.0	3.3	3.2	3.6	4.0
	Accelerating	3.0	3.3	3.5	3.0	3.3	3.5	3.6	4.0	4.2
	Accelerating	3.5	3.6	-	3.5	3.6	_	4.2	4.3	_

Vertical Blowing Grips for Easy Cleaning

Suction grid and filter can descend with a touch of the remote control for easy maintenance and cleaning (optional).





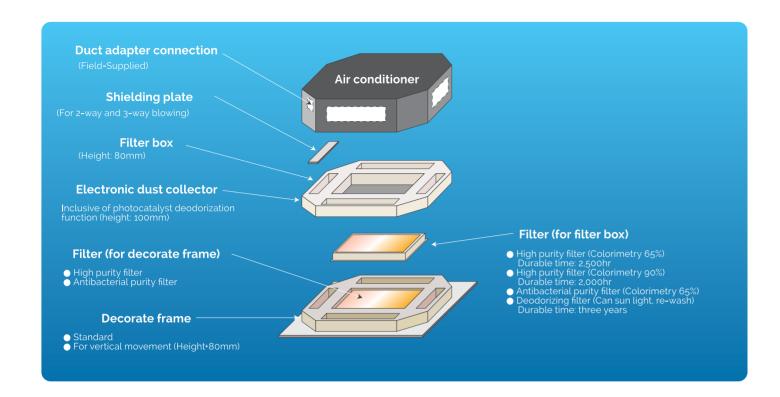




Regular cleaning of filter each month can

OPTIONAL PARTS

Note: For below optional parts and their installation, please contact our sales.



General Data (FS Type)

Model		RCI-1.0 FSKDNQ	RCI-1.5 FSKDNQ	RCI-2.0 FSKDNQ	RCI-2.5 FSKDNQ	RCI-3.0 FSKDNQ	RCI-4.0 FSKDNQ	RCI-5.0 FSKDNQ	RCI-6.0 FSKDNQ
Power Supply		АС1Ф, 2	220~240V 50Hz, 2	220V 60Hz		AC10, 240V 50Hz, 220V 60Hz			
Nominal Cooling Capacity	kW	2.8	4.0	5.6	7.1	8.0	112	14.0	16.0
Nominal Heating Capacity		3.2	4.8	6.3	8.5	9.0	12.5	16.0	18.0
Air Flow	m³/min	15/13/11/9	21/17/14/11	22/17/14/11	27/23/18/14	27/23/18/14	37/31/24/20	37/33/26/21	37/35/28/22
Fan Motor Type (output)	W	57	57	57	57	57	127	127	127
Sound Pressure Level	dB(A)	33/30/28/27	35/31/30/27	37/32/30/27	42/36/32/28	42/36/32/28	48/43/39/33	48/45/40/35	48/46/41/37
Sound Power Level	dB(A)	52	53	55	56	57	64	64	65
Outer Dimensions (WxDxH)	mm	840x840x238	840x840x238	840x840x238	840x840x238	840x840x288	840x840x288	840x840x288	840x840x288
Net Weight	kg	20	21	21	22	26	26	26	26
Refrigerant				R410A (fact	ory-charged corre	osion-proof nitrog	jen)		
Refrigerant Pipe Connection					Flare nut	S			
Refrigerant Pipe Size	mm(in)	0 6.35 (1/4)	06.35 (1/4)	Ø 6.35 (1/4)	Ф 9.52 (3/8)	Ø 9.52 (3/8)	Ø 9.52 (3/8)	Ø 9.52 (3/8)	Ф 9.52 (3/8)
Northgordine ripo 3120		Ø 12.7 (1/4)	Ø 12.7 (1/2)	Ø 12.7 (1/2)	Ф15.88 (5/8)	Φ _{15.88} (5/8)	Φ _{15.88} (5/8)	Ø15.88 (5/8)	Φ15.88 (5/8)
Condensate Drain Connection	mm	Ø 32(1)	Ø 32(1)	Ø 32(1)	Ø 32(1)	Ø 32(1)	Ø 32(1)	Ф 32(1)	Ф 32(1)
Maximum Electricity Demand	А	5	5	5	5	5	5	5	5
Packaging Measurements	m³	0.26	0.26	0.26	0.26	0.31	0.31	0.31	0.31
Adaptable Air Panel Model					P-N23NA	2			
Colour (Munsell code)				Ne	eutral White (4.56)	Y8.85/0.38)			
Outer Dimension (WxDxH)	mm	950x950x40	950x950x40	950x950x40	950x950x40	950x950x40	950x950x40	950x950x40	950x950x40
Net Weight	kg	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
Packaging Measurements	m³	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10
Remote Control					PC-ARF1				

Outer diameter (VP25) The data obtained is based on the operating conditions described in "Considerations".

 The nominal cooling capacity is the combined capacity of the HITACHI standard split system, and is based on the JIS standard B8616. Cooling Operation Conditions

Indoor Air Inlet Temperature : 27°C DB (80°F DB) ; 19.0°C WB (66.2°F WB) Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length: 7.5m Piping Lift: 0m

2. The sound pressure level is based on the following conditions. 1.5m beneath the unit.

The above data was measured in an anechoic chamber so that reflected sound should be taken into consideration in the field.

(F Type)

	Model		RCI-28FT	RCI-36FR	RCI-40FH	RCI-45FM	RCI-50FF	RCI-56FN		
Power Sup			АС1Ф, 220V/60Hz							
Outer Dime	ensions (W x D x H)	mm			840 x 2	38 x 840				
Nominal Co		kW	2.8	3.6	4.0	4.5	5.0	5.6		
Sound	(Hi/Me/Lo)	dB(A)	30/28/27	30/28/27	31/30/27	31/30/27	32/30/27	32/30/27		
Pressure	("SHi/Hi/Me/Lo)	UB(A)	33/30/28/27	34/30/28/27	35/31/30/27	35/31/30/27	37/32/30/27	37/32/30/27		
Fan	(Hi/Me/Lo)	37 .	13/11/9	14/12/10	16/13/11	16/13/11	16/14/11	16/14/11		
Device	(*SHi/Hi/Me/Lo)	m³/min	15/13/11/19	17/14/12/10	20/16/13/11	20/16/13/11	20/16/14/11	20/16/14/11		
Motor Out	out	kW	0.057							
Main	Gas Line	mm			Ф 12.7	(with nuts)				
Refrigerant Piping	Liquid Line	mm			Ф 6.35	(with nuts)				
Drain					V	P25				
Standard					P-AP:	160NA2				
Rectractable Panel P-AP160NAU2										
Weight kg 2			20	20 21						
Refrigerant R410A										

