

GENERAL UNIT DATA

Model			RCU-801WVS	RCU-F1001WVS	RCU-F1201WVS	RCU-F801WVD	RCU-F1001WVD	RCU-F1201WVD	RCU-F1501WVD	
Capacity		Kcal/h	241,920	302,400	362,880	253,700	302,400	362,880	468,720	
		kW	281.3	351.6	422.0	295.0	351.6	422.0	545.0	
COP		—	5.02	5.23	4.92	4.97	5.02	5.02	5.01	
IPLV		—	7.71	7.94	7.39	6.46	6.70	7.11	6.70	
Dimension	Width		mm	2,985	3,098	3,101	3,333	3,352	3,370	3,641
	Depth	220V	mm	1,372	1,457	-	1,735	1,768	1,865	2,020
		380V	mm	1,227	1,284	1,337	1,675	1,662	1,783	1,831
Compressor	Type		—	Semi-hermetic Screw						
	Quantity		—	1			2			
	Crankcase Heater		w	200	300		200x2			
Condensor Type		—	Shell and Tube							
Chiller Type		—	Shell and Tube (Flooded)							
Expansion Valve Control		—	Electronic Expansion Valve							
Refrigerant	Type		—	R134a						
	Quantity		kg	70	100	120	40x2	54x2	80x2	
Oil	Type		—	BSE 170L						
	Quantity		l	15	22	19	10x2	15x2		
Starting Method		—	VFD Direct Start			VFD Direct Start + Partial Winding Start				
Absorber		—	Vibration Damper for Compressor							
Protection Device		—	High Pressure Switch/ Low Pressure Switch/ Reverse Phase Protection Relay/ Anti-Freeze Switch/ Overload Protect/ Discharge Temperature Protector/ Fuses for Control Circuit/ Relief Valve/ Oil level Protector							
Operation Device	Monitoring Device		—	Human Machine Interface/ Programmable Logic Controller (PLC)						
	Monitoring Item		—	Voltage/Current/Temperature/Pressure/Expansion Valve Position/Current Limit Setting/ Setting Running Day/Inspection and Replacement Interval Reminder						
	Pilot Lamp		—	Green-Normal/ Red-Abnormal/ White-Power Supply						
	Currier Frequency		Hz	30-50	20-60	30-50	30-60 + 60(non-inverter)			
Chiller	Connections		—	I.D 116mm (4") with Flange		I.D 142mm (5") with Flange		I.D 116mm (4") with Flange	I.D 142mm (5") with Flange	
	Standard Flow		<sup>3</sup> m/h	48.0	60.0	72.0	50.3	60.0	72.0	93.0
	Pressure Drop		mAq	5.7	5.3	4.4	6.8	4.5	3.8	4.7
Condeser	Standard Flow		<sup>3</sup> m/h	60.0	75.0	90.0	62.9	75.0	90.0	116.3
	Pressure Drop		mAq	4.8	5.1	4.0	4.4	4.8	4.8	4.4
Power Supply		—	AC 3 Ø 60Hz, 220v/380V			AC 3Ø 60Hz, 220V/380V				
Electrical Data	Power Input		kW	56.0	67.2	85.7	59.3	70.0	84.1	108.7
	Running Current	220V	A	156	188	-	166	198	235	307
		380V	A	91	109	139	96	114	136	178
	Starting Current	220V	A	183	221	-	581	599	722	980
		380V	A	128	140	186	396	400	453	620
Net Weight		220V	kg	1,943	2,563	-	2,296	2,471	3,092	3,758
		380V	kg	1,908	2,580	2,806	2,313	2,465	3,093	3,723
Operation Weight		220V	kg	2,053	2,703	-	2,406	2,631	3,282	3,968
		380V	kg	2,018	2,720	2,966	2,423	2,625	3,283	3,933
Inverter(Optional)		—	v-80	v-100	v-150	v-50	v-50	v-60	v-80	

Note : 1. The above data is based on with inverter V - 100 (Optional) •  
2. Cooling capacities and electrical properties are based on CNS12575 (water chilling packages using the vapor compression cycle) •  
3. IPLV is based on AHRI 551/591 •  
4. Fouling factor : 0.000044m<sup>2</sup>/W •  
5. Operating range : Chilled Water Outlet Maximum 15°C/Minimum 5°C ; Cooling Water Outlet Maximum 38°C/Minimum 21°C  
6. The values of chiller and condenser pipe diameter in parentheses are imperia units.

GENERAL UNIT DATA

Model			RCU-F1801WVD	RCU-F2001WVD	RCU-F2401WVD	RCU-F3001WVD	RCU-F3601WVD	RCU-F4001WVD	RCUF4801WVD	
Capacity		Kcal/h	571,900	618,340	779,160	907,200	1,088,640	1,209,600	1,451,520	
		kW	665.0	719.0	906.0	1,054.8	1,265.8	1,406.4	1,687.8	
COP		—	5.00	5.00	5.14	5.07	5.24	5.04	5.14	
IPLV		—	7.60	7.60	6.94	6.90	7.33	7.06	7.20	
Dimension	Width		mm	3,885	3,885	3,863	4,630	4,635	4,644	4,854
	Depth	220V	mm	2,103	2,103	-	-	-	-	-
		380V	mm	1,958	1,958	2,097	2,240	2,240	2,246	2,530
Compressor	Type		—	Semi-hermetic Screw						
	Quantity		—	2						
	Crankcase Heater		w	300x2						
Condensor Type		—	Shell and Tube							
Chiller Type		—	Shell and Tube (Flooded)							
Expansion Valve Control		—	Electronic Expansion Valve							
Refrigerant	Type		—	R134a						
	Quantity		kg	81x2	112x2	154x2	200x2	190x2	240x2	
Oil	Type		—	BSE 170L						
	Quantity		l	22x2	19x2	30x2		35x2		
Starting Method		—	VFD Direct Start + Partial Winding Start			VFD Direct Start + Y-Δ Start				
Absorber		—	Vibration Damper for Compressor							
Protection Device		—	High Pressure Switch/ Low Pressure Switch/ Reverse Phase Protection Relay/ Anti-Freeze Switch/ Overload Protect/ Discharge Temperature Protector/ Fuses for Control Circuit/ Relief Valve/ Oil level Protector							
Operation Device	Monitoring Device		—	Human Machine Interface/ Programmable Logic Controller (PLC)						
	Monitoring Item		—	Voltage/Current/Temperature/Pressure/Expansion Valve Position/Current Limit Setting/ Setting Running Day/Inspection and Replacement Interval Reminder						
	Pilot Lamp		—	Green-Normal/ Red-Abnormal/ White-Power Supply						
	Currier Frequency		Hz	30-60 + 60(non-inverter)						
Chiller	Connections		—	I.D 142mm (5") with Flange		I.D 167mm (6") with Flange		I.D 218mm (8") with Flange		I.D 269mm (10") with Flange
	Standard Flow		<sup>3</sup> m /h	113.5	122.6	154.6	180.0	216.0	240.0	288.0
	Pressure Drop		mAq	6.6	7.4	6.6	9.6	7.7	9.5	6.9
Condeser	Standard Flow		<sup>3</sup> m /h	141.9	153.4	193.3	225.0	270.0	300.0	360.0
	Pressure Drop		mAq	6.0	6.4	7.1	7.2	7.1	7.8	7.3
Power Supply		—	AC 3Ø 60Hz, 220V/380V			AC 3Ø 60Hz, 220V/380V				
Electrical Data	Power Input		kW	133.0	143.8	176.2	208.1	241.7	278.8	328.3
	Running Current	220V	A	371	401	-	-	-	-	-
		380V	A	215	233	285	337	391	451	531
	Starting Current	220V	A	1,068	1,124	-	-	-	-	-
		380V	A	695	714	866	998	1,056	1,154	1,311
Net Weight		220V	kg	4,308	4,398	-	-	-	-	-
		380V	kg	4,273	4,363	4,516	7,256	8,159	8,255	9,025
Operation Weight		220V	kg	4,518	4,598	-	-	-	-	-
		380V	kg	4,483	4,563	4,746	7,926	8,999	9,095	9,855
Inverter(Optional)		—	v-100	v-100	v150	v150	v-180	v-200	v-240	

Note : 1. The above data is based on with inverter V - 100 (Optional) •  
2. Cooling capacities and electrical properties are based on CNS12575 (water chilling packages using the vapor compression cycle) •  
3. IPLV is based on AHRI 551/591 •  
4. Fouling factor : 0.000044m<sup>2</sup>/W •  
5. Operating range : Chilled Water Outlet Maximum 15°C/Minimum 5°C ; Cooling Water Outlet Maximum 38°C/Minimum 21°C  
6. The values of chiller and condenser pipe diameter in parentheses are imperia units.