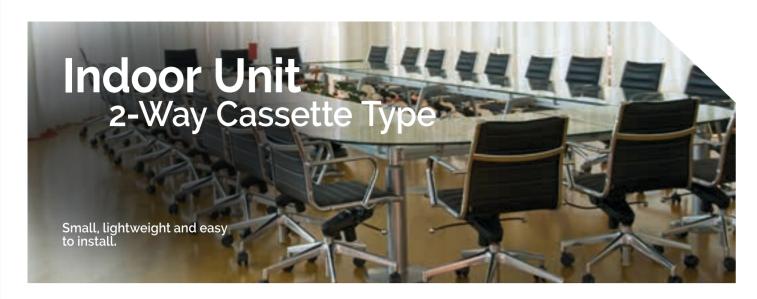
	Model		RCI-63FS		RCI-71FE	RCI-80FL	RCI-goFK		
Power Supp			AC1Ф, 220V/60Hz						
	nsions (W x D x H)	mm	840 x 23	8 x 840		840 x 288 ;	840 × 288 × 840		
		kW	6.3		7.1	8.0	9.0		
Sound	(Hi/Me/Lo)	dB(A)	36/31/27	:	36/32/28	36/32/28	38/39/29		
Pressure	(*SHi/Hi/Me/Lo)	GB(A)	42/36/31/27	42	2/36/32/28	42/36/32/28	42/38/33/29		
Fan	(Hi/Me/Lo)	3 ()	20/16/13		20/17/14	22/19/15	23/19/16		
	ce ('SHi/Hi/Me/Lo)	m³/min	26/20/16/13	2	6/20/17/14	26/22/19/15	26/23/19/16		
Motor Outp	ut	kW	0.057						
Main	Gas Line	mm	Φ 12.7 (with nuts)			Ф 15.88 (with nuts)			
	Liquid Line	mm	Φ 6.35 (with nuts)			Φ 9.53 (with nuts)			
Drain					V	P25			
Standard	Panel Model				P-AP:	160NA2			
Rectracta	ble Panel		P-AP160NAU2						
Weight		kg	22	26					
Refrigera					R4	10A			

	Model		RCI-112FQ	RCI-125FY	RCI-140FZ	RCI-160FJ					
Power Supp	ply		AC1 0 , 220V/60Hz								
Outer Dime	ensions (W x D x H)	mm		840 x 288 x 840							
Nominal Cooling Capacity kW			11.2	12.5	14.0	16.0					
Sound		dB(A)	43/39/33	45/40/35	45/40/35	46/41/37					
Pressure		GB(A)	48/43/39/33	48/45/40/35	48/45/40/35	48/46/41/37					
Fan	(Hi/Me/Lo)	3 /in	31/25/20	34/26/22	34/26/22	35/28/24					
Device	(*SHi/Hi/Me/Lo)	m³/min	35/31/25/20	36/34/26/22	36/34/26/22	37/35/28/24					
Motor Ou	tput	kW	0.127								
Main Refrigerant	Gas Line	mm		Ф 15.8	8 (with nuts)						
Piping	Liquid Line	mm		Ф 9.53	3 (with nuts)						
Drain				VP25							
Standard	Panel Model			P-AP	2160NA2						
Rectracta			P-AP160NAU2								
Weight		kg 26									
Refrigerant R410A											

Notes: Data in Specification List is measured according to following conditions.

- Cooling : Indoor temperature is 27°C(DB) / 19.0°C(WB) Outdoor temperature is 35°C(DB)
- Piping Length 7.5m
 Piping Lift 0m
- Noise value is measured at 1.5m of distance away from a center portion of unit body.
- Noise value is measured in the anechoic chamber, so that reflected sound should be taken into consideration in the field.
- If using R407C or R22 refrigerant system at '3 remarked positions"*", please match with pipe at Φ19.05.

* With PC-ARFV or PC-LH3A

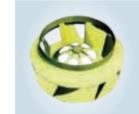




INSTANT COMFORT

Compact Turbo Fan with Low Noise

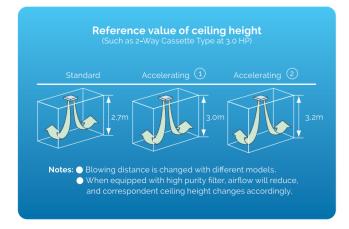
 Compact turbo fan with three dimensional flexible blades reduce noise levels (38 dB(A) for 2.5 HP models). CAE analysis is also applied to significantly decrease ventilation impedance of air flow.



• The newly developed AC chopper can control the rotation frequency to eliminate electromagnetic noise.

Equal Cooling in High-Ceiling **Spaces**

A built-in accelerating device can be accessed via remote control to adjust airflow depending on ceiling height.



Main Functions

	Vertical moving decorative frame	•						
Optional	Antibacterial cleaning filter	•						
parts	High purity filter							
	Deodorizing filter	•						
	Total heat corresponding cross-linked operation							
	Centralized remote correspondence	•						
Control	Remote distance correspondence							
	Control of 1 remote control group							
	Operation of 2 remote controls							
	Wireless remote control correspondence	•						
	Alarm diagnosis function							
Maintaining construction	Filter cleaning display							
construction	Drain device	•						
	Regular operation	•						
	High ceiling correspondence	•						
Comfort	Dehumidification	•						
Comore	3 sections of airflow adjustment	•						
	Airflow angle option	•						
	Auto swing	•						

Clean Air Conditioning

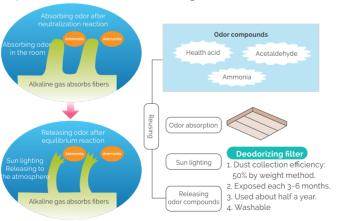
A fiber deodorizing filter (optional) made with special chemicals eliminate smoke and odor.

Deodorizing Filter

Electronic dust collector with photocatalytic deodorizing filter (optional) is antibacterial and SEK approved.

Diagram showing alkaline gas absorbs fibers

Recycled filter after sun light to clean air



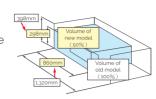
Antibacterial Purity Filter (SEK approved)

Double antimicrobial structure (Colorimetry 65%) inhibits breeding of mold and dust mite. It also eliminates airborne bacteria.

EASY INSTALLATION

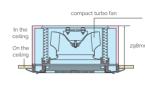
Lightweight for Easy Installation

The 2.5 HP model features a compact build, reducing 50% of its weight to become just 30 kg.



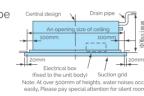
Easy installation for tight spaces

The compact turbo fan only has a height of 298 mm. The unit also features a general width of just 860 mm ideal for limited spaces.



Optimum Design Simplifies Installation

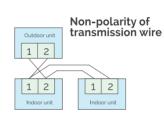
Access to the unit's indoor board and wiring system can be done by simply removing the suction grid. Piping height can be up to 850mm to enhance installation efficiency.



Simplified Wiring System

 Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.

 In case of wrong connections between the power wire and transmission terminal block, fuse is shorted out to protect the system.

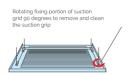


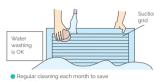
EASY MAINTENANCE

Vertical Blowing Grips for Easy Cleaning

The suction grid and filter can be removed by hand or by remote control for cleaning.





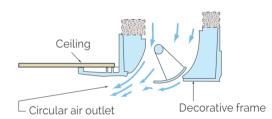


Considerate Design for Easy Cleaning

• Improved air duct design



- Improved suction grid profile that reduces dust collection
- Air outlet is designed with a special circular design to prevent dirt accumulation



General Data

Model		RCD-1.0FSN2	RCD-1.5FSN2	RCD-2.0FSN2	RCD-2.5FSN2	RCD-3.0FSN2	RCD-4.0FSN2	RCD-5.0FSN2		
Power Supply		AC1 0 , 220V/60Hz								
Nominal Cooling Capacity	kW	2.8	4.0	5.6	7.1	8.0	11.2	14.0		
Sound Pressure Level (Hi/Me/Lo)	dB(A)	34/32/30	35/32/30	35/32/30	38/34/31	38/34/31	40/36/33	43/40/46		
Outer Dimensions (HxWxD)	mm	298 x 860 x 620	298 x 860 x 620	298 x 860 x 620	298 x 860 x 620	298 x 860 x 620	298 x 1,420 x 620	298 x 1,420 x 620		
Net Weight	kg	27	27	27	30	30	48	48		
Refrigerant			R41	0A / R407C / R22 (Ni	trogen-Charged for C	Corrosion-Resistance)				
Air Flow Rate (Hi/Me/Lo)	m³/min.(cfm)	10/9/8(353/318/282)	13/11/9 (459/388/318)	15/13/11 (530/459/388	19/16/14 (671/565/494	19/16/14 (671/565/494	29/24/21 (1,024/847/742	34/29/25(1,201/1,024/883		
Motor Output	W	35	35	35	55	55	35 × 2	55 × 2		
Connections				Flare-Nut	Connection (With Flar	e Nuts)				
Liquid Line/Gas Line	mm	Ф 6.35/12.7	Ф 6.35/12.7	Ф 6.35/15.88	Ф 9.52/15.88	Ф 9.52/15.88	Φ 9.52/15.88* ³	Ф 9.52/15.88*3		
Condensate Drain					VP25					
Approximate Packing Measurement	m3	0.23	0.23	0.23	0.23	0.23	0.37	0.37		
Panel Model		P - N23DNA	P-N23DNA	P-N23DNA	P-N23DNA	P - N23DNA	P-N23DNA	P-N23DNA		
Color					Neutral White					
Dimensions (HxWxD)	mm	30 x 1,100x 710	30 x 1,100x 710	30 x 1,100x 710	30 x 1,100x 710	30 × 1,100× 710	30 x 1,660x 710	30 x 1,660x 710		
Net Weight	kg	6	6	6	6	6	8	8		
Approximate Packing Measurement	m³	0.10	0.10	0.10	0.10	0.10	0.15	0.15		

Notes: 1. The nominal cooling capacity is for the standard HITACHI split system, and is based on the JIS standard B8616. Cooling Operation Conditions

Indoor Air Inlet Temperature : 27°C DB (80°F DB) ; 19.0°C WB (66.2°F WB)

Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length : 7.5m Piping Lift : 0m

2. The sound pressure level is based on following conditions. 1.5 Meters Beneath the Unit Voltage of the power source for the indoor fan motor is 220V. In case of the power source of 240V, the sound pressure level increases by about 1dB. The above data was measured in an anechoic





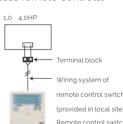
RPK-2.0, 2.5, 3.0 and 4.0 FSNH4M

QUICK COMFORT

Remote Controlled Comfort

- The optical receiver kit can control the wireless remote control while the wired remote control can operate
- One remote control can simultaneously operate multiple indoor units (for wireless remote controls, PC-ALHZ is necessary)
- Extra terminal block is provided for wired connection to simplify local wiring systems

General Data



	External electronic expansion valve								
	Vertical moving decorative frame	_							
Optional parts	Antibacterial cleaning filter								
parts	High purity filter								
	Deodorizing filter	_							
	Total heat corresponding cross-linked operation	_							
	Centralized remote correspondence	•							
Control	Remote distance correspondence	•							
Control	Control of 1 remote control group	•							
	Operation of 2 remote controls	•							
	Wireless remote control correspondence	•							
	'Alarm diagnosis function	•							
Maintaining construction	Filter cleaning display	•							
construction	Drain device								
	Regular operation	•							
	High ceiling correspondence								
	Dehumidification	•							
	3 sections of airflow adjustment	•							
	Airflow angle option	•							
	Auto swing	•							
Notes: "*" Op	erated only by wired remote control.								

EASY INSTALLATION

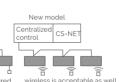
Compact Package

Width of front end of the unit body is only 780mm, so the unit body can be fixed between narrow beams, and the size of the unit body is decreased by 25% less than current model.

Centralized Controller for Enhanced Experience

Centralized control mode allows you to control indoor units simultaneously using a single





Indoor Unit Type	Э			Wall Mour	nted Type						
Model		RPK-1,0FSN4M	RPK-1,5FSN4M	RPK-2,0FSN4M	RPK-2,5FSN4M	RPK-3,0FSN4M	RPK-4,0FSN4M				
		AC10, 220-240V 50/60Hz, 230V 50Hz									
	kW	2.8	4.0	5.6	7.1	8.0	11.2				
Sound Pressure Level (Overall A Scale) (Hi2-Hi-Me-Lo)	dB	39-35-32-30	46-40-36-33	40-37-34-31	45-42-38-35	47-44-40-35	51-48-44-39				
Sound Pressure Level (Overall A Scale) (Hi2-Hi-Me-Lo)	dB	53-49-47-45	58-54-50-47	55-53-50-47	60-58-54-51	63-60-56-51	65-64-60-54				
Outer Dimensions Height		300 (11 - 13/16)	300 (11-13/16)	300 (11-13/16)	300 (11-13/16)	300 (11-13/16)	300 (11-13/16)				
Width	mm (in.)	790 (31 - 7/64)	900 (35 - 7/16)	1100 (43-5/16)	1100 (43 - 5/16)	1100 (43 - 5/16)	1100 (43 - 5/16)				
Depth	mm (in.)	230 (9-1/16)	230 (9-1/16)	260 (10-1/4)	260 (10 - 1/4)	260 (10-1/4)	260 (10 - 1/4)				
	Kg (lbs.)	10 22	11 24	14.5 32	15 33	15 33	15 33				
Refrigerant				R4	10A						
Indoor Fan Air Flow Rate (Hi2-Hi-Me-Lo)	m³∕min. (cfm)	10-8-7-6.5 353-283-247-230	14-11-9-7.5 495-389-318-265	14.5-13-11-9.5 512-459-388-335	18.5-16.5-14-12 653-582-494-423	20-17.5-15.5-12.5 706-618-547-441	23-20-17.5-14.5 812-706-618-512				
Motor	w	38	38	38	38	38	38				
Connections				Flare-Nut Connectio	n (with Flare Nuts)						
Refrigerant Piping Liquid Line		6.35 1/4	3.35 1/4	6.35 1/4	9.52 3/8	9.52 3/8	9.52 3/8				
Gas Line	mm (in.)	12.7 1/2	12.7 1/2	12.7 1/2	15.88 5/8	15.88 5/8	15.88 5/8				
		VP16	VP16	VP16	VP16	VP16	VP16				
Approximate Packing Measurement	m³	0.09	0.11	0.14	0.14	0.14	0.14				







N Type

QUICK COMFORT

FS Type

Low Noise Levels 36dB(A) (2.5HP) (FS Type)

- Computational airflow analysis techniques are utilized to decrease ventilation impedance in each indoor unit.
- Noise value of 2.5 HP models are well along 36 dB(A), while 2 HP models are at 35 dB(A). Ideal for small spaces and enclosed rooms.

High quality air conditioning and more clean

Model	Returning box	Applicable filter
RP I- 22~90N	Equipped	Silver nanoparticles anion filter (equipped) Durable filter (optional part)
RP I- 112~160N	Equipped	High purity filter (optional part) Durable filter (optional part)

Note: For optional parts, please see P.56

EASY INSTALLATION

Static pressure setting for indoor unit

Static setting (low, standard and high) for the indoor unit is available after construction via remote control based on the application of air duct on local site.

Main Functions

	Vertical moving decorative frame	-					
	Antibacterial cleaning filter	_					
Optional	High purity filter						
parts	Durable filter	•					
	Deodorizing filter	_					
	Total heat corresponding cross-linked operation						
	Centralized remote correspondence	•					
Control	Remote distance correspondence						
	Control of 1 remote control group						
	Operation of 2 remote controls						
	Wireless remote control correspondence	•					
	Alarm diagnosis function						
Maintaining construction	Filter cleaning display						
	"Drain device (optional part)	_					
	Regular operation	•					
	High ceiling correspondence	_					
Comfort	Dehumidification	•					
	*6 sections of airflow adjustments	•					
	3 sections of airflow adjustment	•					
	Airflow angle option	_					
	Auto swing	_					

Notes: "**" Only for matching with high-performance wired remote control

Notes: "**" RPI-0.8-1.5FSN2 is built-in standard equipment.