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ENVIRONMENT-FRIENDLY REFRIGERANT

R134A

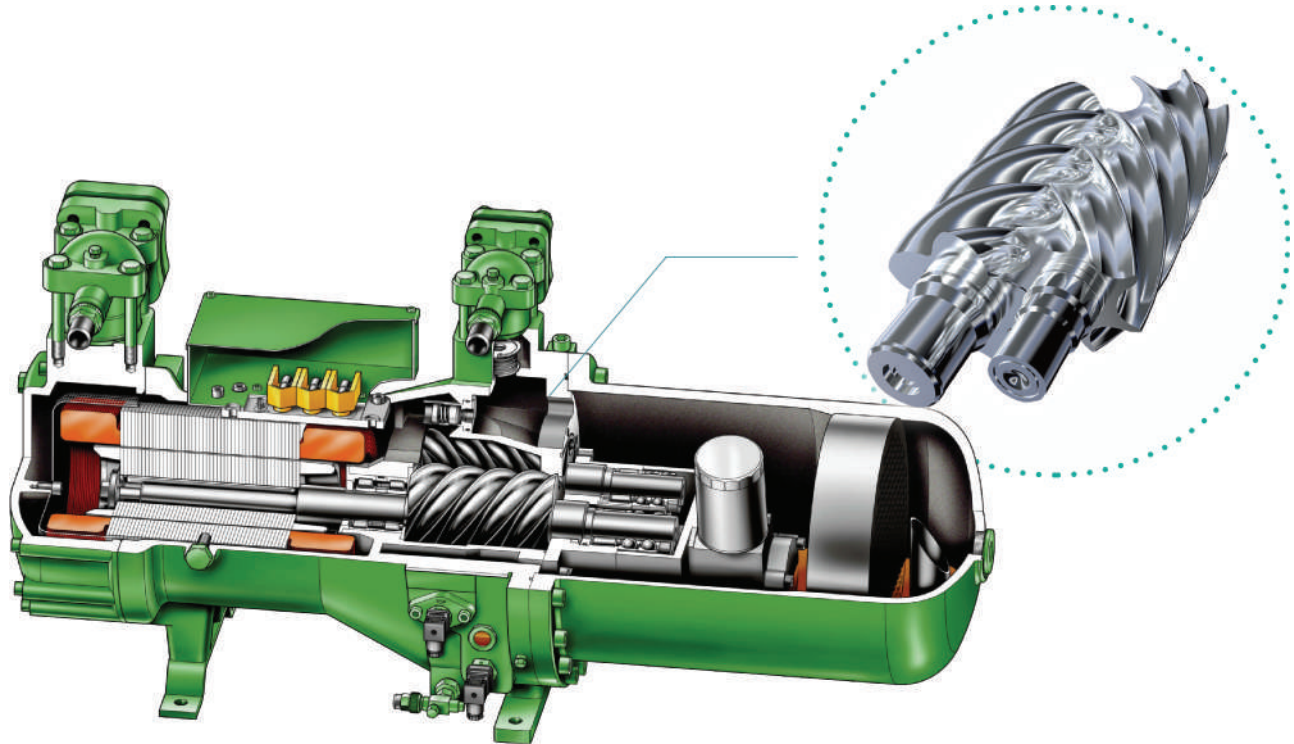
ENVIRONMENTALLY FRIENDLY REFRIGERANT SAVES ENERGY WHILE PROTECTING NATURE

Hitachi Inverter Flooded Water Chillers use environmentally friendly refrigerant R134a in place of traditional Chlorofluorocarbons (CFCs). R134a is a highly stable, low-toxicity, and non-flammable refrigerant without chlorine. So it does not pose harm to the environment.

ESPECIALLY DESIGNED OUTSTANDING FEATURES

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## Why Does a SEMI-HERMETIC SCREW Work Better?



- Because the motor is encased in the compressor, the machine works quietly.