For under and back air returning (Only for RPI-22NC~90NK)





Back air returning

Under air returning

EASY INSTALLATION

Lightweight

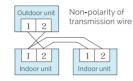
Because of its light weight, the unit can be set upward and be fixed easily on the ceiling.

Compact Design to Save Space

With the compact design, the area for installation is reduced hence saving material for the construction of the air duct. 4.0 HP - For inlet side: Height 306 mm x Width 833 mm (80% of old model) – For outlet side: Height 220 mm x Width 803 mm (75% of old model)

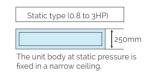
Simplified Wiring System

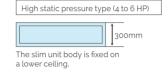
Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.



Slim Body and High Hydrostatic Pressure

Unit height at high static pressure is only at 300 mm while unit body a static pressure is 250 mm.



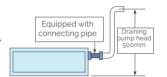


Lower Hanging Position

Lowered hanging position 100 mm above the body makes installation easier for 4 to 6 HP models.

Drain Device (Optional)

A high lift drain device is provided to expand a lift draining range up to 500 mm.



General Data (FSNQH TYPE)

Model		RPI-0.8 FSNQH	RPI-1.0 FSNQH	RPI-1.3 FSNQH	RPI-1.5 FSNQH	RPI-1.8 FSNQH	RPI-2.0 FSNQH	RPI-2.3 FSNQH	RPI-2.5 FSNQH	RPI-3.0 FSNQH	RPI-3.3 FSNQH	RPI-4.0 FSNQH	RPI-5.0 FSNQH	RPI-6.0 FSNQH	RPI-8.0 FSNQ	RPI-10.0 FSNQ
Power Supply							АС1Ф,	220V/60H	lz						AC30, 380V~415V/60Hz	
Nominal Cooling Capacity		2.2	2.8	3.6	4.3	5.0	5.6	6.3	7.1	8.4	9.0	11.2	14.2	16.0	22.4	28.0
Sound Pressure Level (Hi/Me/Lo)	dB(A)	35/33/31	35/33/31 [36/33/29]	35/33/31	35/33/31 [38/36/32]	35/33/31	35/33/31 [38/36/32]	36/34/32	36/34/32 [38/36/32]	42/39/35	42/39/35	43/40/36	44/41/37	45/41/37	50	52
Outer Dimensions (WxDxH)	mm	650x720x270	650x720x270	650x720x270	650x720x270	900x720x270	900x720x270	900x720x270	900x720x270	900x800x350	900x800x350	900x800x350	1,300x800 x350	1,300x800 x350	1,060×1,120 ×470	1,250×1,120 ×470
Net Weight	kg	26	26	26	26	35	35	35	35	46	46	46	58	58	85	95
		(57)	(57)	(57)	(57)	(77)	(77)	(77)	(77)	(101)	(101)	(101)	(128)	(128)	(211)	(238)
Refrigerant			R410A (Nitrogen-charged for Corrosion-resistance)													
Air Flow Rate (Hi/Me/Lo)	m³/min	8/7/6	8/7/6 [8.3/7.1/6.1]	13/11/9	13/11/9 [11/9.7/8.3]	15/13/11	15/13/11 [14.5/13/11]	16/14/12	16/14/12 [14.5/13/11]	25/21/17	25/21/17	27/23/19	37/31/25	38/35/29	58	72
Motor Output	W	35	35	60	60	75	75	75	75	120	120	120	200	280	650	900
Connections Refrigerant Piping			•	'		Flare-nu	ıt Connect	ion (with F	lare Nuts)			,			Brazing	
Liquid Line	mm	Ф6.35	Ф6.35	Ф6.35	Ф6.35	Ф6.35	Ф6.35	Ф9.53	Ф9.53	Ф9.53	Ф9.53	Ф9.53	Ф9.53	Ф9.53	Ф9.53	Ф9.53
	(in.)	(1/4)	(1/4)	(1/4)	(1/4)	(1/4)	(1/4)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)	(3/8)
GasLine	mm	Ф12.7	Ф12.7	Ф12.7	Ф12.7	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Ф15.88	Ф19.05	Ф22.2
- Guseliic		(1/2)	(1/2)	(1/2)	(1/2)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(5/8)	(3/4)	(7/8)
Condensate Drain								VP25 (O	uter Diame	eter Ф32)						
External Static Pressure	Pa	50(80)	50(80)	50(80)	50(80)	50(80)	50(80)	50(80)	50(80)	120(90)	120(90)	120(90)	120(90)	120(90)	180	180
Approximate Packing Measurement	m³	0.21	0.21	0.21	0.21	0.27	0.27	0.27	0.27	0.38	0.38	0.38	0.52	0.52	0.90	1.08

Indoor Air Inlet Temperature : 27°C DB (80°F DB) ; 19.0°C WB (66.2°F WB) Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length: 7.5m Piping Lift: 0m

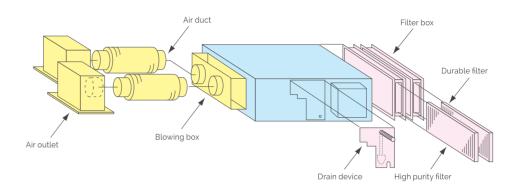
- Notes: The nominal cooling capacity is based on the following conditions: The sound pressure level is based on the following conditions. 1.5m beneath the unit. The above data was measured in an anechoic chamber so that reflected sound should be taken into consideration in the field.
 - When bottom air inlet is adopted, sound pressure will increase according to factors such as installation mode and the room structure.
 - $\ \, \bullet \,$ The data for external pressure indicates standard pressure setting values when air filter is not used.
 - The figures between brackets [] are unique data for the models with metallic fan and fan casing. All models with capacity from 3.0 to 10HP are equipped with metallic fan and fan casing.

OPTIONAL PARTS

Creating high quality air-conditioning

Extra parts such as high purity filter and drain device are available.

Connection diagram of optional parts



Note: Remarked by pink color is optional part, and remarked by yellow color is standard part prepared in field.

(F Type)

	Model		RPI-22FC	RPI-28FT	RPI-36FR	RPI-45FM	RPI-50FF	DOM ACEN	DDI CAFC	DDI =: FF	DDI 00EI	DDIFV
				RPI-20F1	KIT-301K	IXI 1-431 IVI	-	RPI-56FN	RPI-63FS	RPI-71FE	RPI-80FL	RPI-90FK
Power Supp	oly						AC10, 220	V/60Hz				
Outer Dime	nsions (WxDxH)	mm	620 x 250 x 550	620x250x550	760x250x550	940x250x550	940x250x550	940x250x550	1.130×250×550	1.130x250x550	1.130×250×550	1.130x250x550
	cooling Capacity	kW	2,2	2.8	3.6	4-5	5.0	5.6	6.3	7.1	8	9
Sound Pres	sure Level (Hi/Me/Lo)	dB(A)	31/30/27	31/30/27	31/30/26	31/30/27	32/31/27	32/31/27	33/32/30	33/32/30	34/33/30	34/33/30
	Static Pressure (High / Standard/ Low)	Pa	(50)x2/30/10/5	(50)x2/30/10/5	(70)x2/40/10/5	(70)x2/40/10/5	(70)x2/40/10/5	(70)x2/40/10/5	70/(40)x2/10/5	70/(40)x2/10/5	70/(40)x2/10/5	70/(40)x2/10/5
	Air Flow (Hi/Me/Lo)	m³/min	8.8/8.5/7.5	8.8/8.5/7.5	11.5/11/9	13.5/13/11	14/13.5/12	14/13.5/12	17/16/14	17/16/14	18/17/15.5	18/17/15.5
	Motor Output	W	0.039	0.039	0.061	0.096	0.096	0.096	0.096	0.096	0.096	0.096
	Gas Line	mm	Φ12.7 (With nuts)	Φ12.7 (With nuts)	Φ12,7 (With nuts)	Φ12,7 (With nuts)	Ф15.88 (With nuts)	Φ15.88 (With nuts)	Φ15.88 (With nuts)	Φ15.88 (With nuts)	Φ15.88 (With nuts)	Φ15.88 (With nuts)
Refrigerant Piping	Liquid Line	mm	Φ6,35 (With nuts)	Φ6,35 (With nuts)	Φ6,35 (With nuts)	Φ6.35 (With nuts)	0 6,35 (With nuts)	Φ6,35 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	09.53 (With nuts)
Condensate	e Drain		3/4" MPT	3/4" MPT	3/4" MPT	3/4° MPT	3/4" MPT	3/4" MPT	3/4" MPT	3/4" MPT	3/4" MPT	3/4" MPT
Net Weight		kg	24	24	28	33	33	33	37	37	37	37
Refrigerant			R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A