- It automatically cools the air it takes in, which further increases efficiency, so it does not require frequent maintenance service.

- No oil pumps needed. Lubricant oil is fed into the machine using the difference between the high and low pressure regions of the compressor.

- Reliable operation is guaranteed because the device uses state-of-the-art components such as pump and motors, couplers for transmission and oil-pressure regulating valves.

- It has a shaft seal device that prevents leakages.

- The high-efficiency filter in the compressor, which is less adhesive, effectively reduces oil loss while filtering it.

- It is built with an advanced PTC temperature protector that protects motor coil and discharge temperatures. Furthermore, this component comprehensively monitors phase failure and reverse.

- It has an opto-electronical oil level switch that regulates the amount of oil in the compressor to ensure its continuous function.

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RCU-F801WVS · RCU-F1001WVS · RCU-F1201WVS

Mark	Name
1	Human Machine Interface
2	Electric Box
3	Oil Separator
4	Electric Expansion Valve
5	Compressor
6	Plate Heat Exchanger
7	Chiller Water Outlet
8	Chiller Water Inlet
9	Cooling Water Outlet
10	Cooling Water Inlet
11	Inverter (Optional)
12	Hanging Hole
13	Installation Hole
14	Forklift Hole
15	Condenser
16	Chiller

Model	Dimension						Piping				
	a	b		c	d	e	f	g	h	i	k
	220V	380V/440V/460V									
RCU-F801WVS	1942	1372	1227	2985	1287	782	667	216	287	216	315
RCU-F1001WVS	2222	1457	1284	3098	1325	796	706	240	316	216	337
RCU-F2001WVS	2337	-	1365	3101	1328	863	708	260	365	256	343

RCU-F801WVD · RCU-F1001WVD · RCU-F1201WVD · RCU-F1501WVD  
RCU-F1801WVD · RCU-F2001WVD · RCU-F2401WVD

Mark	Name
1	Human Machine Interface
2	Electric Box
3	Oil Separator
4	Electronic Expansion Valve
5	Compressor
6	Plate heat Exchanger
7	Chiller Water Outlet
8	Chiller Water Inlet
9	Cooling Water Outlet
10	Cooling Water Inlet
11	Inverter (Optional)
12	Hanging Hole
13	Installation Hole
14	Transportation Hole
15	Condenser
16	Chiller

Model	Dimension						Piping												
	a	b		c	d	e	f	g	h	i	k	m	n	v	w	p	r	s	t
	220V	380V/440V/460V																	
RCU-F801WVD	1372	1735	1675	3333	96	1071	900	-	271	1250	1250	445	710	1420	6	216	352	216	291
RCU-F1001WVD	1433	1768	1662	3352	70	1098	900	-	298	1250	1250	425	760	1450	6	216	372	216	293
RCU-F1201WVD	1527	1865	1783	3370	80	1124	900	-	324	1250	1250	425	869	1550	6	255	377	255	325
RCU-F1501WVD	1596	2020	1831	3641	-	1132	900	1292	482	1100	1100	445	910	1620	6	256	488	285	329
RCU-F1801WVD	1752	2103	1958	3885	-	1126	900	1258	326	1250	1250	445	910	1680	6	255	386	285	355
RCU-F2001WVS	1808	-	2097	3863	-	-	-	-	-	1300	1300	447	1022	1791	4	288	412	335	330

RCU-F3001WVD · RCU-F3601WVD · RCU-F4001WVD · RCU-F4801WVD

Mark	Name
1	Human Machine Interface
2	Electric Box
3	Oil Separator
4	Electronic Expansion Valve
5	Compressor
6	Plate heat Exchanger
7	Chiller Water Outlet
8	Chiller Water Inlet
9	Cooling Water Outlet
10	Cooling Water Inlet
11	Inverter (Optional)
12	Hanging Hole
15	Condenser
16	Chiller

Model	Dimension										
	a	b	c	d	m	n	v	p	r	s	t
RCU-F3001WVD	1800	2240	4630	457	510	1020	1880	335	457	335	416
RCU-F3601WVD	1875	2240	4635	460	510	1020	1880	335	483	335	466
RCU-F4001WVD	1875	2246	4644	466	510	1020	1880	335	483	335	466
RCU-F4801WVD	2036	2530	4654	570	530	1190	2110	405	526	385	466

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