	Model		RPI-112FQ	RPI-125FY	RPI-140FZ	RPI-160FJ
Power Supp	er Supply AC1Φ, 220V/60Hz					
Outer Dime	ensions (WxDxH)	mm	940x350x800	1,300x350x800	1,300x350x800	1,300x350x800
Nominal C		kW	11.2	12.5	14	16
Sound Pressure Level (Hi/Me/Lo)		dB(A)	35/32/28x1	40/38/34x1	40/38/34x1	41/39/35X1
	Static Pressure (High / Standard/ Low)	Pa	150/50/10	150/50/10	150/50/10	150/50/10
Fan Device	Air Flow (Hi/Me/Lo)	m³/min	27/23/19X1	37/33/26x1	37/33/26x1	39/36/30x1
	Motor Output	W	0.25	0.25	0.25	0.25
Main Refrigerant	Gas Line	mm	Ф15.88 (With nuts)	Ф15.88 (With nuts)	Ф15.88 (With nuts)	Ф15.88 (With nuts
	Liquid Line	mm	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts)	Φ9.53 (With nuts
Condensate	e Drain		3/4" MPT	3/4" MPT	3/4° MPT	3/4" MPT
Net Weight		kg	47	58	58	58
Refrigerant			R410A	R410A	R410A	R410A

Notes: Data in Specification List is measured according to following conditions.

- Cooling: Indoor temperature is 27°C(DB) / 19.0°C(WB) Outdoor temperature is 35°C(DB)
- Piping Length: 7.5m
- Noise value is measured at 1.5m of distance away from a center portion of unit body.
- A noise value is measured in a standard state of external static pressure, air is blown in back side, and filter is not closed the unit body. If downward blowing air is fixed, noise value is raised to 5dB.
- not different, noise value may be increased. • Noise value is measured in the silent room, noise value of local location is raised by installation environment and reflected noise.

If settings between external static pressure and unit body are

- Static pressure is set in a standard state while shipment.
- If using R407C or R22 refrigerant system at *3 remarked positions"*", please match with pipe at Φ19.05.





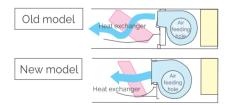
Main Functions

	Vertical moving decorative frame	
Optional	Antibacterial cleaning filter	_
parts	High purity filter	•
	Deodorizing filter	T —
	Total heat corresponding cross-linked operation	•
	Centralized remote correspondence	•
Control	Remote distance correspondence	•
	Control of 1 remote control group	•
	Operation of 2 remote controls	•
	Wireless remote control correspondence	•
	Alarm diagnosis function	•
Maintaining construction	Filter cleaning display	•
	Drain device (optional parts)	•
	Regular operation	•
	High ceiling correspondence	
Comfort	Dehumidification	•
	3 sections of airflow adjustment	•
	Airflow angle option	_
	Auto swing	•

INSTANT COMFORT

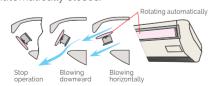
New Technology, Low Vibration, Low Noise

Large fan diameter improves ventilation efficiency, decreasing noise and vibrations greatly.



Large circular air outlet and automatic rotating device

The indoor unit features a large circular air outlet and an automatic rotating device to swing the blowing plate vertically. Upon stopping operation, the blowing plate automatically closes.

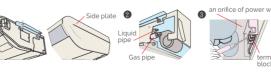


EASY INSTALLATION

Efficient Installation and Maintenance

30% faster installation time than old model.

- 1. The screw bolt is placed on one side of the indoor unit which makes adjusting the height convenient. The screw bolt is concealed into the side cover to enhance aesthetic appearance.
- 2. Accelerating installation time of the refrigerant pipe, and putting a protective cover that is open on one side for locking the indoor unit easily. Installation time for refrigerant pipe is cut short with an access through a protective cover on the side of the unit.
- 3. After wiring construction, the electric box should be left open to set and test operation.

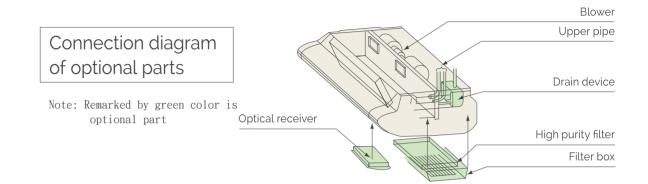


OPTIONAL PARTS

High Quality Additions

Extra accessories like high purity filter and drain device can be added

- An optical receiver can be used for wireless remote control for easy installation
- High purity filter can be added for cleaner comfort (extra filter box required)



General Data

Model		RPC-1.5FSN3	RPC-2,0FSN3	RPC-2.5FSN3	RPC-3.0FSN3	RPC-4.0FSN3	RPC-5.0FSN3	RPC-6,oFSN3		
Power Supply		AC1 0 , 220V/60Hz								
Nominal Cooling Capacity	kW	4.0	5.6	7.1	8.0	11.2	14.0	16.0		
Sound Pressure Level (Hi2/Hi/Me/Lo)	dB(A)	37/35/31/28	38/35/31/28	38/35/32/29	40/37/33/29	44/42/37/32	48/45/41/35	49/47/42/36		
Cabinet Color		Neutral White	Neutral White	Neutral White	Neutral White	Neutral White	Neutral White	Neutral White		
Dimensions (HxWxD)	mm	235x960x690	235x960x690	235x1,270x690	235x1,270x690	235x1,580x690	235x1,580x690	235x1,580x690		
Net Weight	kg	26	27	35	35	41	41	41		
Refrigerant		R410A	R410A	R410A	R410A	R410A	R410A	R410A		
Air Flow Rate	m³/min.	15/13/11/9	15/13/11/9	19/16.5/14/11.5	21/18.5/15.5/12.5	30/26.5/22/17	35/31/25.5/20	37/32.5/27/21		
(Hi2/Hi/Me/Lo)	(cfm)	(530/459/388/318)	(530/459/388/318)	(671/583/494/406)	(742/653/547/441)	(1,059/936/777/600)	(1,236/1,095/900/706)	(1,306/1,148/953/742)		
Motor Output	W	50	50	80	80	160	160	160		
Connections				Flare-Nu	t Connection (With F	Flare Nuts)				
Liquid Line/Gas Line		Ф6.35/Ф12.7	Ф6.35/Ф15.88	Ф9.52/Ф15.88	Ф9.52/Ф15.88	Ф9.52/Ф15.88	Ф9.52/Ф15.88	Ф9.52/Ф15.88		
Condensate Drain		VP20	VP20	VP20	VP20	VP20	VP20	VP20		
Approximate Packing Measurement	m³	0.23	0.23	0.31	0.31	0.38	0.38	0.38		

Notes: 1. The nominal cooling capacity is for the standard HITACHI split system, and is based on the JIS standard B8616. Cooling Operation Conditions

Indoor Air Inlet Temperature : 27°C DB (80°F DB) ; 19.0°C WB (66.2°F WB)

Outdoor Air Inlet Temperature : 35°C DB (95°F DB) Piping Length : 7.5m Piping Lift : 0m

2. The sound pressure level is based on following conditions.

1.5m Beneath the Unit.

The above data was measured in an anechoic chamber so that reflected sound, should be taken $% \left(1\right) =\left(1\right) +\left(1\right)$





QUICK COMFORT

Energy Efficiency

It uses minimal electricity to achieve maximum cooling and regulates a constant comfortable temperature for energy efficiency.

Power Saving

Ideal for office spaces and shops that have extended operating hours.

AION Filter

The indoor unit is equipped with high efficiency AION Air Filter Net that filters out germs and allergens such as dust, pollen and fungi.

EASY INSTALLATION

preference and features a compact build to minimize floor

General Data

Mode	ι		RPS-140AN			
Power Supply			AC1 Φ ,230V/60Hz			
Outer Dimensions	(WxDxH)	mm	600 X 350 X 1,900			
Nominal Cooling	Capacity	kW	14.0			
Nominal Air Flow	(Hi/Me/Lo)	m³/min	32/28/24			
Fan Motor Output		kW x Q'ty	0.15X1			
Main Refrigerant	Gas Line	mm	Ф15.88			
Piping			Ф 9.53			
Net Weight	Net Weight kg		68			
Refrigerant			R410A			

Indoor Temperature: Maximum: 32°C (DB) / 23°C (WB) Minimum: 21°C (DB) / 15°C (WB)

Compact size

The Hitachi Inverter unit is designed to suit your area. More space dedicated for you and your business.







(Slim)

Y Type

(High static pressure)

IMPROVE AIR QUALITY

Some buildings are constructed to block sunlight out but in turn reduces quality of air indoors. Poor air quality may in turn cause bad performance from workers and even potential health problems.

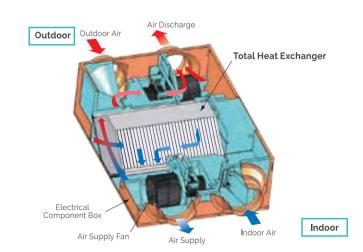


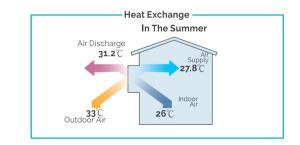


ENERGY SAVING VENTILATION TECHNOLOGY

To maintain fresh air quality, the Hitachi Total Heat Exchanger exhausts air from the outside and guides cool air inside to lower the load of air conditioners.

- 1. Recycle loss of heat to minimize cooling waste
- 2. Reduced heat load minimizes air conditioning load.
- 3. Humidity is controlled and balanced between indoor and outdoor conditions for ultimate comfort.
- 4. Exhaust and air feeding is simultaneous for stable air flow.
- 5. Air duct and total heat exchanger has soundproofing properties to prevent outside noise coming in.





HIGH PERFORMANCE HEAT EXCHANGER

The Hitachi total heat exchanger features an inverse exchange board and cross-flow thin film to insulate air between outdoors and indoors and stops warm air from coming in.





KPI-102Y/KPI-802Z~2002Z

Flowing directions of hot air and cold air are perpendicular

to each other or at a certain angle

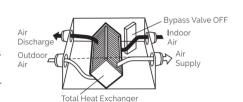


AUTOMATIC VENTILATION MODE

The most suitable ventilation mode is automatically determined depending on the temperature conditions outdoors and indoors to save energy.

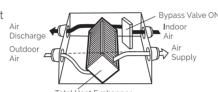
Total Heat Exchange Mode

Total heat exchange between outdoor and indoor conditions enhances indoor air quality by matching outdoor air temperature with room temperature.



Common Air Exchange Mode (Spring/Fall) (Only for 152 to 2002 type)

External air flows indoors for comfort



REMOTE CONTROL SETTING

Remote Control Function

The wired remote control can be used for the following functions:

- Turn the air conditioner and total heat exchanger on/off simultaneously
- Set individual operation setting for the total heat exchanger
- Set fan speed (Low to High)
- Set air exchange mode (Automatic / Total Heat Exchange / Common)
- Advance control for cooling and heating (30 min or 60 min delay start)
- On/Off Timer (from 30 minutes max of 24 hours)
- Enhance air flow (during Low and High operation)
- Check filter conditions

EASY INSTALLATION

Simplified Wiring System

Compact indoor unit can virtually fit in any narrow space.

Maintenance of parts Simplified Wiring System

Non-polar two-core transmission wires are utilized to avoid connection errors and abnormal transmissions.

- Parts can be accessed through the service access panel on the side of the unit
- Unit can be installed upside down (for 152 to 2002 type only)

POWER SAVING

Fixed Total Heat Exchanger

Fixed total heat exchanging device achieves higher efficiency and saves more energy compared to the conventional rotating-wheel heat exchanger.

Positive and Negative Pressure Setting

Wind velocity indoors is set higher than exhaust velocity for positive indoor pressure. When wind velocity indoors is lower than exhaust velocity, negative pressure forms indoors.

Retained Heat Elimination

Remote control keeps 3 minutes of operation to eliminate retained heat during stop operation.

CO2 Concentration Sensor

With a CO2 sensor (field supplied), Co2 concentration in the room can be reduced by increasing ventilation hence a more refreshing experience.

CONTROL EXAMPLE OF THE TOTAL HEAT EXCHANGER

Individual Use	Driving system with air conditioner	CS-NET or centralized control system
Total Heat Exchanger Remote Control	Indoor Unit Total Heat Exchanger Heat Exchanger Remote Control	Indoor Unit Total Heat Exchanger Remote Control H-LINK Indoor Unit Total Heat Exchanger Remote Control Centralized Control System or CS-NET

General Data (Y Type)

Model of Total Heat Exchanger			KP I- 102Y	KP I- 152Y	KPI-252Y	KPI-352Y	KPI-502Y	KPI-652Y	KPI-802Y	KPI-1002Y	KPI-1502Y	KPI-2002Y
				AC10, 220V/60Hz								
Outer Dimension	s (WxDxH)	mm	610x500x210	580x808x264	599x882x270	804x882x270	904x962x270	884x1,222x340	884x1,322x388	1,134x1,322x388	884x1,322x785	1,134x1,322x785
Air Flow m³/h		100	150	250	350	500	650	800	1,000	1,500	2,000	
External Static Pressure		Pa	80	75	85	90	100	70	120	85	75	60
Heat Recovery	Cooling	%	55	63	63	66	62	62	65	65	65	65
	Heating	%	65	70	70	69	67	68	71	71	71	71
Temperature Effi	ciency	%	73.5	75	75	75	75	75	75	75	75	75
Sound Pressure	Sound Pressure Level dB(30.5	26	27	31	33	35	38	38	41	41
Motor Output W		35	10X2	20X2	40X2	60x2	180x2	180x2	180x2	180x4	180x4	
Net Weight kg		20	25	29	37	43	64	71	83	165	189	
Connecting Diamete	er of Air Duct	mm	Φ75	Ф144	Ф144	Ф144	Ф194	Ф194	Ф242	Ф242	□650x280	□650x280

(Z Type) High static pressure

Model of Total	Model of Total Heat Exchanger		KPI-152Z	KPI-252Z	KPI-352Z	KPI-502Z	KPI-652Z	KPI-802Z	KPI-1002Z	KPI-1502Z	KPI-2002Z	
Power Supply	Power Supply			AC1 0 , 220V/60Hz								
Outer Dimension	s (WxDxH)	mm	599x882x270	804x882x270	904x962x270	884x1,222x340	884x1,322x388	834x1,126x388	1,216x1,129x388	834x1,126x776	1,216x1,129x776	
Air Flow m		m³/h	150	250	350	500	650	800	1,000	1,500	2,000	
External Static Pr		Pa	155	160	200	200	220	170	195	180	190	
Heat Recovery	Cooling	%	75	67	70	62	67	61	64	62	64	
Efficiency	Heating	%	76	73	73	69	73	67	72	68	72	
Temperature Effi	ciency	%	79	76	75	74	76	74	77	74	77	
Sound Pressure	Sound Pressure Level		28	29	33	34	36	38.5	38.5	41.5	41.5	
Motor Output		W	20X2	40X2	60x2	180x2	180x2	200x2	200X2	200x4	200x4	
Net Weight k		kg	29	37	43	64	71	60	73	140	163	
Connecting Diameter	er of Air Duct	mm	Ф144	Ф144	Ф194	Ф194	Ф242	Ф242	Ф242	□650x280	□650x280	

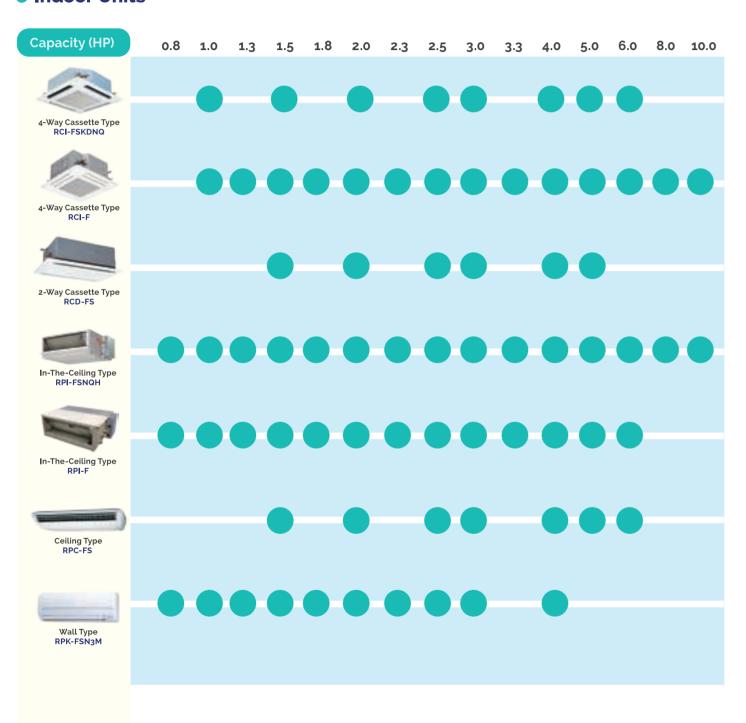
- 1. General date is based on following conditions:
- Cooling:Indoor temperature is 27°C(DB)/20°C(WB) Outdoor temperature is 3 °C(DB)/29°C(WB)
- Heat recovery efficiency is measured at standard external static pressure and under ratio of 7:1 when outdoor side is against indoor side.
- Temperature efficiency: the average air-conditioning and heating.
- The test is in compliance with JID standard andis measured at L5m below a center
- 2. Noise value is measured in the silent room, noise value of local location is raised by Installing silencer box and silencer tube. installation environment and reflected noise.
- 3. Noise value is measured at external static pressure (standard static pressure) listed above. If external static pressure and standard static pressure are different, noise value may be raised.
- 4. Noise in air outlet is around 8-11dB, when position of the air outlet is close to the unit body, the operating noises leaks out of air outlet via air duct, thereby making noise loudly. The larger air volume of unit model is, the louder noises make. If the indoor unit is fixed in silent space, such as classrooms or libraries, please have soundproofing construction, and some suggestions for soundproofing construction are listed as follows: Wrapping soundproof material

 - around audio position. • Having soundproofing construction of ceiling. • Arranging air outlets evenly.
 - Adjusting fixing position of unit body.

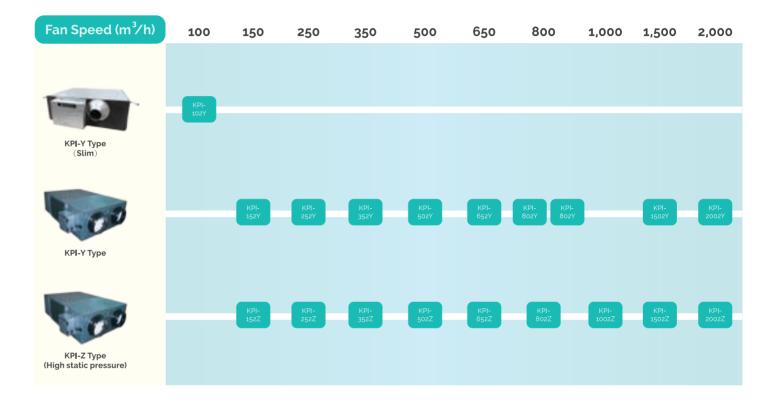
HITACHI Indoor Units

Full Range of Products

Indoor Units



Total Heat Exchanger



LIST OF OPTIONAL PARTS

4-Way Cassette Type

NO	Optional Parts	Model	Applicable models	Notes
1,	Vertical moving decorative frame	P-AP160NAU2	RCI-28FT~160FJ	
	Standard moving decorative frame	P-AP160NA2	RCI-1.0~5.0FSN2	Design for wide-angle airflow
2,	Standard moving decorative frame	P-N23NAT	RCI-28FT~160FJ	
3.	Standard cleaning filter	F-23L4	RCI-1.0~5.0FSKDNQ, RCI-28 DT~160DJ	For replacing standard moving decorative frame
4.	Antibacterial cleaning filter	F-23L4-KS	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	
4.	Antibacterial cleaning litter	F-23L4-K	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	For Standard moving decorative frame
	High purity filter (Colorimetry 65%)	F-23M4	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	
5.	riigii punty litter (Cotorinietry 65%)	F-46M4	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	Use for matching with filter box
	Antibacterial purity filter	F-23M4-K	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	
6.	(Colorimetry 65%)	F-46M4-K	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	Use for matching with filter box
	High purity filter (Colorimetry 90%)	F-23H4	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	
7.	riigii punty littei (Cotonineti y 90%)	F-46H4	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	Use for matching with filter box
	Deodorizing filter	F-23L4-D	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	
8.	Debuonzing nitei	F-46L4-D	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	Use for matching with filter box
9.	Filter box	B-23H4	RCI-1.0~5.0FSKDNQ, RCI-28DT~160DJ	
	Electronic dust collector	FE-2318S	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	
10.	Electronic dust collector	FE-33l8	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	Deodorizing filter is included
	Exchanger for Electronic dust collector	FE-23l8ESx1	RCI-1.0~2.5FSKDNQ, RCI-28DT~56DN	For you look and on the property of the control of
11.	Exchanger for Electronic dust collector	FE-33l8ESx2	RCI-3.0~5.0FSKDNQ, RCI-63DS~160DJ	For replacing electronic dust collector
12.	Shielding plate	PI-23LS5	RCI-1.0~5.0FSKDNQ, RCI-28DT~160DJ	For air outlets

2-Way Cassette Type

NO	Optional Parts	Model	Applicable models	Notes	
	Standard moving decorative frame	P-N23DNA	RCD-1.0~3.0FSN2		
1.	Standard moving decorative frame	P-N46DNA	RCD-4.0~5.0FSN2		
	Standard cleaning filter	F-23LD3	RCD-1.0~3.0FSN2		
2.	Standard Cleaning Ittel	F-46LD3	RCD - 4.0~5.0FSN2		
	Antibacterial cleaning filter	F-23LD4-K	RCD-1.0~3.0FSN2	For replacing standard moving decorative frame	
3.	Antibacterial cleaning filter	F-46LD4-K	RCD - 4.0~5.0FSN2	For replacing standard moving decorative marrie	
	High purity filter (Colorimetry 65%)	F-23MD4-P	RCD-1.0~3.0FSN2	For Standard moving decorative frame	
4.	High punty litter (Cotoninetry 05%)	F-46MD4-P	RCD - 4.0~5.0FSN2	For Standard moving decorative frame	
	High purity filter (Colorimetry 65%)	F-23MD4	RCD-1.0~3.0FSN2	Use for matching with filter box	
5.	High punty litter (Cotoninetry 05%)	F-46MD4	RCD - 4.0~5.0FSN2	Ose for matching with litter box	
	Antibacterial purity filter	F-23MD4-K	RCD-1.0~3.0FSN2	Use for matching with filter box	
6.	(Colorimetry 65%)	F-46MD4-K	RCD-4.0~5.0FSN2	Ose for matering with litter box	
	High purity filter (Colorimetry 90%)	F-23HD4	RCD-1.0~3.0FSN2	Use for matching with filter box	
7.	riigii punty litter (cotorimetry 90%)	F-46HD4	RCD-4.0~5.0FSN2	Ose for matering with litter box	
	Deodorizing filter	F-23LD4-D	RCD-1.0~3.0FSN2	Use for matching with filter box	
8.	Deodonzing niter	F-46LD4-D	RCD-4.0~5.0FSN2	OSE TO MALCHING WITH HILLER DOX	
	Filter box	B-23HD4	RCD-1.0~3.0FSN2		
9.	Titter box	B-46HD4	RCD-4.0~5.0FSN2		

In-the-Ceiling Type (N Type)

NO	Optional Parts	Model	Applicable Models	Notes	
		F-S14	RPI-22NC~28NT		
		F-S15	RPI-36NR~56NN		
1.	Durable filter	F-S16	RPI-63NS~90NK		
		F-S9	RPI-112NQ		
		F-S10	RPI-140NZ · 160NJ		
2.	High purity filter (Colorimetry 65%)	F-34MI3	RPI-112NQ	Do not use with High purity filter	
۷.	right parity litter (Cotoriffetry 05%)	F-46MI3	RPI-140NZ \ 160NJ	Do not use with high punty litter	
3.	High purity filter (Colorimetry 90%)	F-34HI3	RPI-112NQ	Use for matching with filter box	
3.	night purity litter (Cotorimetry 90%)	F-46HI3	RPI-140NZ · 160NJ	Ose for matching with litter box	
	Filter box	B - 34M I 3	RPI-112NQ	Use for matching with filter box	
4.	Filler DOX	B-46MI3	RPI-140NZ · 160NJ	Ose for matching with litter box	
_	Drain device	DP-C1	RPI-22NC~90NK	Built-in Installation	
5.	Drain device	DUPI-162	RP I- 112NQ~160NJ	Duitt-II i I I Stattation	

LIST OF OPTIONAL PARTS

Controlling System

NO	Part Name	Model	Function Description
1.	Remote control switch	PC-AR	Individually or simultaneously (up to 16 items) controls indoor unit and monitoring LCD remote control.
2.	High-performance wired remote control switch	PC-ARF	Individually or simultaneously (up to 16 items) controls indoor unit and monitoring LCD remote control.
3.	Wired controller for Hotels PC-ARH		Individually or simultaneously (up to 16 items) controls indoor unit and monitoring LCD remote control.
4.	Wireless remote control PC-LH3A		Obtains various controls in a wireless manner, so wiring is not required.
		PC-ALH	Receives wireless remote-control signal (applicable for 4-Way Cassette Type).
	O.F. J.	PC-ALHD	Receives wireless remote-control signal (applicable for 2-Way Cassette Type).
	Optical receiver	PC-ALHP	Receives wireless remote-control signal (applicable for Ceiling Type).
		PC-ALHZ	Receives wireless remote-control signal (applicable for In-the-ceiling Type and Wall Type).
6.	Centralized ON/OFF controller	PSC-A16RS	Individually or simultaneously operates 16 indoor units, and displays operation and fault of each indoor unit.
7.	Central station	PSC-A64S	Controls up to 160 indoor units of 64 groups in 4 interval spaces, and individually or simultaneously operates each group, and displays operation and fault of each indoor unit.
8.	Standard centralized controller PSC-5s (H-LINK II Non-corresponder)		Controls up to 128 indoor units of 16 groups, and individually or simultaneously operates each group, and displays operation and fault of each indoor unit.
9.	7 days timer	PSC-AIT	Matches with wired remote control and centralized controller to set daily operating schedule in a week, and sets three times of operation in a day.
10.	Central station controller EZ	PSC-A64GT	Has 8.5-inch touch screen, controls up to 160 indoor units of 64 groups in 4 interval spaces, and individually or simultaneously operates each group, and displaying operation and fault of each indoor unit.
11.	H-LINK relay	PSC-5HR	Relays more than 1,000 m of H-LINK wiring
12.	Remote control interface	PSC-5RA	Output unit signal for monitoring host of building management
13.	Central station controller DX DX management software	PSC-A128WX + PSC-AS2048WXB	Controls 160 indoor units via local area network, individually or simultaneously operates each indoor unit (including calculating use ratio of easy air conditioner).
		HARC70-P1	Lonworks [®] for integrated management of BMS Building air conditioning system (less management point)
		HC-A64BNP	BACnet [®] for integrated management of BMS Building air conditioning system
14.	Air conditioner control interface	HC-A32MB	MODbus for integrated management of BMS Building air conditioning system
		HC-A8LAN	Ethernetnet [®] for integrated management of BMS Building air conditioning system
		HARC-BX	Lonworks®for integrated management of BMS Building air conditioning system (more management point)
15.	Shielded twist pair cable	_	Prevents operating error resulting from noises (specification: UL2990#18×2C+AEB)

Others

NO	Part Name	Model	Applicable Model (for first multi-kit and uniform piping)	Notes	
		E-NP282S	RAM-8~10MQ(D), RAM-125, RAM-140FPS(B)		
1.	Multi-Kit (f Type)	E-NP452S	E-NP452S RAM-12~18MQ(D) RAM-200~270FPS(D)		
		E-NP692S	Modular 20~24MQ(D)		
		E-NP902S	Modular 26~54MQ(D)	For high-powered models, determine	
		MW-102AN	6~10HP	pipe quantity according to total	
	Marilei IZie /U Tampa N	MW-162AN	12~18HP	capacity of indoor unit.	
2.	Multi-Kit (YType)	MW-242AN	Modular 20~24MQ(D)	uriit.	
		MW-302AN	Modular 26~54MQ(D)		
3.	Lock-Type Multi-Kit	E-NP224N	RAM-8MQ(D)		
4.	Baffle	AG-335AT	RAM-125~140FPS(B) RAM-200~270FPS(D)	2PC/units	

